

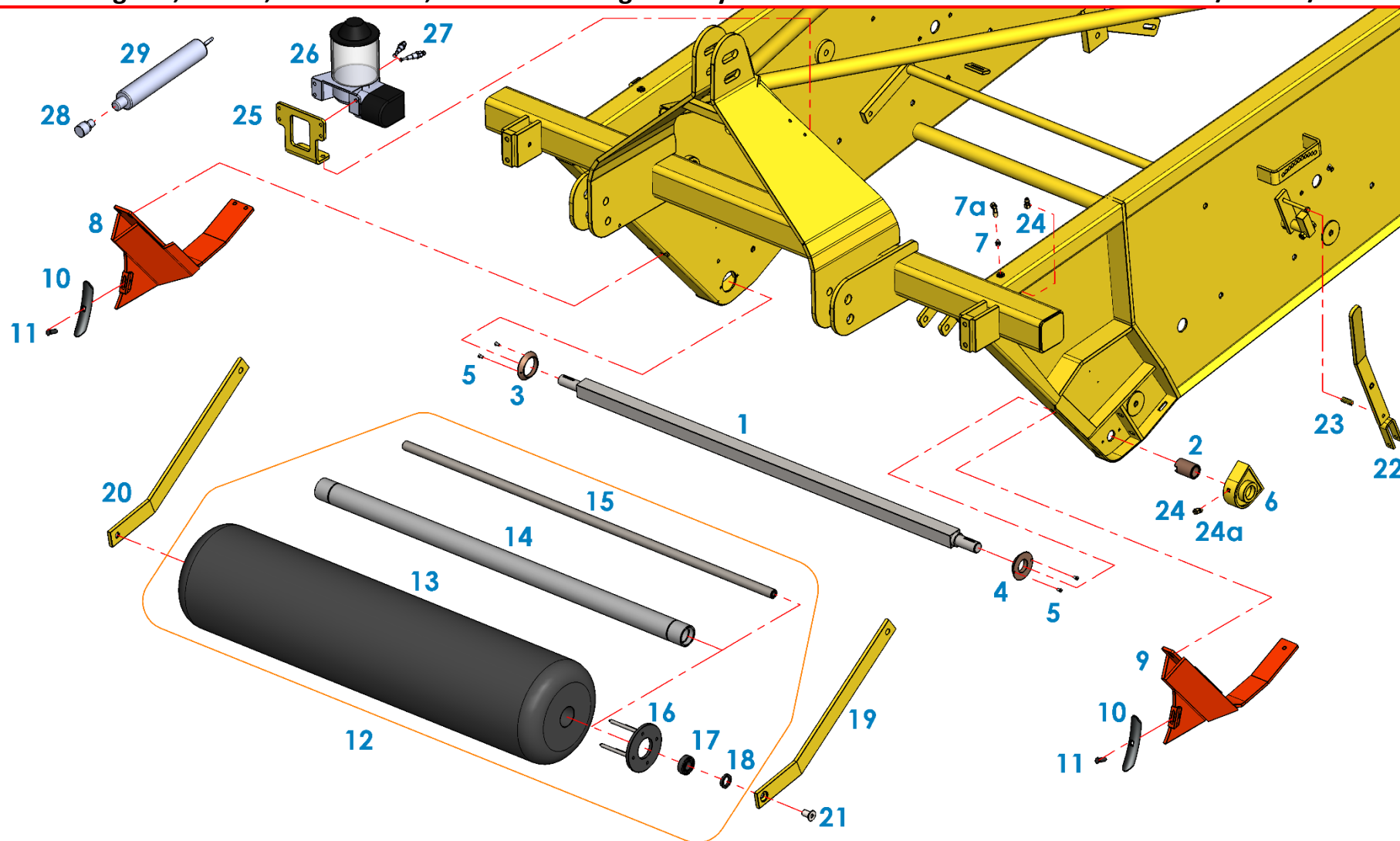
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Samon Onion Windrower SU2M, SU2H1, SU2H3:

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A. Rotating bar, shares, intake roller, and automatic grease system

SU2M/SU2H1/SU2H3



A. Rotating bar, shares, intake roller, and automatic grease system

SU2M/SU2H1/SU2H3

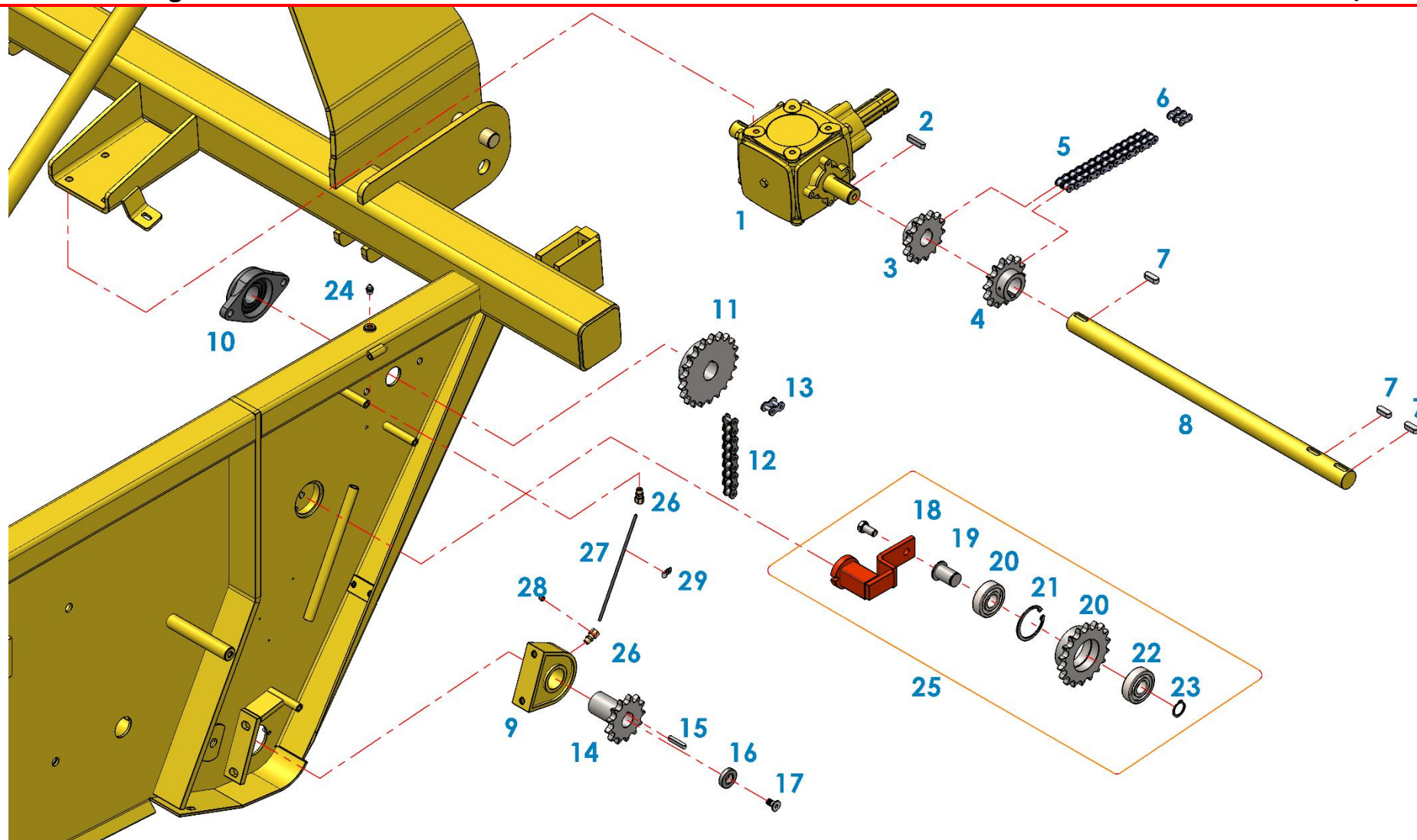
Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Rotating bar	PE6600/100	PE6600/115	PE6600/125	PE6600/A	PE6600/145	PE6600/B	PE6600/C	PE6600/D	PE6600/E
01a	Twisted rotating bar	PE6600/100	PE6600/115	PE6600/125T	PE6600/AT	PE6600/145T	PE6600/BT	PE6600/CT	PE6600/DT	PE6600/ET
02	Bronze bush	PE6601								
03	Bronze ring	PE6602								
04	Bronze ring	PE6603								
05	Bolt	TL6684								
06	Rotating bar bearing	TL6605								
07	Grease nipple	TL2088								
07a	Grease nipple	TL6679	(for automatic grease system)							
08*	Share (R)	PE6624								
09*	Share (L)	PE6623								
10	Share end	TL6622								
11	Bolt for share end	PE6621								
12	Complete intake roller	PE6650/100	PE6650/115	PE6650/125	PE6650/A	PE6650/145	PE6650/B	PE6650/C	PE6650/D	PE6650/E
13	Intake roller	TL6647/100	TL6647/115	TL6647/125	TL6647/A	TL6647/145	TL6647/B	TL6647/C	TL6647/D	TL6647/E
14	Intake roller inner	PE6626/100	PE6626/115	PE6626/125	PE6626/A	PE6626/145	PE6626/B	PE6626/C	PE6626/D	PE6626/E
15	Intake roller shaft	PE6648/100	PE6648/115	PE6648/125	PE6648/A	PE6648/145	PE6648/B	PE6648/C	PE6648/D	PE6648/E
16	Carrier	PE6627								
17	Bearing	TL817								
18	Ring	PE6646								
19	Intake roller left arm	PE6629								
20	Intake roller right arm	PE6630								
21	Bolt	TL6634								
22	Shock adjustment	PE6633								
23	Compression spring	TL675								
24	Grease nipple 1/8G	TL6680								
24a	Grease nipple M6	TL6812								
25	Grease system support	PE1365								
26	Grease system	TL5915								
27	Grease nipple	TL5917								
28	Filling nipple	TL5918								
29	Grease gun	TL5919								
	Grease line	TL6681								

* For onion lifters with hydraulic driven discs see **page S-45/S-46**

Modifications for technical improvements reserved

B. Rotating bar drive.

SU2M/SU2H1



B. Rotating bar drive.

SU2M/SU2H1

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Gearbox	TL801								
02	Key	TL673								
03	Chain wheel	PE969								
04	Chain wheel	PE6610								
05	Chain	TL970								
06	Switch	TL976								
07	Key	TL846								
08	Drive shaft	PE6607/100	PE6607/11	PE6607/125	PE6607/A	PE6607/145	PE6607/B	PE6607/C	PE6607/D	PE6607/E
09	Bearings	TL6605								
10	Bearings	TL6686								
11	Chain wheel	TL6611								
12	Rotating bar chain	TL6685								
13	Switch	TL6618								
14	Chain wheel	PE6604								
15	Key	TL6635								
16	Ring	PE6609								
17	Bolt	TL6636								
18	Tensioner	PE6644								
19	Shaft	PE6614								
20	Bearings	TL2084								
21	Circlip	TL887								
22	Chain wheel	PE2085								
23	Circlip	TL815								
24	Grease nipple	TL2010								
25	Complete tensioner	PE6689								
26	Coupling 1/8G	TL6680								
26a	Coupling M6	TL6812								
27	Grease line	TL6681								
28	Cutting ring	TL6682								
29	Clamp	TL6683								

Modifications for technical improvements reserved

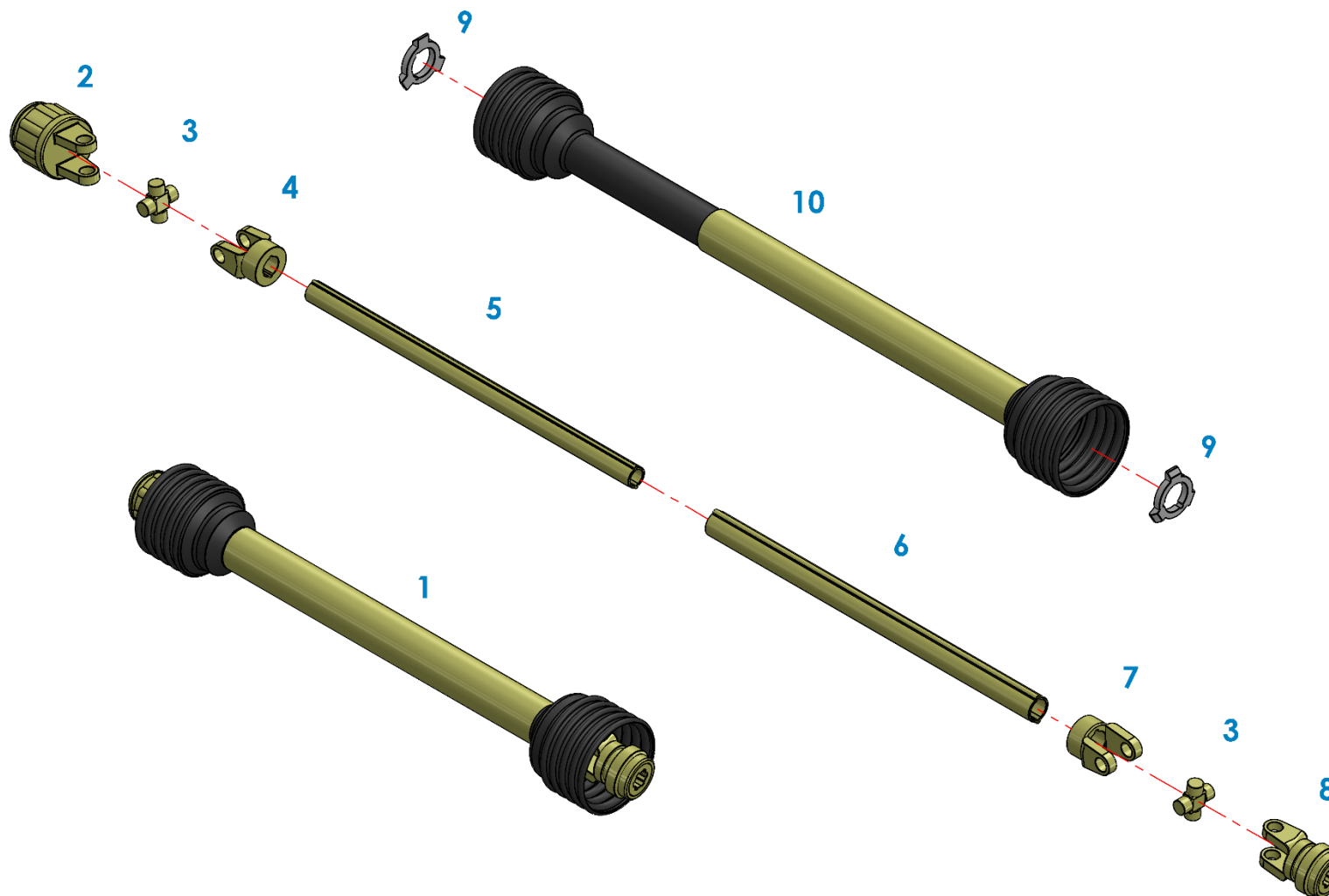
Exploded view diagram of a mechanical assembly. The components are numbered as follows:

- 11: Base plate (orange)
- 12: Small pin/bush (orange)
- 13: Pin/bush (grey)
- 14: Wheel/pulley (grey)
- 15: Ring (grey)
- 16: Gear (grey)
- 17: Small pin/bush (grey)

The diagram shows the assembly sequence: Part 11 is the base. Part 12 is inserted into part 11. Part 13 is inserted into part 12. Part 14 is inserted into part 13. Part 15 is inserted into part 14. Part 16 is inserted into part 15. Part 17 is inserted into part 16.

B. Rotating bar drive.**SU2H3**

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Hydraulic motor	TL3104								
02	Grease nipple	TL2010								
03	Chain wheel	PE6632								
04	Rotating bar chain	TL6685								
05	Chain link	TL6618								
06	Rotating bar bearing	TL6605								
07	Chain wheel	PE6604								
08	Keu	TL6635								
09	Ring	PE6609								
10	Bolt	TL6636								
11	Complete tensioner	PE6689								
12	Tensioner	PE6644								
13	Shaft	PE6614								
14	Bearing	TL2084								
15	Circlip	TL887								
16	Chain wheel	PE2085								
17	Circlip	TL815								
18	Coupling 1/8G	TL6680								
18a	Coupling M6	TL6812								
19	Grease line	TL6681								
20	Cutting ring	TL6682								
21	Clamp	TL6683								

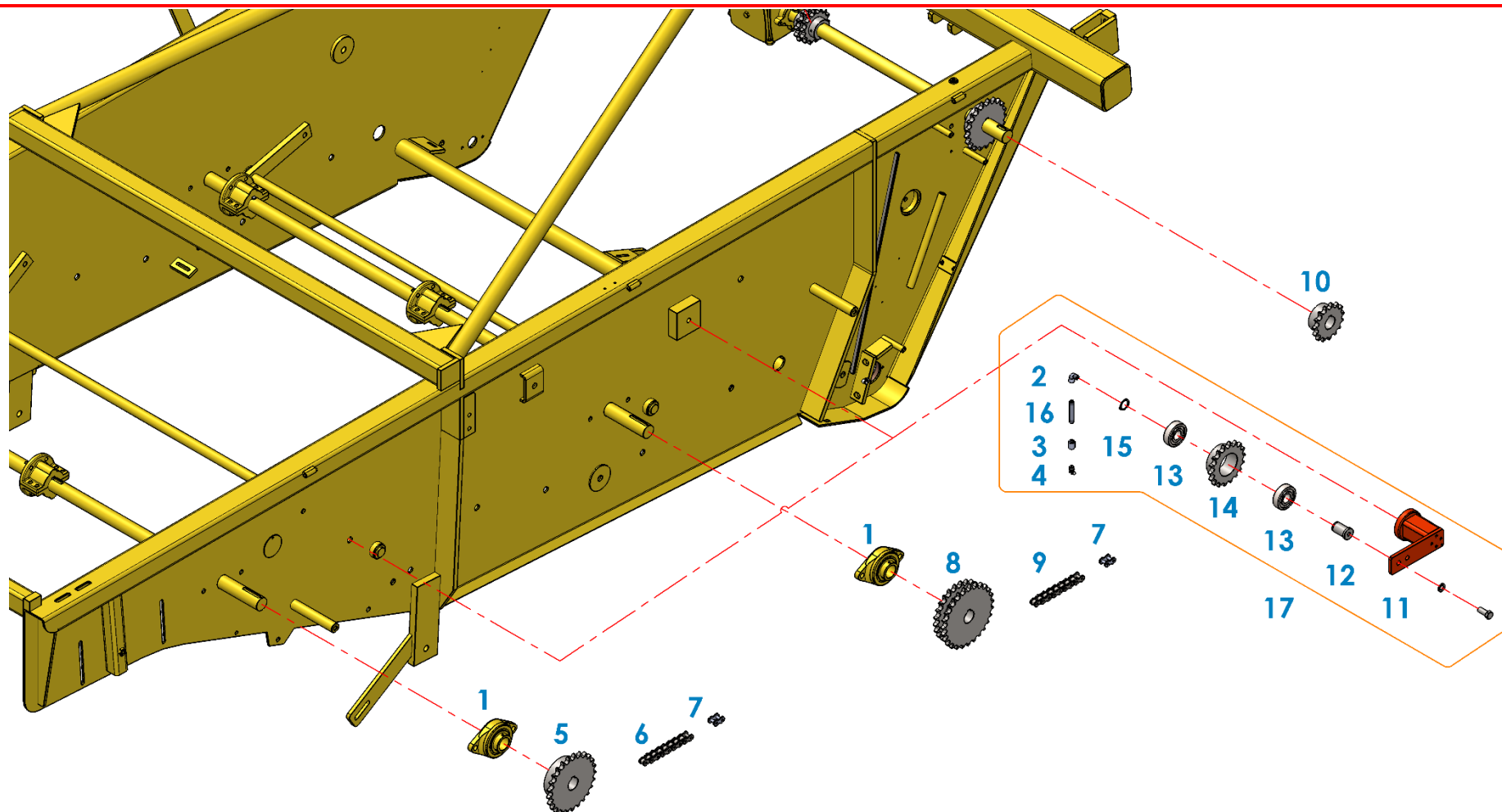


C. PTO.**SU2M/SU2H1**

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Complete PTO	TL707	TL707	TL707	TL707	TL707	TL707	TL708	TL708	TL708
02	Slip clutch	TL791	TL791	TL791	TL791	TL791	TL791	TL792	TL792	TL792
03	Cross & Bearing kit	TL745								
04	Shaft yoke	TL746								
05	Shaft	TL749								
06	Tube	TL748								
07	Tube yoke	TL750								
08	Tractor yoke	TL751								
09	Bearing set	TL776								
10	Guard	TL777								

D. Sieve belt drive.

SU2M

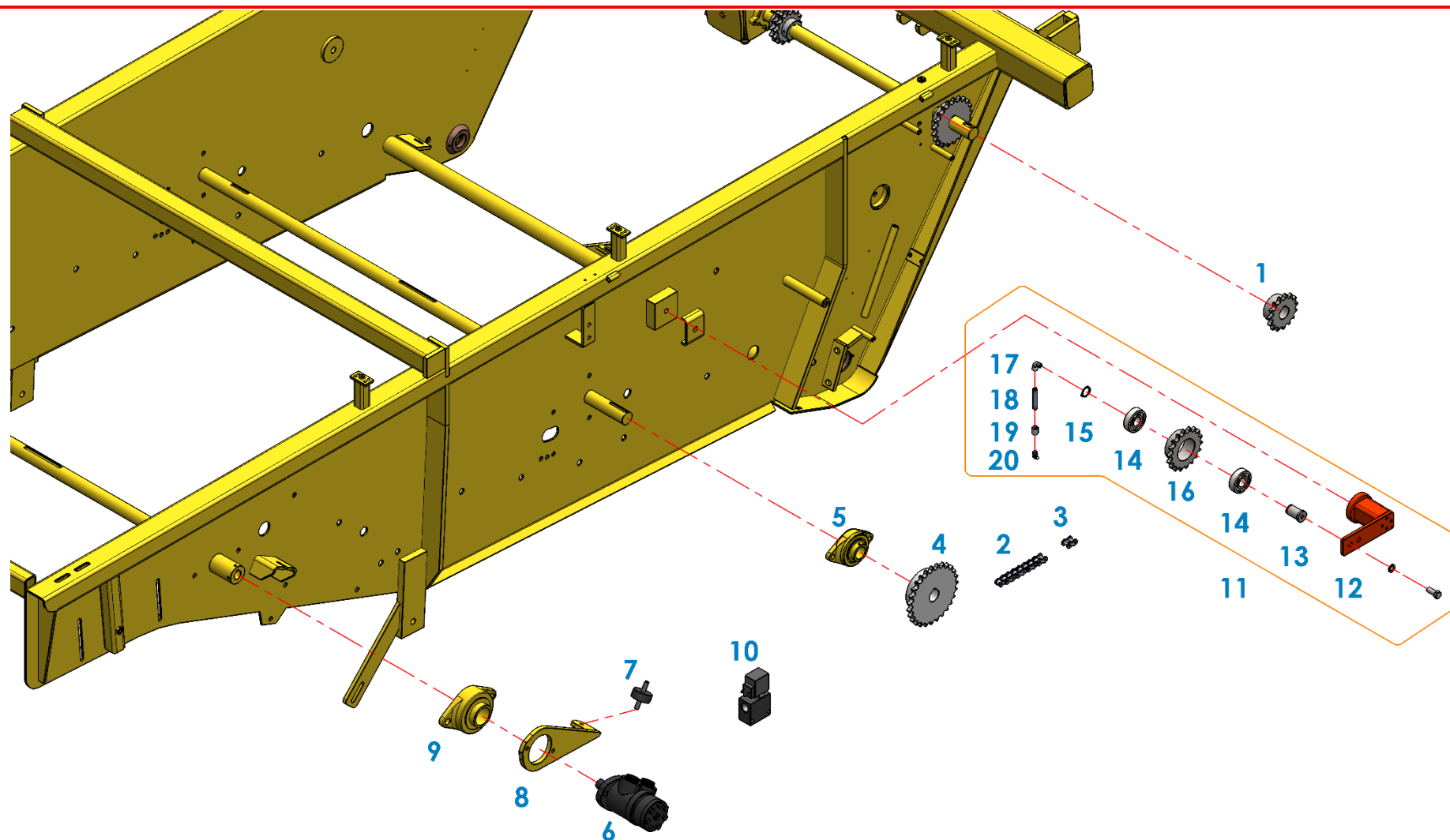


D. Sieve belt drive.**SU2M**

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Bearing	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL3102
02	Curve	TL2089								
03	Sleeve	TL2087								
04	Grease nipple	TL2088								
05	Chain wheel	PE983	PE983	PE983	PE983	PE983	PE983	PE983	PE983	PE983/40
06	Chain 2 nd sieve belt	TL6642								
07	Chain link	TL6643								
08	Chain wheel	PE6616	PE6616	PE6616	PE6616	PE6616	PE6616	PE6616	PE6616	PE6616/40
09	Chain 1 st sieve belt	TL6645								
10	Chain wheel	PE6612								
11	Tensioner	TL260								
12	Shaft	PE6613								
13	Bearing	TL2084								
14	Chain wheel	PE2085								
15	Circlip	TL815								
16	Pipe nipple	TL734								
17	Complete tensioner	PE6692								

D. Sieve belt drive.

SU2H1

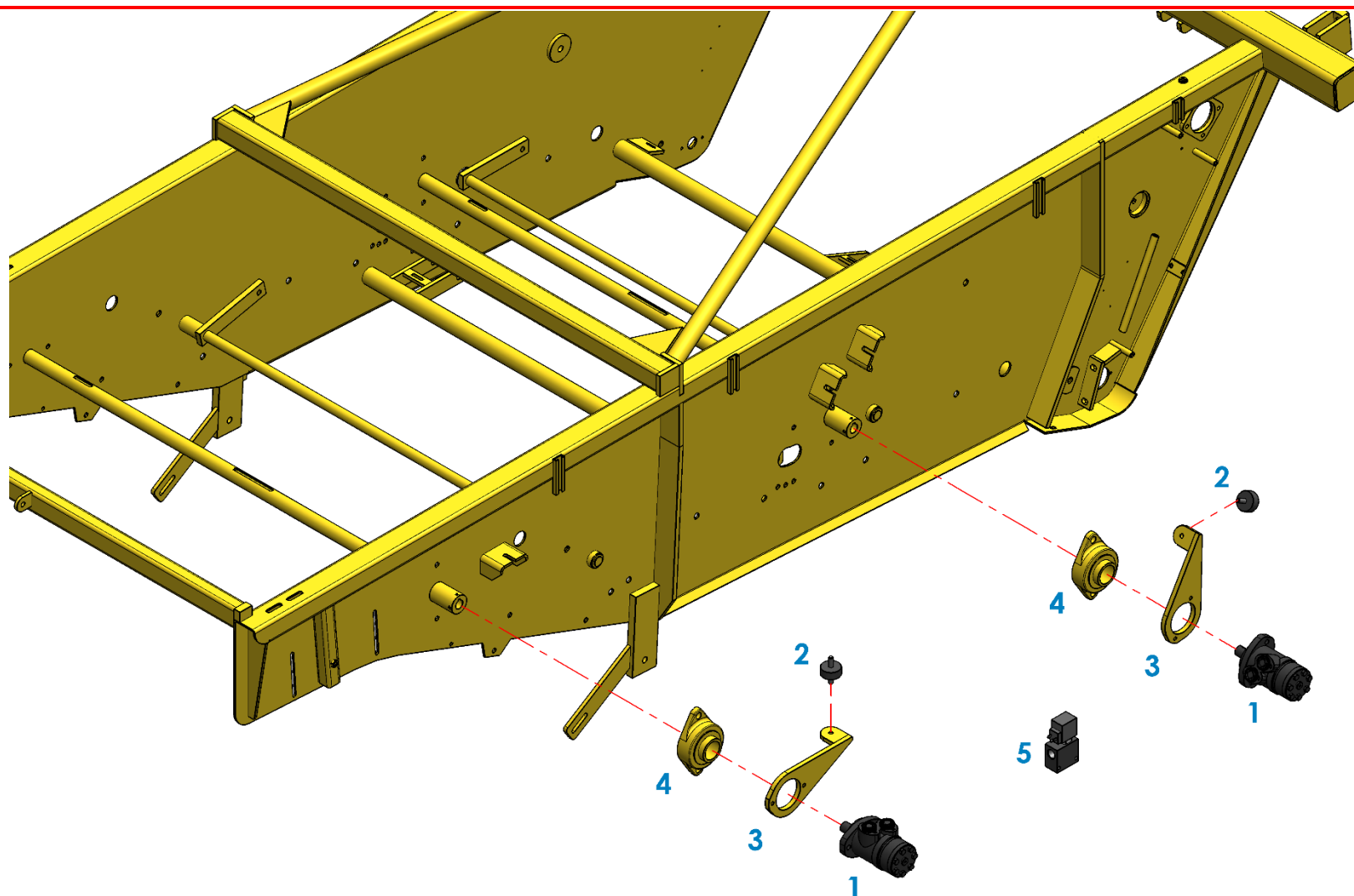


D. Sieve belt drive.**SU2H1**

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Chain wheel	PE6612								
02	Chain 1 st Sieve belt	TL6645								
03	Chain link	TL6643								
04	Chain wheel	TL1027	TL1027	TL1027	TL1027	TL1027	TL1027	TL1027	TL1027	TL1027/40
05	Bearing	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL3102
06	Hydraulic motor	TL3105								
07	Vibration damper	TL7554								
08	Motor mount	PE3116								
09	Bearing	TL5313								
10	2/2 valve, web stop	TL7653								
11	Complete tensioner	PE6692								
12	Tensioner	TL260								
13	Shaft	PE6613								
14	Bearing	TL2084								
15	Circlip	TL815								
16	Chain wheel	PE2085								
17	Curve 1/8"	TL2089								
18	Pipe nipple 1/8"	TL734								
19	Sleeve 1/8"	TL2087								
20	Grease nipple 1/8"	TL2088								

D. Sieve belt drive.

SU2H3



Modifications for technical improvements reserved

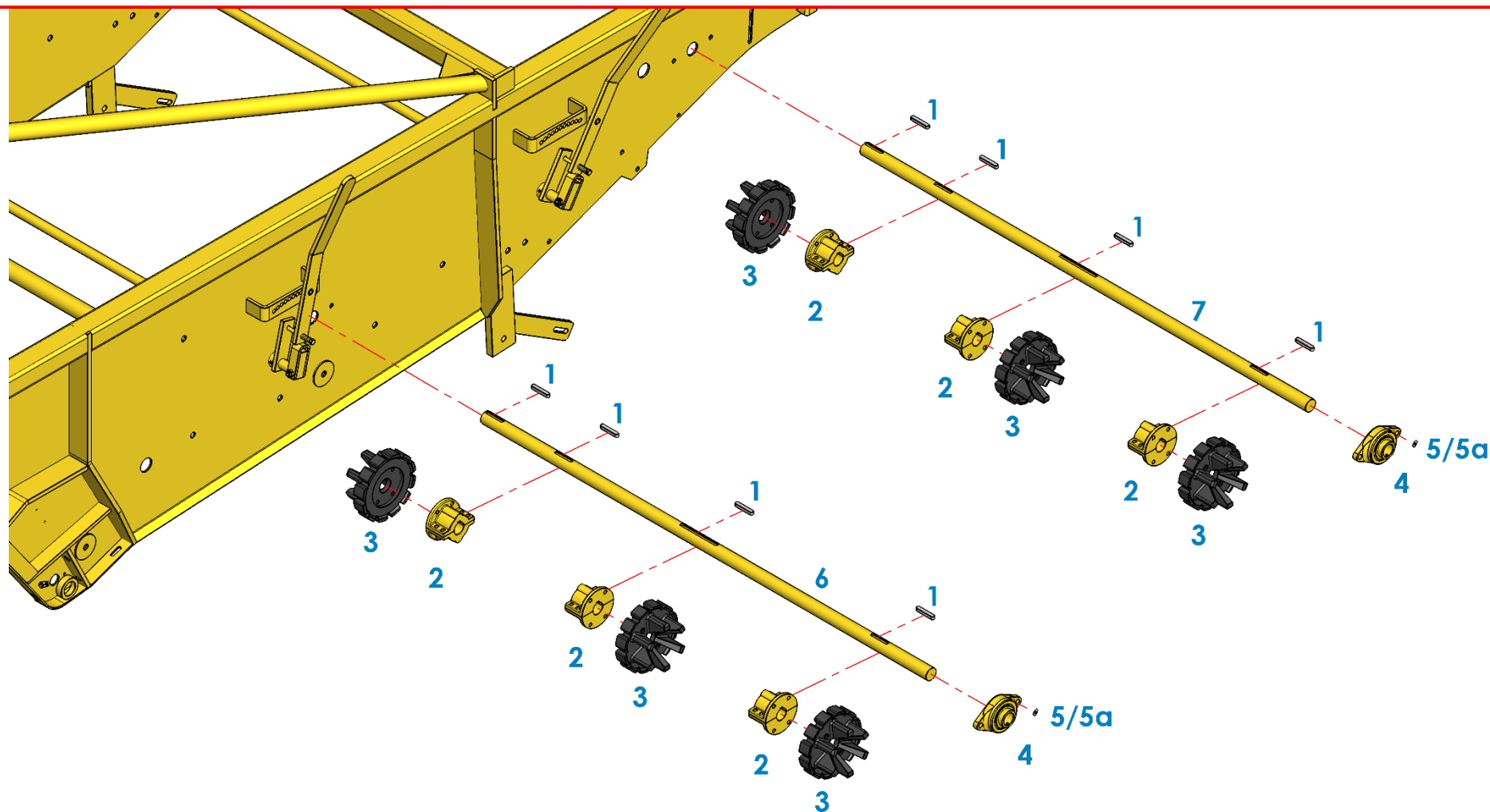
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D. Sieve belt drive.**SU2H3**

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Hydraulic motor	TL3105								
02	Vibration damper	TL7554								
03	Motor mount	PE3116								
04	Bearing	TL5313								
05	2/2 valve, web stop	TL7653								

E. Sieve belt drive wheels and sieve belt shafts.

SU2M



E. Sieve belt drive wheels and sieve belt shafts.

SU2M

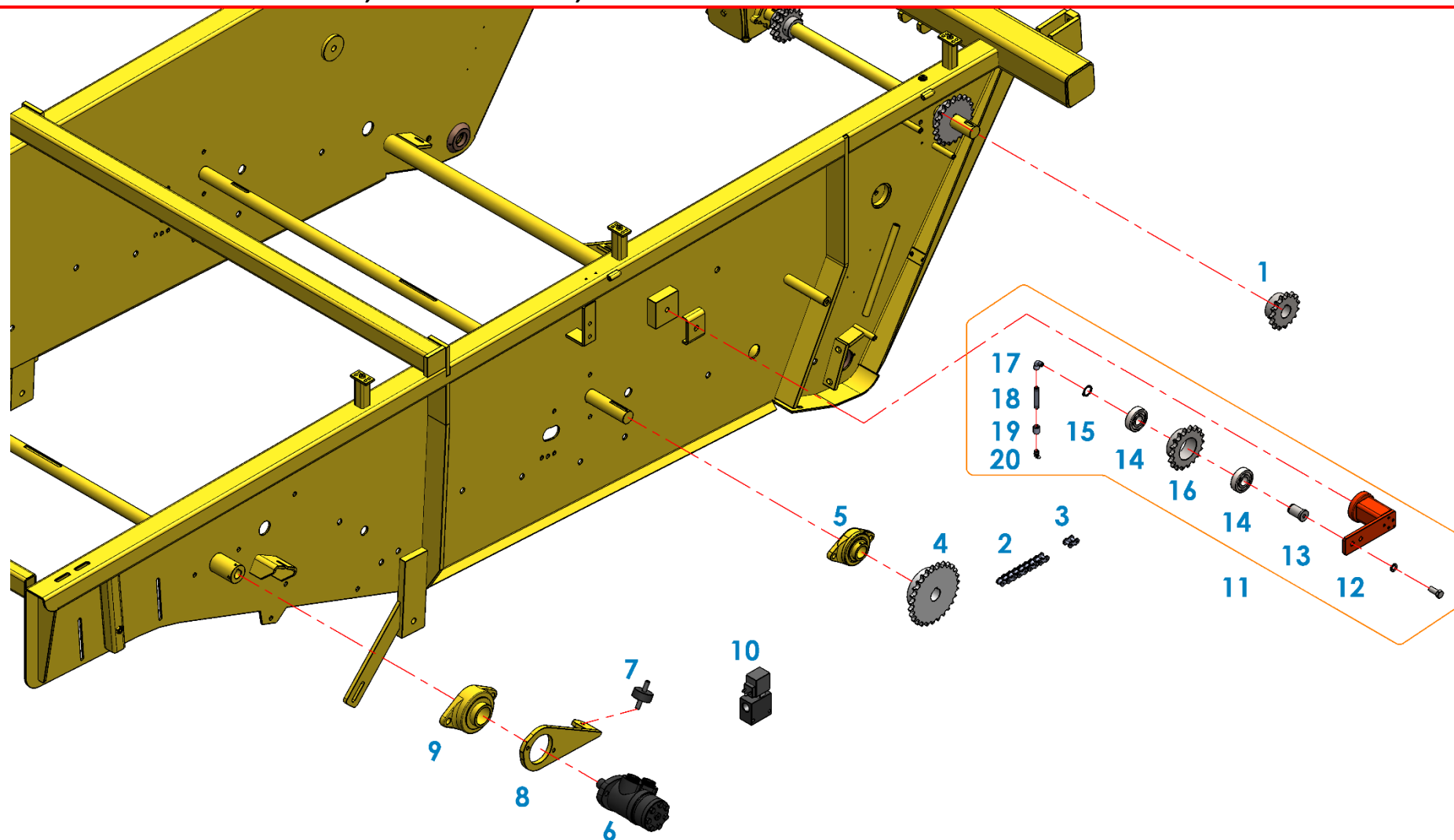
Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Key	TL855								
02	Hub	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6709
03	Drive wheel	See table D-1								
04	Bearing	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL3102
05	Grease nipple 1/8G	TL2010								
05a	Grease nipple M6	TL1798								
06	Drive shaft 1 st web	PE849/100	PE849/115	PE849/125	PE849/A	PE849/145	PE849/B	PE850	PE1103	PE849/E
07	Drive shaft 2 nd web	See table D-2								

D-1. Sieve belt drive wheel	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Sieve belt pitch 36 mm:	TL6703								
Sieve belt pitch 42 mm:	TL6701								
Sieve belt pitch 45 mm:	TL6704								
Sieve belt pitch 50 mm:	TL6705								

D-2. Drive shaft 2 nd web	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Standard:	PE849/100	PE849/115	PE849/125	PE849/A	PE849/145	PE849/B	PE850	PE1103	PE849/E
Web with overhang:	PE849/100/O	PE849/115/O	PE849/125/O	PE849/A/O	PE849/145/O	PE849/B/O	PE850/O	PE1103/O	PE849/E/O

E. Sieve belt drive wheels, sieve belt shafts, and driven roll.

SU2H1



E. Sieve belt drive wheels, sieve belt shafts, and driven roll.

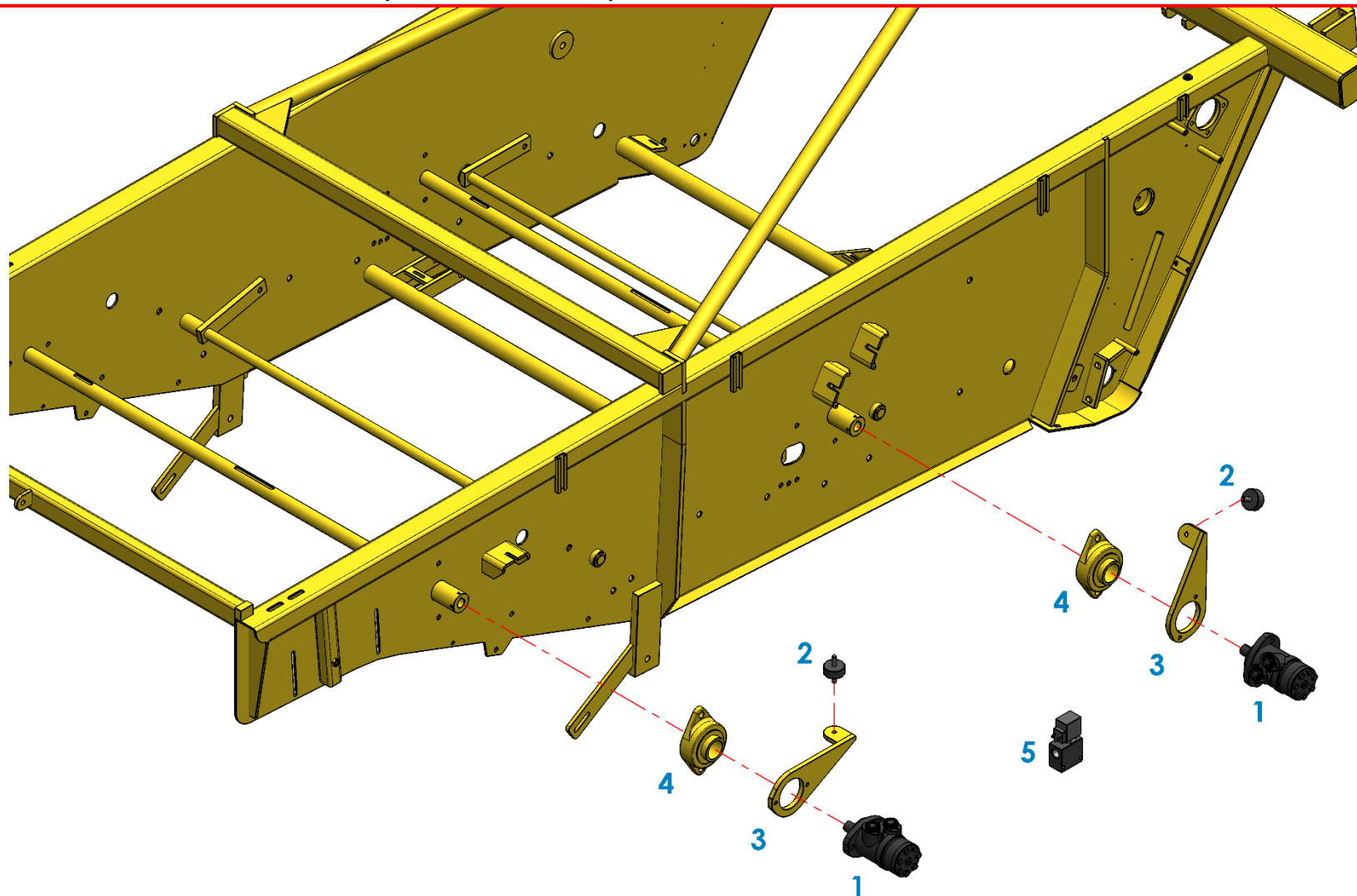
SU2H1

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Key	TL855								
02	Hub	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6709
03	Drive wheel	See Table D-1								
04	Bearing	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL3102
05	Bearing	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL2425	TL3102
06	Key	TL944								
07	Chain wheel	PE866	PE866	PE866	PE866	PE866	PE866	PE866	PE866	PE866/40
08	Chain wheel	PE6610								
09	Tensioner chain wheel	TL1317								
10	Chain	TL1324								
11	Chain lock	TL679								
12	Drive shaft 1 st web	PE1318/100	PE1318/115	PE1318/125	PE1318/A	PE1318/145	PE1318/B	PE1318/C	PE1318/D	PE1318/E
13	Drive shaft 2 nd web	See table D-3								
14	Driven roll	PE7671/100	PE7671/115	PE7671/125	PE7671/A	PE7671/145	PE7671/B	PE7671/C	PE7671/D	PE7671/E

D-3. Drive shaft 2 nd web	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Standard:	PE849/100/H	PE849/115/H	PE849/125/H	PE849/A/H	PE849/145/H	PE849/B/H	PE850/H	PE1103/H	PE849/E/H
Web with overhang:	PE849/100/H/O	PE849/115/H/O	PE849/125/H/O	PE849/A/H/O	PE849/145/H/O	PE849/B/H/O	PE850/H/O	PE1103/H/O	PE849/E/H/O

E. Sieve belt drive wheels, sieve belt shafts, and driven roll.

SU2H3

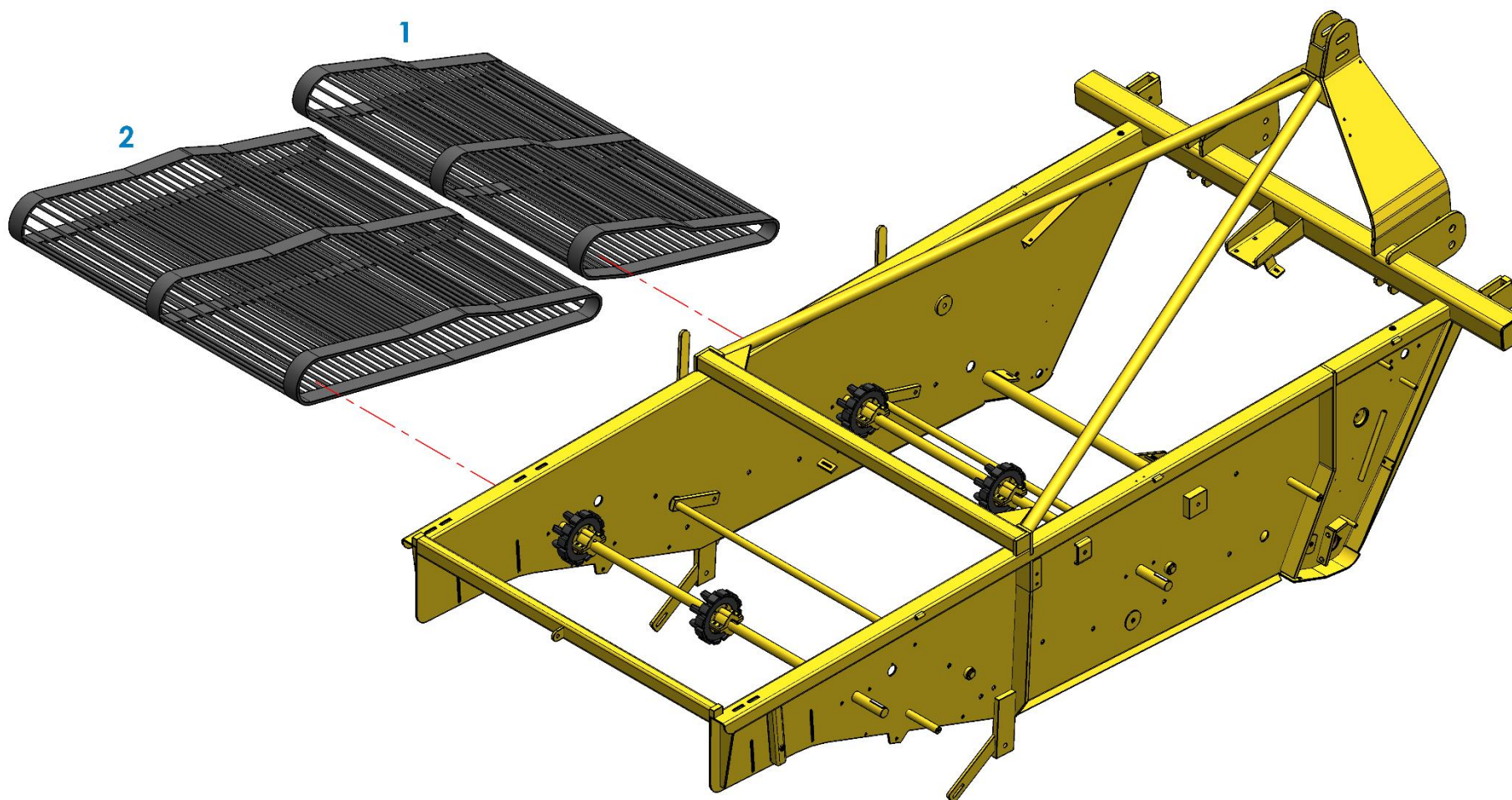


E. Sieve belt drive wheels, sieve belt shafts, and driven roll.

SU2H3

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Key	TL855								
02	Hub	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6702	TL6709
03	Drive wheel	See table D-1								
04	Bearing	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL6686	TL3102
05	Bearing	TL6686								
06	Bearing	TL5313								
07	Motor support	PE3116								
08	Vibration damper	TL7554								
09	Hydraulic motor	TL5314								
10	Drive shaft 1 st web	PE849/100/H	PE849/115/H	PE849/125/H	PE849/A/H	PE849/145/H	PE849/B/H	PE850/H	PE1103/H	PE849/E/H
11	Drive shaft 2 nd web	See table D-4								
12	Driven roll	PE7671/100/H	PE7671/115/H	PE7671/125/H	PE7671/A/H	PE7671/145/H	PE7671/B/H	PE7671/C/H	PE7671/D/H	PE7671/E/H

D-4. Drive shaft 2 nd web	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Standard:	PE849/100/H	PE849/115/H	PE849/125/H	PE849/A/H	PE849/145/H	PE849/B/H	PE850/H	PE1103/H	PE849/E/H
Web with overhang:	PE849/100/H/O	PE849/115/H/O	PE849/125/H/O	PE849/A/H/O	PE849/145/H/O	PE849/B/H/O	PE850/H/O	PE1103/H/O	PE849/E/H/O



F. Sieve belts.

SU2M/SU2H1/SU2H3

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	1 st Sieve belt	See table D-5								
02	2 nd Sieve belt	See table D-6 & table D-7								

D-5. 1 st Sieve belt	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Sieve belt pitch 36 mm:	TL1539	-	-	TL5878	TL6791	TL6780	TL5879	TL5880	TL6781
Sieve belt pitch 42 mm:	TL5864/100	TL5864/115	TL5864/125	TL5864	TL5864/145	TL1084	TL5865	TL5877	TL6720
Sieve belt pitch 45 mm:	TL1076/100	-	TL1076/125	TL1076	TL1460	TL6782	TL6783	TL6784	TL6785
Sieve belt pitch 50 mm:	TL1534	-	TL6830/125	TL6830	TL6830/145	TL6831	TL6832	TL6844	TL6841

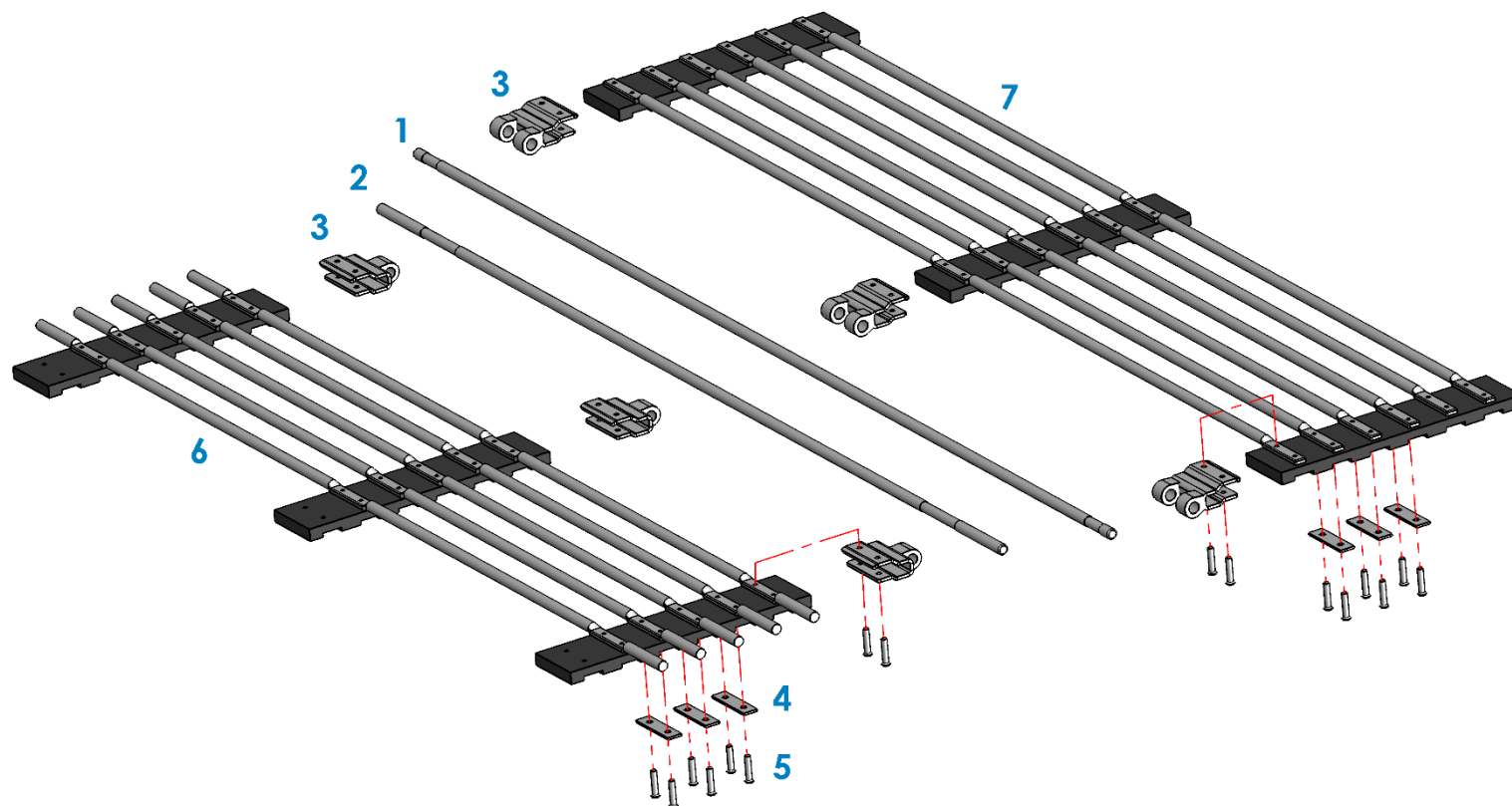
D-6. 2 nd Sieve belt	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Sieve belt pitch 36 mm:	-	-	-	TL1078	TL6792	TL6786	TL1079	TL1156	TL6787
Sieve belt pitch 42 mm:	TL1080/100	TL1080/115	TL1080/125	TL1080	TL1080/145	TL1085	TL1081	TL1157	TL6721
Sieve belt pitch 45 mm:	-	-	TL1082/125	TL1082	TL1461	TL6788	TL1083	TL6789	TL6790
Sieve belt pitch 50 mm:	-	-	-	TL6833	-	-	TL1704	TL6845	TL6842

D-7. 2 nd Sieve belt With overhang	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Sieve belt pitch 36 mm:	TL1540	-	-	TL1078/O	TL6792/O	TL6786/O	TL1079/O	TL1156/O	-
Sieve belt pitch 42 mm:	TL1541	-	TL1080/125/O	TL1080/O	TL1080/145/O	TL1085/O	TL1081/O	TL1157/O	-
Sieve belt pitch 45 mm:	-	-	-	TL1082/O	TL1461/O	TL6788/O	TL1083/O	TL6789/O	-
Sieve belt pitch 50 mm:	-	-	-	TL6833/O	-	-	-	TL6845/O	-

- = on demand

G. Sieve belt parts.

SU2M/SU2H1/SU2H3



G. Sieve belt parts.

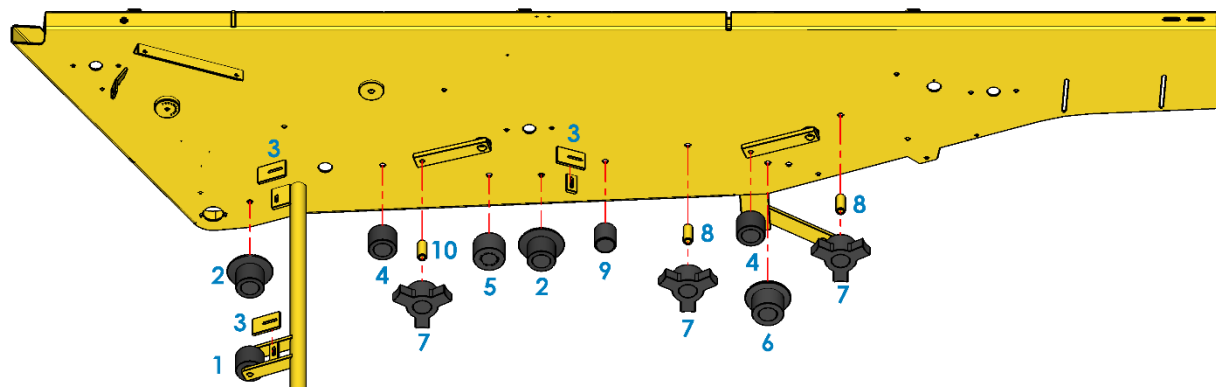
SU2M/SU2H1/SU2H3

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Lockbar	TL6762/100	TL6762/115	TL6762/125	TL6762/A	TL6762/145	TL6762/B	TL6762/C	TL6762/D	TL6762/E
02	Lockbar with overhang	TL6762/100/O	TL6762/115/O	TL6762/125/O	TL6762/A/O	TL6762/145/O	TL6762/B/O	TL6762/C/O	TL6762/D/O	-
03	Lock (set)	See table D-8								
04	Latch plate	TL105								
05	Rivet	TL104								
06	Rivet bar	TL109/100	TL109/115	TL109/125	TL109/A	TL109/145	TL109/B	TL110	TL111	TL109/E
07	Rivet bar with overhang	TL109/100/O	TL109/115/O	TL109/125/O	TL109/A/O	TL109/145/O	TL109/B/O	TL110/O	TL111/O	-

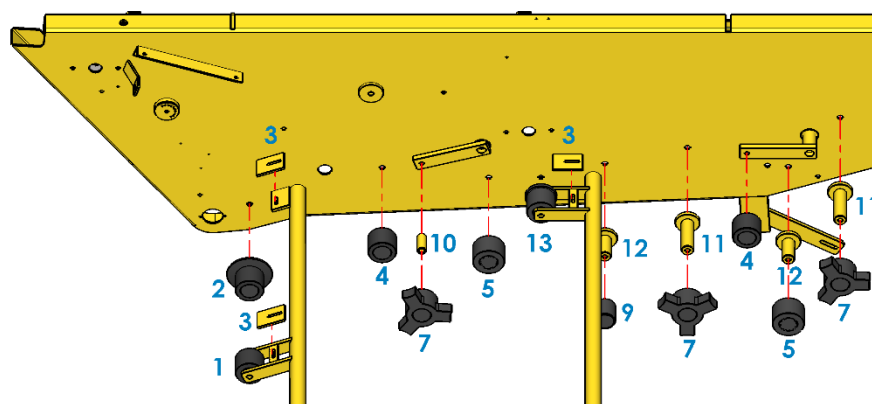
D-8. Sieve belt lock	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
Sieve belt pitch 36 mm:	TL6713								
Sieve belt pitch 42 mm:	TL6714								
Sieve belt pitch 45 mm:	TL6715								
Sieve belt pitch 50 mm:	TL6716								

H. Rollers and scrapers (standard 2nd web).

SU2M/SU2H1/SU2H3



Lockbar with overhang 2nd sieve belt



H. Rollers and scrapers (standard 2nd web).

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Steel roller Ø80 *	TL642								
02	Steel roller flanged Ø80	TL647								
03	Scraper	PE6628								
04	Steel roller Ø80	TL771								
05	Rubber roller Ø90 **	TL2075								
06	Rubber roller flanged Ø90	TL650								
07	Shaker	TL1001								
08	Filling bush 57mm	PE1165								
09	Steel roller Ø60***	TL6821								
10	Filling bush 35mm	PE6691								
11	Roller support (long)	PE1321								
12	Roller support (short)	PE1319								
13	Steel roller flanged Ø80	TL6836								

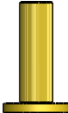
*From sieve belt with 1.65 mtr. also a steel roller at the middle of the second web (+ scraper).

** Only with sieve belts with a pitch of 36/45/50 mm.

*** Only with driven roll.

I. Roller parts.

SU2M/SU2H1/SU2H3

1	2	3	4	5	6	7	8
							
							
TL642	TL647	TL650	TL771	TL1001	TL2075	TL6836	TL6821
9	10	11	12				
							
							
PE6691	PE1319	PE1321	PE6628				

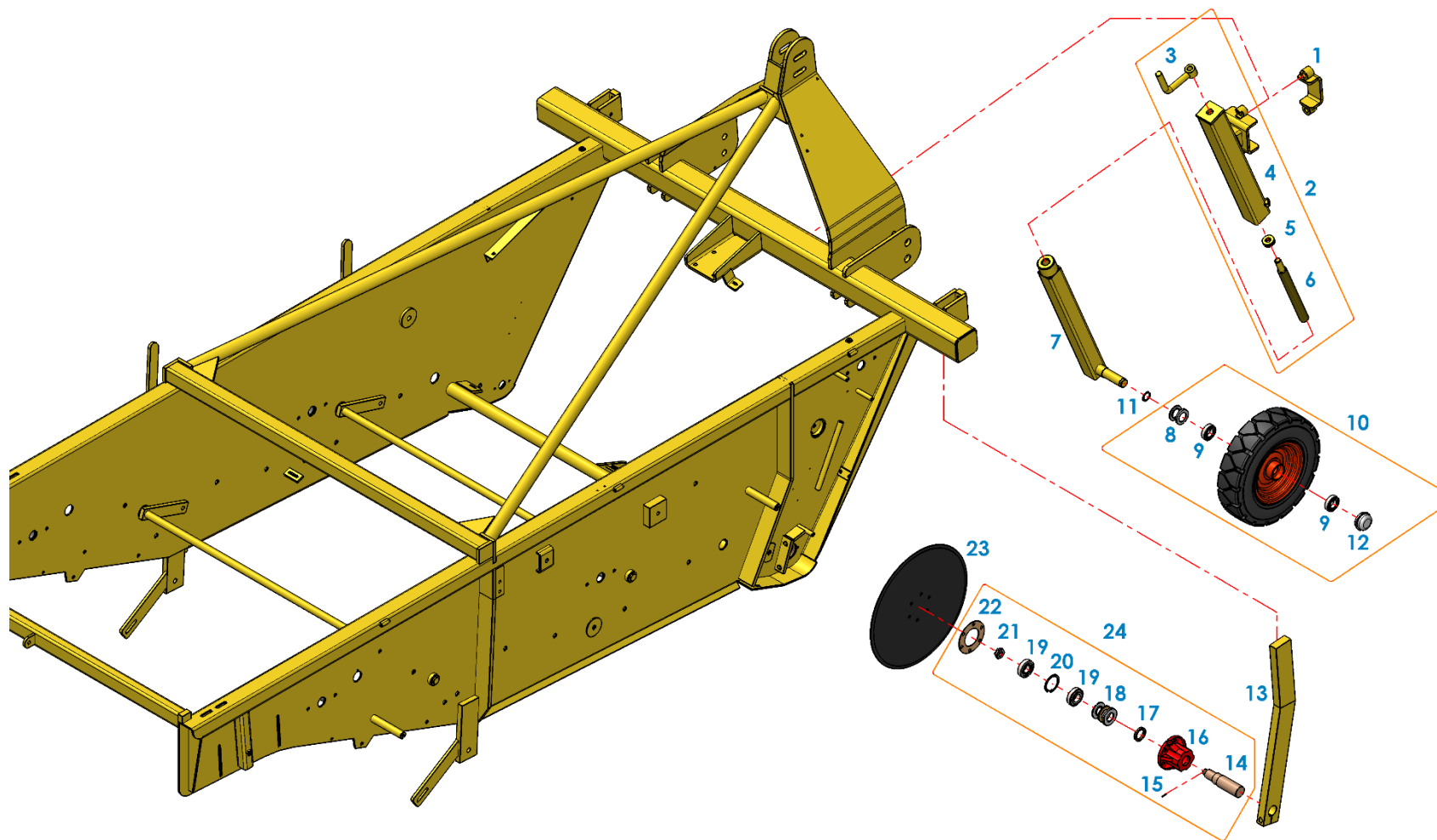
I. Roller parts.

SU2M/SU2H1/SU2H3

Pos:	Beschreibung:		
1	Steel roller Ø80	TL642	
2	Steel roller flanged Ø80	TL647	
3	Rubber roller flanged Ø90	TL650	
4	Steel roller Ø80	TL771	
5	Shaker	TL1001	
6	Rubber roller Ø90	TL2075	
7	Steel roller flanged Ø80	TL6836	
8	Steel roller Ø60	TL6821	
9	Filling bush 35mm	PE6691	
10	Roller support (short)	PE1319	
11	Roller support (long)	PE1321	
12	Scraper	PE6628	

J. Support wheel and coulter disk.

SU2M/SU2H1/SU2H3



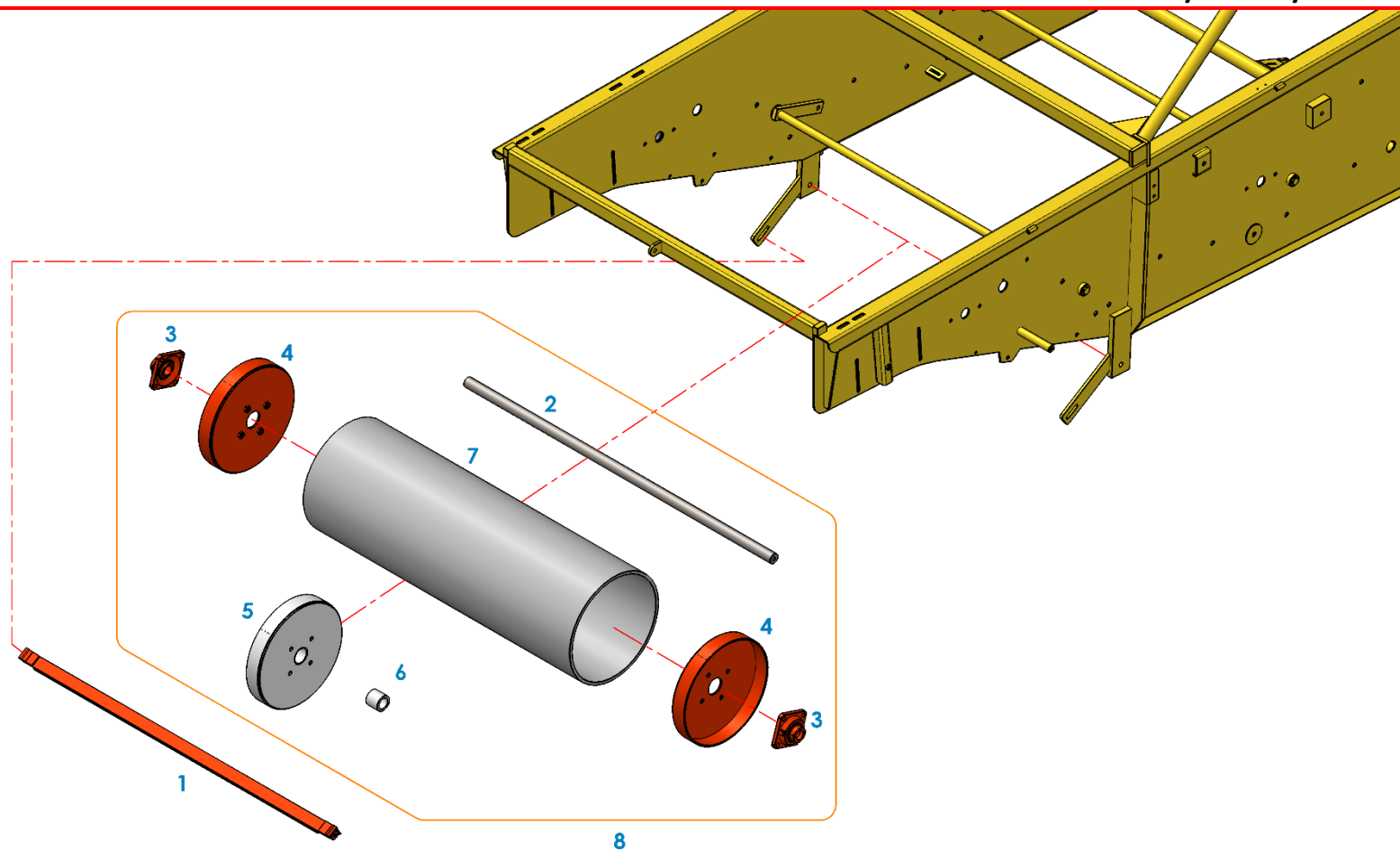
J. Support wheel and coulter disk.

SU2M/SU2H1/SU2H3

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Clamp	PE6649								
02	Complete wheel housing	PE6694								
03	Turning arm	PE729								
04	Wheel housing	PE6656								
05	Bearing	TL730								
06	Spindle	PE728								
07	Wheel foot	PE6659								
08	Lamellar seal	TL535								
09	Bearing	TL684								
10	Wheel	TL632								
11	Circlip	TL891								
12	Wheel cap	TL897								
13	Pin	PE3101								
14	Shaft	PE1127								
15	Split pin	TL1036								
16	Hub	TL617								
17	Felt ring	TL885								
18	Lamellar seal	TL886								
19	Bearing	TL661								
20	Circlip	TL887								
21	Nut	TL622								
22	Seal	TL619								
23	Coulter disk	TL6653								
24	Complete hub	PE1322								
25	Wheel housing complete	PE6652								

K. Pressure roller.

SU2M/SU2H1/SU2H3

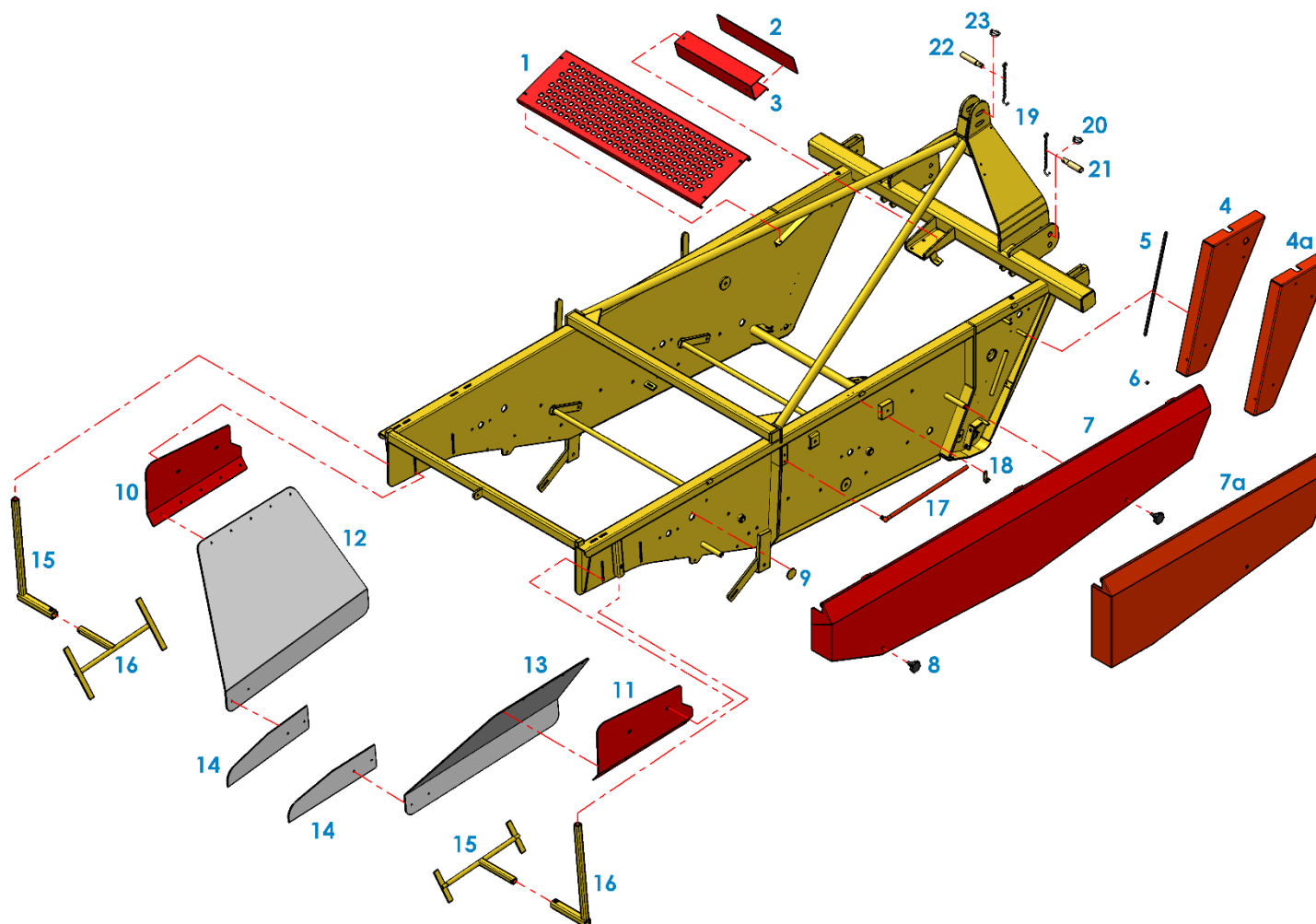


K. Pressure roller.**SU2M/SU2H1/SU2H3**

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Scraper	PE6662/100	PE6662/115	PE6662/125	PE6662/A	PE6662/145	PE6662/B	PE6662/C	PE6662/D	PE6662/E
02	Shaft	PE6661/100	PE6661/115	PE6661/125	PE6661/A	PE6661/145	PE6661/B	PE6661/C	PE6661/D	PE6662/E
03	Bearing	TL975								
04	Cap	PE995								
05	Inner ring	PE903								
06	Nylon busing	PE981								
07	PVC Roll	TL6660/100	TL6660/115	TL6660/125	TL6660/A	TL6660/145	TL6660/B	TL6660/C	TL6660/D	TL6660/E
08	Complete roller	PE6663/100	PE6663/115	PE6663/125	PE6663/A	PE6663/145	PE6663/B	PE6663/C	PE6663/D	PE6663/E

L. Protective cover, locking pins and windrow chutes.

SU2M/SU2H1/SU2H3



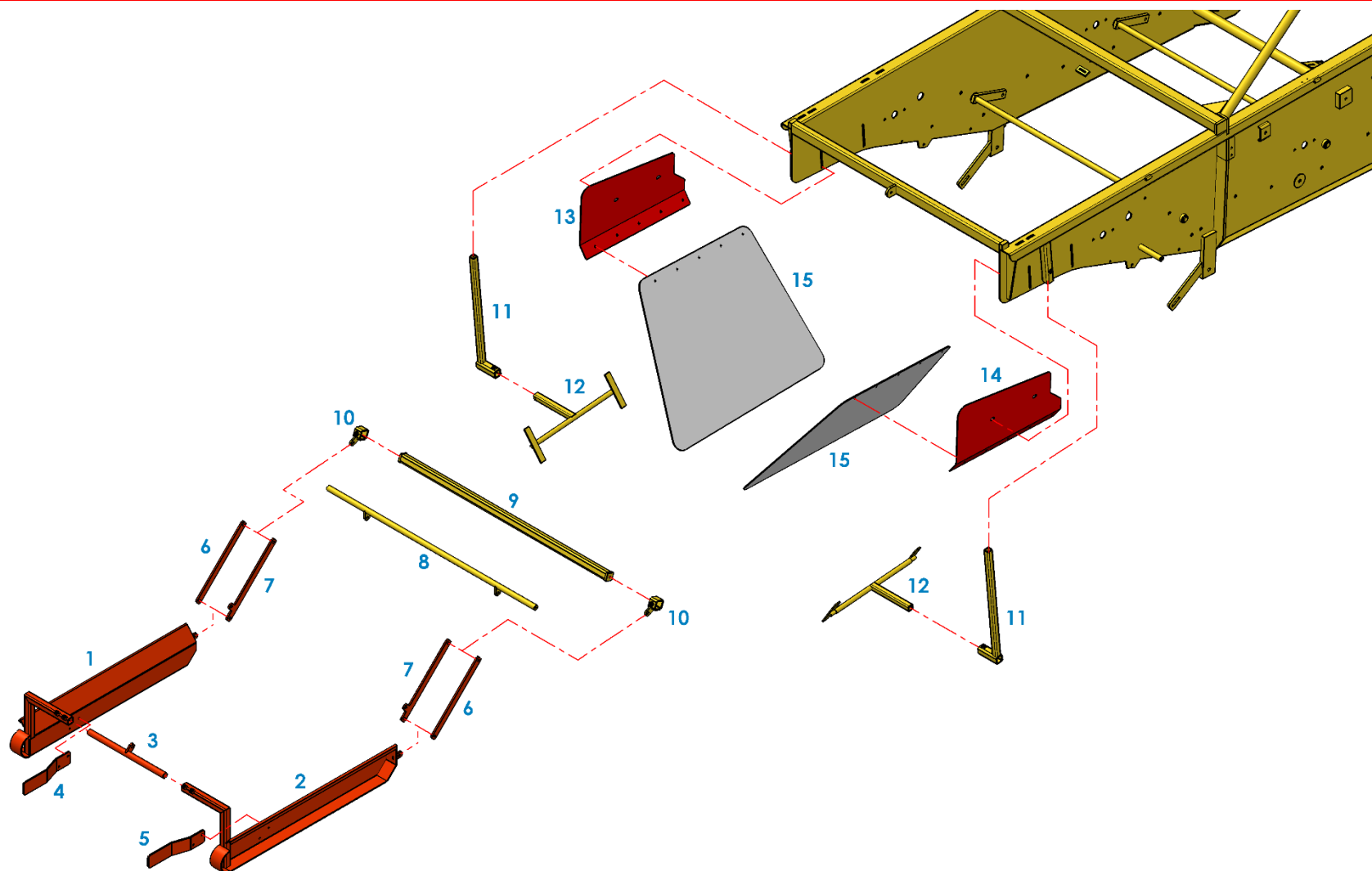
L. Protective cover, locking pins and windrow chutes.

SU2M/SU2H1/SU2H3

Pos.:	Description.:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Protective plate	TL6665/100	TL6665/115	TL6665/125	TL6665/A	TL6665/145	TL6665/B	TL6665/C	TL6665/D	TL6665/E
02	Cover plate	TL6666/100	TL6666/115	TL6666/125	TL6666/A	TL6666/145	TL6666/B	TL6666/C	TL6666/D	TL6666/E
03	Protective cover	PE6667/100	PE6667/115	PE6667/125	PE6667/A	PE6667/145	PE6667/B	PE6667/C	PE6667/D	PE6667/E
04	Chain casing SU2M/SU2H1	PE6675								
04a	Chain casing SU2H3	PE6675/H								
05	Chain casing rubber	TL6676								
06	Grease nipple	TL2088								
07	Chain casing SU2M	On demand								
07a	Chain casing SU2H1	On demand								
08	Star knob	TL6664								
09	Seal ring	PE6669								
10	Top chute (L)	PE6670								
11	Top chute (R)	PE6671								
12	PVC chute (L)	PE933	PE933	PE933	PE933	PE933	PE933	PE1093	PE1093	PE1093
13	PVC chute (R)	PE934	PE934	PE934	PE934	PE934	PE934	PE1094	PE1094	PE1094
14	Scraper	PE935								
15	Support bracket	PE6672								
16	Chute support	PE1004								
17	Chain casing support	PE6673								
18	Clamp	TL6674								
19	Safety cord	TL1086								
20	Locking pin	TL880								
21	Lower link pin	PE208								
22	Top link pin	PE205								
23	Locking pin	TL860								

M. Adjustable windrow frame.

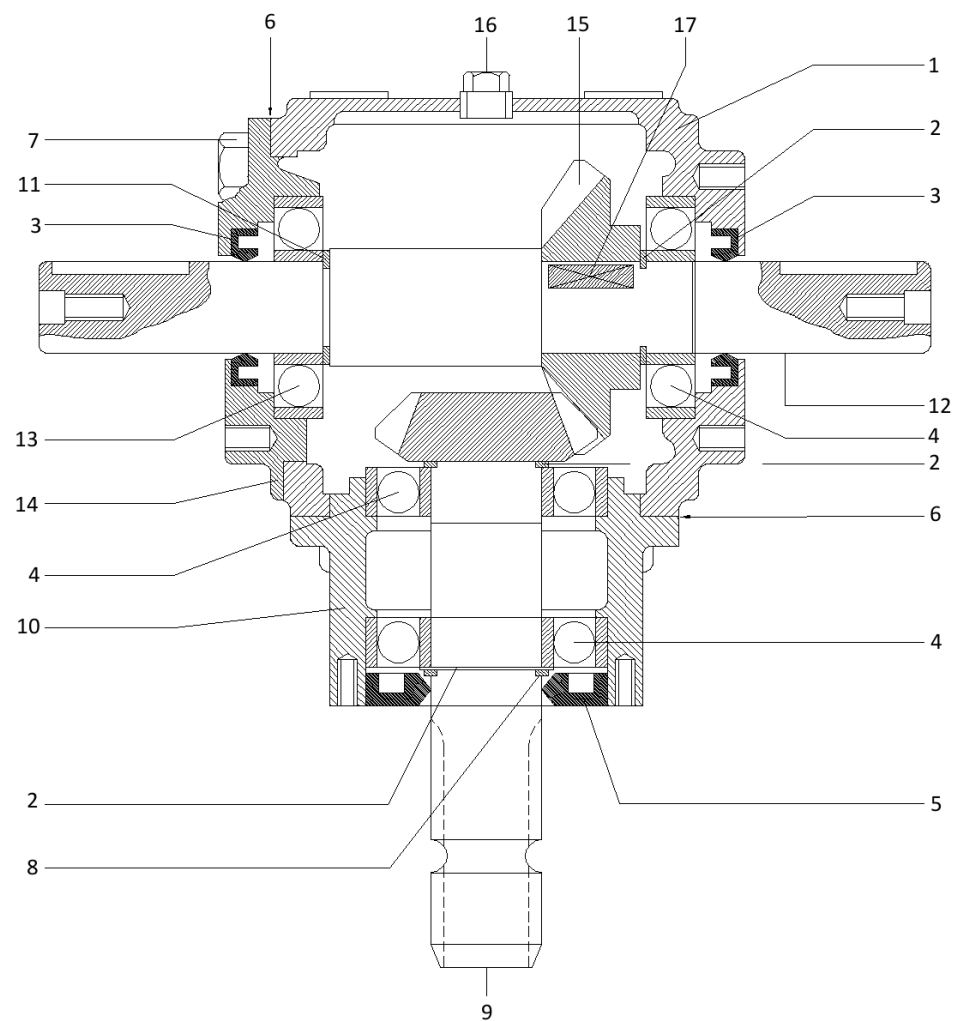
SU2M/SU2H1/SU2H3



M. Adjustable windrow frame.**SU2M/SU2H1/SU2H3**

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Windrow frame (L)	PE1327								
02	Windrow frame (R)	PE1328								
03	Adjustment bar	PE1329	PE1329	PE1329	PE1329	PE1329	PE1350	PE1350	PE1350	PE1350
04	Plate left	PE1332								
05	Plate right	PE1333								
06	Support	PE1334								
07	Support	PE1343								
08	Shaft for chain	PE1344/100	PE1344/115	PE1344/125	PE1344/A	PE1344/145	PE1344/B	PE1344/C	PE1344/D	PE1344/E
09	Mounting tube	PE1345/100	PE1345/115	PE1345/125	PE1345/A	PE1345/145	PE1345/B	PE1345/C	PE1345/D	PE1345/E
10	Mount	PE1346								
11	Support bracket	PE1347	PE1347	PE1347	PE1347	PE1347	PE1347	PE6672	PE6672	PE6672
12	Chute support	PE1348								
13	Steel chute (L)	PE6670								
14	Steel chute (R)	PE6671								
15	PVC chute*	PE1349								
16	Complete kit adjustable windrow frame*	PE1462								

* Please specify sieve belt width.

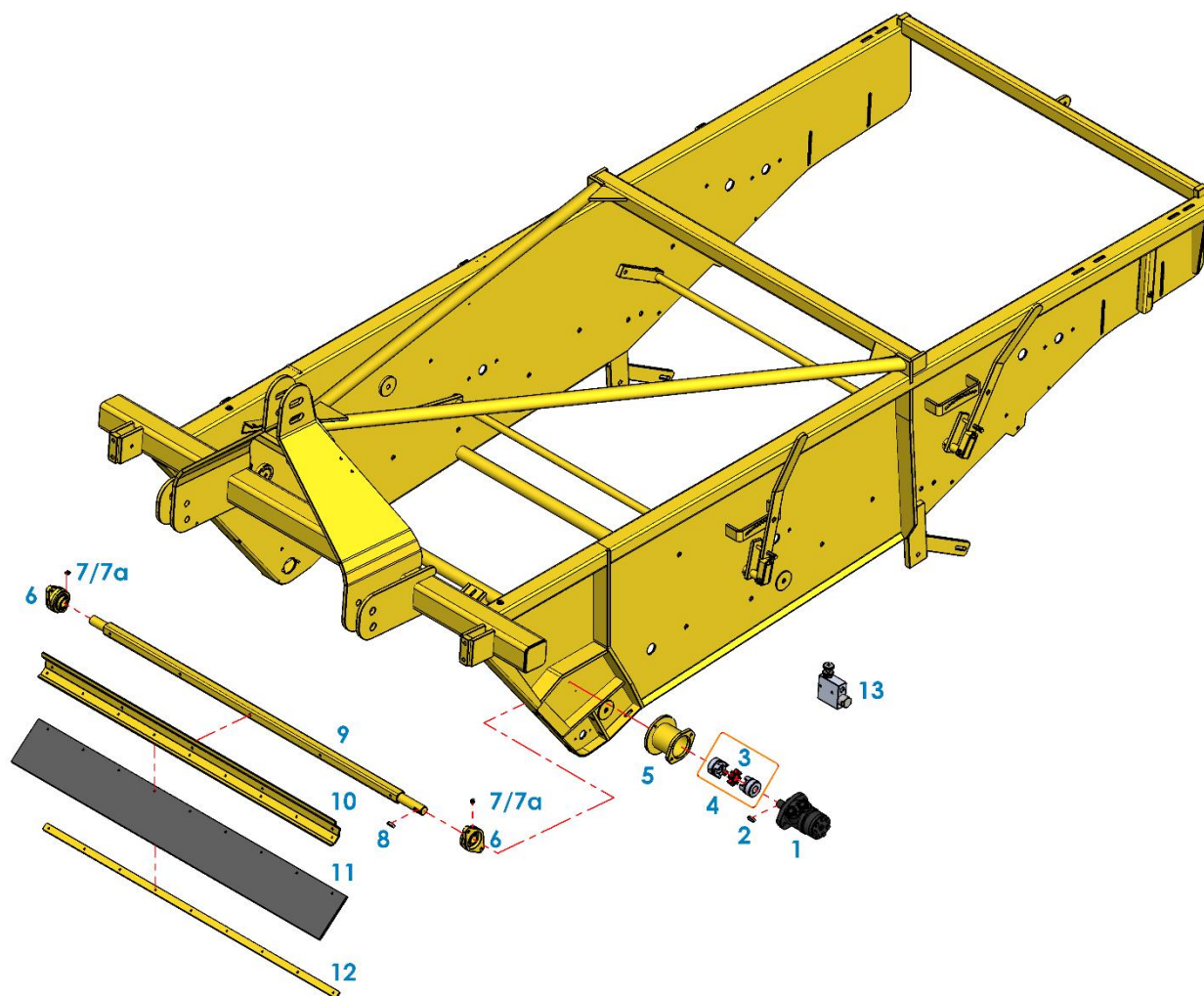


N. Gearbox TL801.**SU2M/SU2H1/SU2H3**

Pos.:	Description:	Sieve belt width: (m)								
		1.00	1.15	1.25	1.35	1.45	1.50	1.65	1.75	2.00
01	Gear drive housing	TL1171								
02	Spacer ring	TL1172								
03	Oil seal	TL1183								
04	Bearings	TL2046								
05	Oil seal	TL1182								
06	Seal	TL1173								
07	Bolt	9331225								
08	Circlip	TL2044								
09	Drive shaft	TL1174								
10	Bearing flange	TL1175								
11	Spacer ring	TL1176								
12	Axl for gearbox	TL1177								
13	Bearings	TL1184								
14	Lid	TL1178								
15	Gear wheel	TL1179								
16	Plug	TL1180								
17	Key	TL1181								

O. Intake paddle.

SU2M/SU2H1/SU2H3



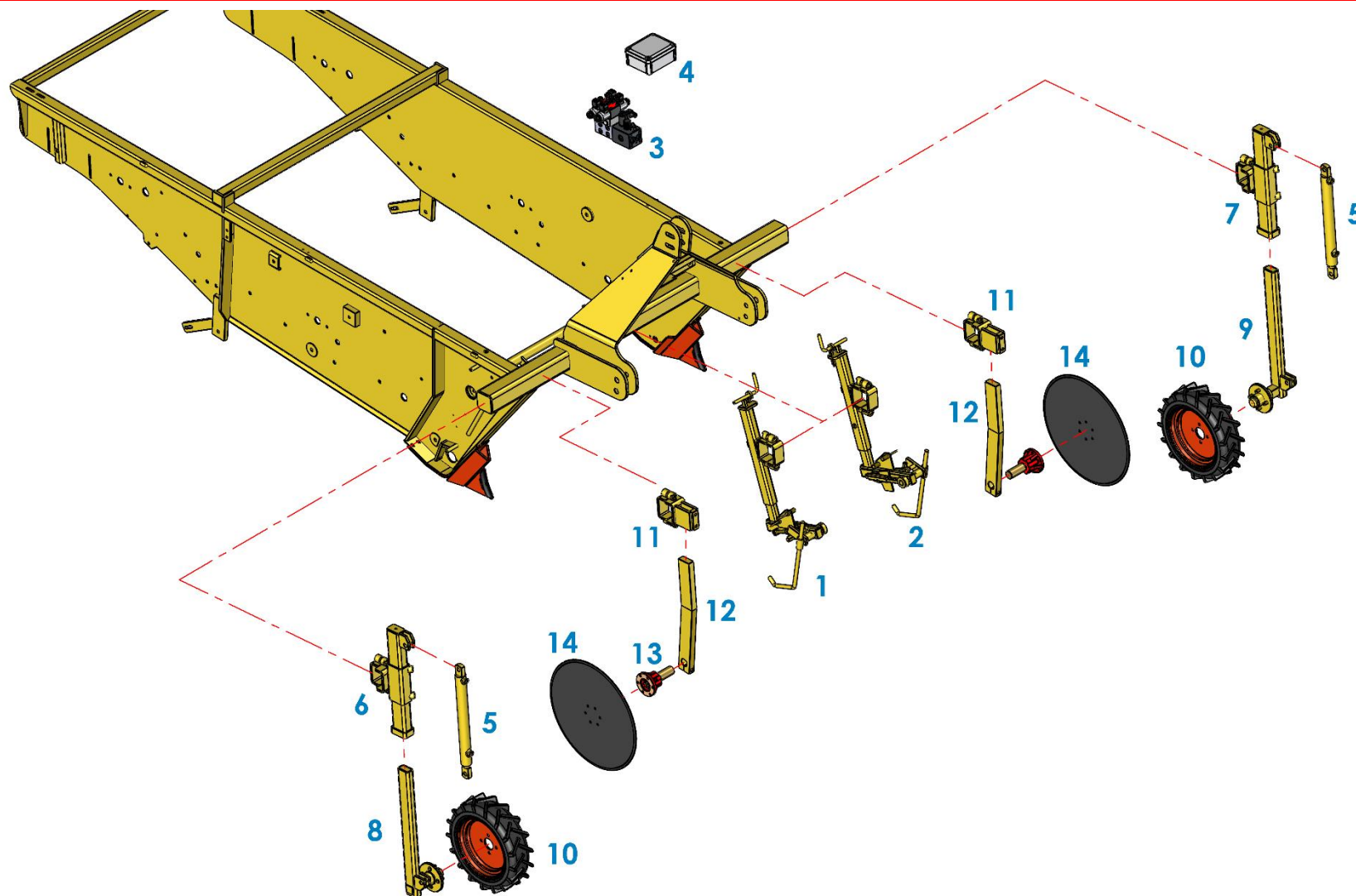
O. Intake paddle.

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Hydraulic motor	TL575								
02	Key	TL846								
03	Spider	TL417								
04	Coupling	PE3113								
05	Coupling housing	PE3111								
06	Bearings	TL1154								
07	Grease nipple 1/8G	TL2010								
07a	Grease nipple M6	TL1798								
08	Key	TL846								
09	Shaft	PE3110/100	PE3110/115	PE3110/125	PE3110/A	PE3110/145	PE3110/B	PE3110/C	PE3110/D	PE3110/E
10	Mounting plate	TL1129/100	TL1129/115	TL1129/125	TL1129/A	TL1129/145	TL1129/B	TL1130	TL1131	TL1129/E
11	Rubber	PE5868/100	PE5868/115	PE5868/125	PE5868/A	PE5868/145	PE5868/B	PE5869	PE5870	PE5868/E
12	Terminal strip	PE1121/100	PE1121/115	PE1121/125	PE1121/A	PE1121/145	PE1121/B	PE1122	PE1123	PE1121/E
13	Flow control valve	TL3112								

P. Automatic depth control (without discs).

SU2M/SU2H1/SU2H3



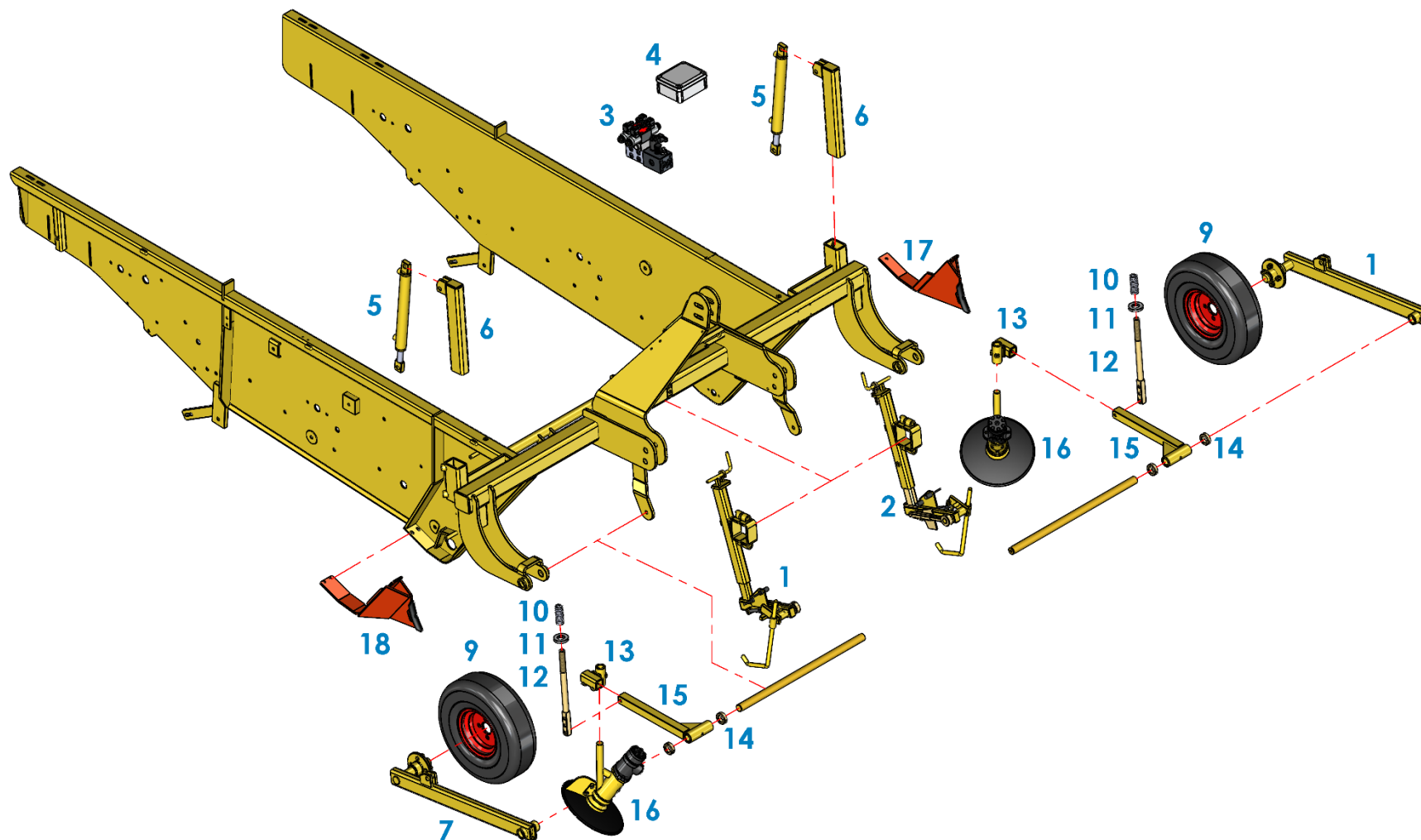
P. Automatic depth control (without discs).

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Depth control (R)	See page S49/S50								
02	Depth control (L)	See page S49/S50								
03	Valve block	See page S51/S52								
04	Electric box	TL6501								
05	Cylinder	TL3670								
06	Wheel housing (R)	PE1354								
07	Wheel housing (L)	PE1355								
08	Wheel foot (R)	PE1356								
09	Wheel foot (L)	PE1357								
10	Wheel	TL1358								
11	Support bracket	PE1359								
12	Holder	PE3103								
13	Complete hub	PE1322 See page S31/S32								
14	Coulter disc Ø580 6-holes	TL1360								

Q. Automatic depth control (with discs).

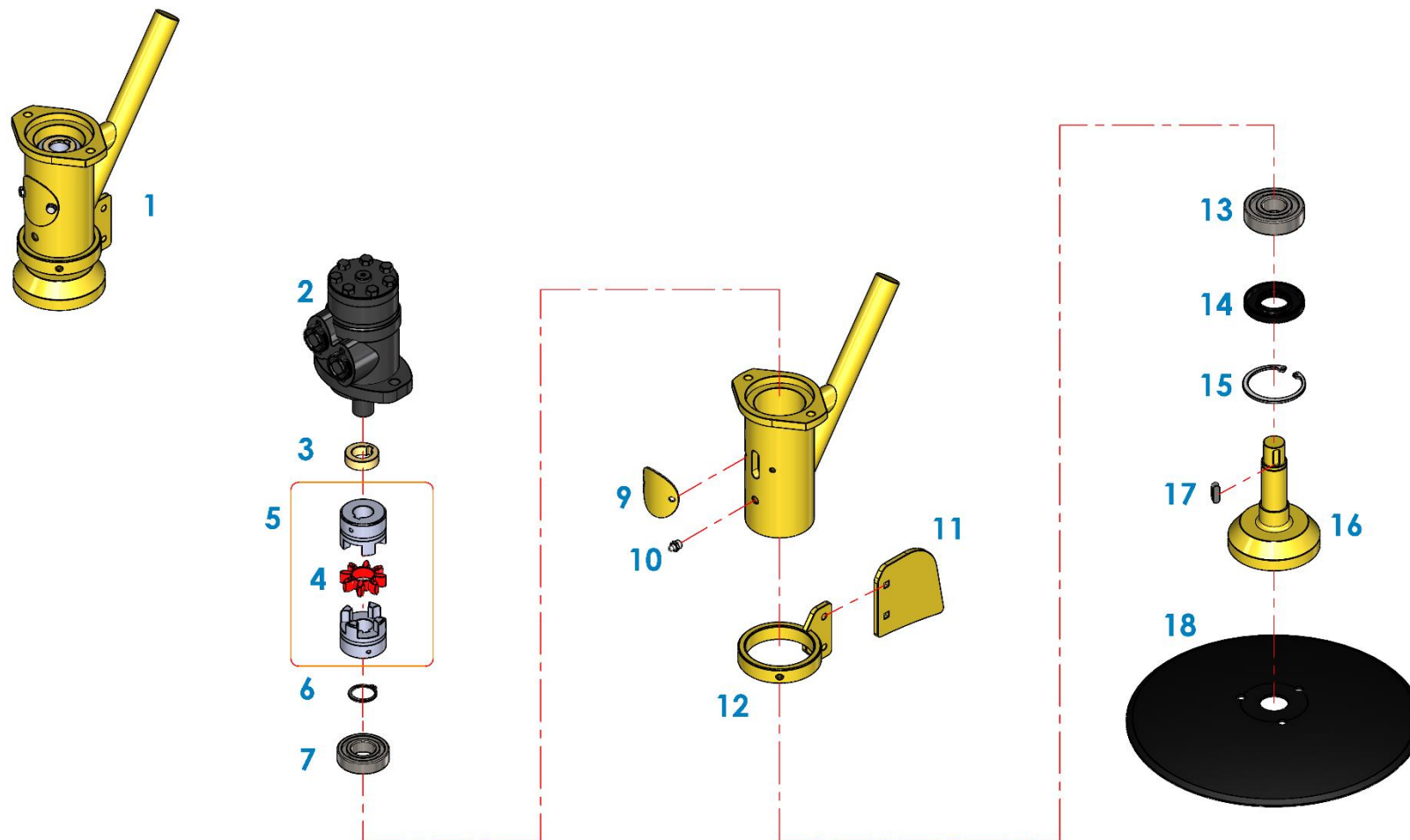
SU2M/SU2H1/SU2H3



Q. Automatic depth control (with discs).

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Depth control (R)	See page S49/S50								
02	Depth control (L)	See page S49/S50								
03	Valve block	See page S51/S52								
04	Electric box	TL6501								
05	Cylinder	TL3670								
06	Cylinder mount	PE1353								
07	Wheel mount (R)	PE1361								
08	Wheel mount (L)	PE1362								
09	Wheel	TL8003								
10	Spring	PE6907								
11	Ring	PE6906								
12	Thread shaft	PE1351								
13	Mount	PE6904								
14	Ring	PE6901								
15	Disc support	PE1352								
16	Disc unit	See page S47/S48								
17	Share (L)	PE6623/S								
18	Share (R)	PE6624/S								



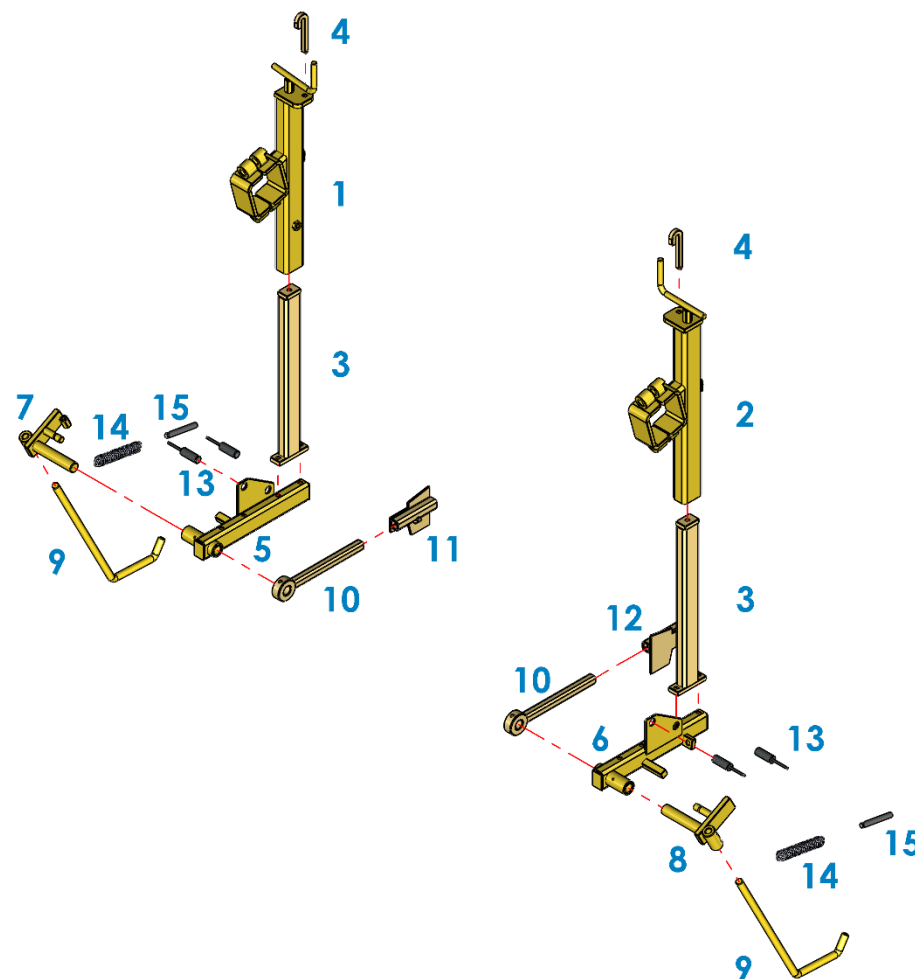
R. Hydraulic driven discs.

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Complete disc unit	PE5307								
02	Hydraulic motor 125CC	TL1296								
02a	Hydraulic motor 160CC	TL1297								
03	Ring	PE1325								
04	Coupling	PE416								
05	Spider	TL417								
06	Circlip	TL891								
07	Bearing	TL2009								
08	Housing	PE5306								
09	Cover	PE5315								
10	Grease nipple	TL2010								
11	Scraper	See table D-9								
12	Scraper bracket	PE5316								
13	Bearing	TL5317								
14	Oil seal	TL1182								
15	Oil seal	TL1326								
16	Shaft	PE5305								
17	Key	TL473								
18	Disc	See table D-10								

D-9. Scraper		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Scraper Ø350mm	PE5321								
02	Scraper Ø410mm	PE5322								

Table D-10: Disc		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Disc Ø350mm	TL5308								
02	Disc Ø410mm	TL5304								

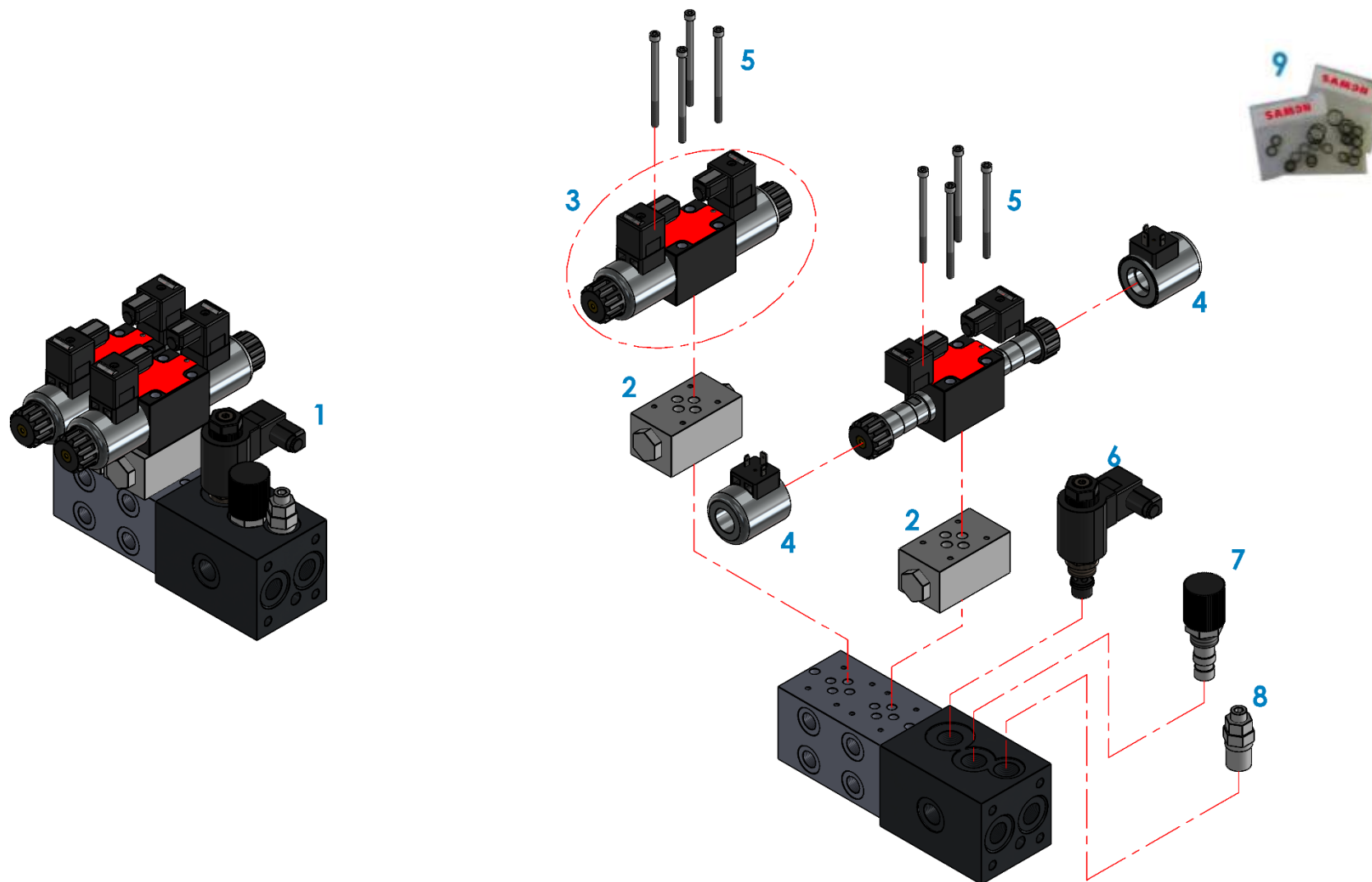


S. Automatic depth control system.**SU2M/SU2H1/SU2H3**

Pos.:	Description:	1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Housing (R)	PE1363								
02	Housing (L)	PE1364								
03	Feet	PE6505								
04	Pin	PE6524								
05	Arm (R)	PE6511								
06	Arm (L)	PE6510								
07	Probe bracket (R)	PE6516								
08	Probe bracket (L)	PE6515								
09	Probe	PE6509								
10	Arm reaction plate	PE6514								
11	Reaction plate (R)	PE6513								
12	Reaction plate (L)	PE6512								
13	Sensor	TL6502								
14	Veer	TL6517								
15	Bolt	PE6518								

T. Valve block for automatic depth control.

SU2M/SU2H1/SU2H3

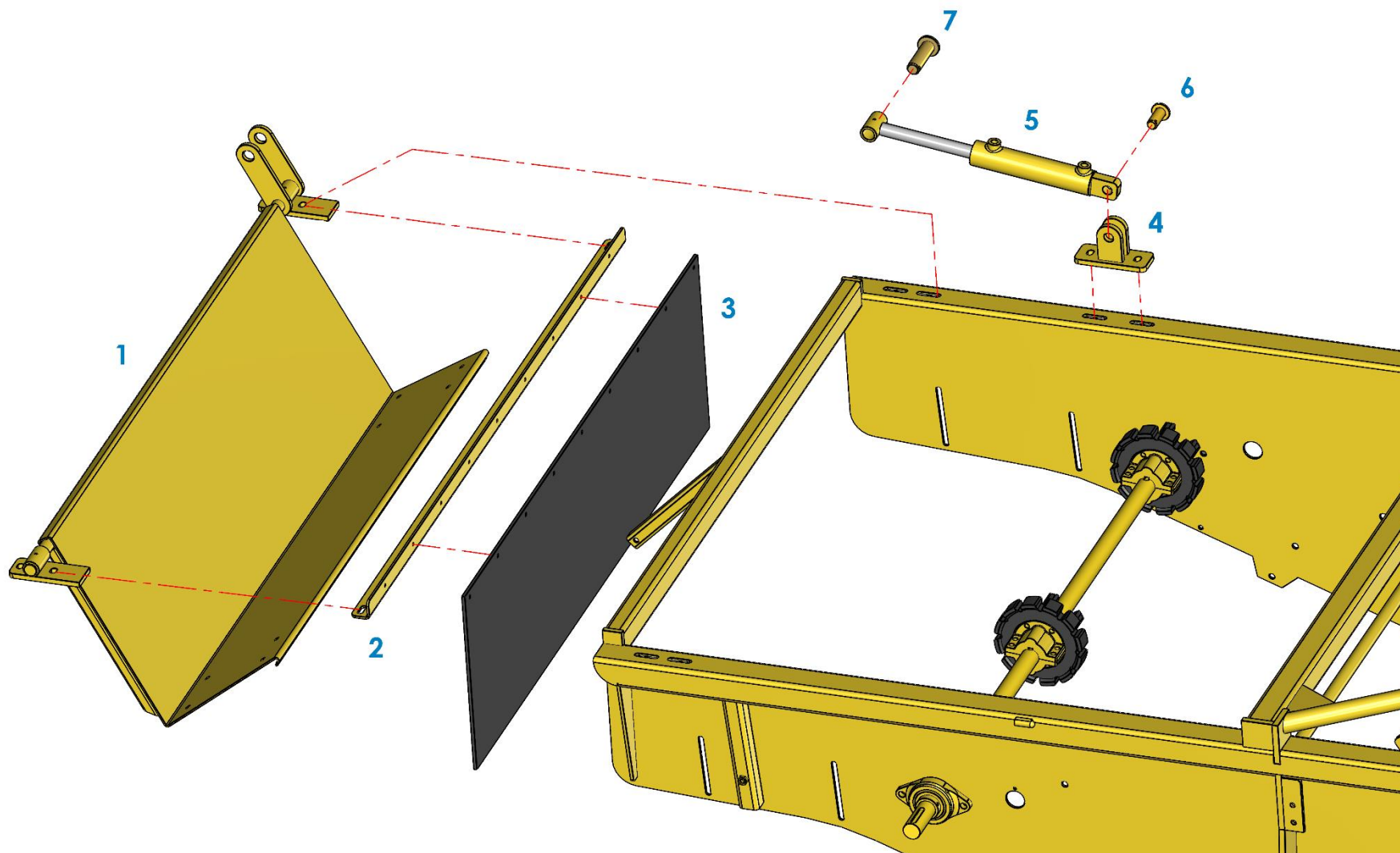


T. Valve block for automatic depth control.**SU2M/SU2H1/SU2H3**

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Valve block complete	TL6530								
02	Controlled check valve NG6	TL7645								
03	Control valve NG6	TL1340								
04	Coil 12V	TL7532								
05	Set bolts M5x85 NG6	TL1341								
06	2/2 Valve	TL3376								
07	Flow control valve	TL8090								
08	Pressure relief valve	TL1342								
09	Seal kit	PE6531								

U. Tailgate storage bunker.

SU2M/SU2H1/SU2H3



U. Tailgate storage bunker.

SU2M/SU2H1/SU2H3

Pos.:	Description:	Sieve belt width: (m)								
		1,00	1,15	1,25	1,35	1,45	1,50	1,65	1,75	2,00
01	Bunker	On demand								
02	Plate	On demand								
03	Rubber	On demand								
04	Cylinder mount	On demand								
05	Cylinder	On demand								
06	Pin	PE2417								
07	Pin	On demand								