

Index parts list

SU15FOB / SU18FOB / SU20FO/3

Index	Description.	Page
A.	Locking pins and Drive-unit	S-1
B.	Wheelsets and Cylinders	S-3
C.	Rotary axles, Knife holders and Knives	S-5
D.	Hoods, Guards and Rubber flaps	S-7

SU15AO / SU18AO / SU20AO/3

Index	Description.	Page
A.	Locking pins and Drive-unit	S-9
B.	Wheelsets and Cylinders	S-11
C.	Rotary axles, Knife holders and Knives	S-13
D.	Hoods, Guards and Rubber flaps	S-15

SU15FAO / SU18FAO

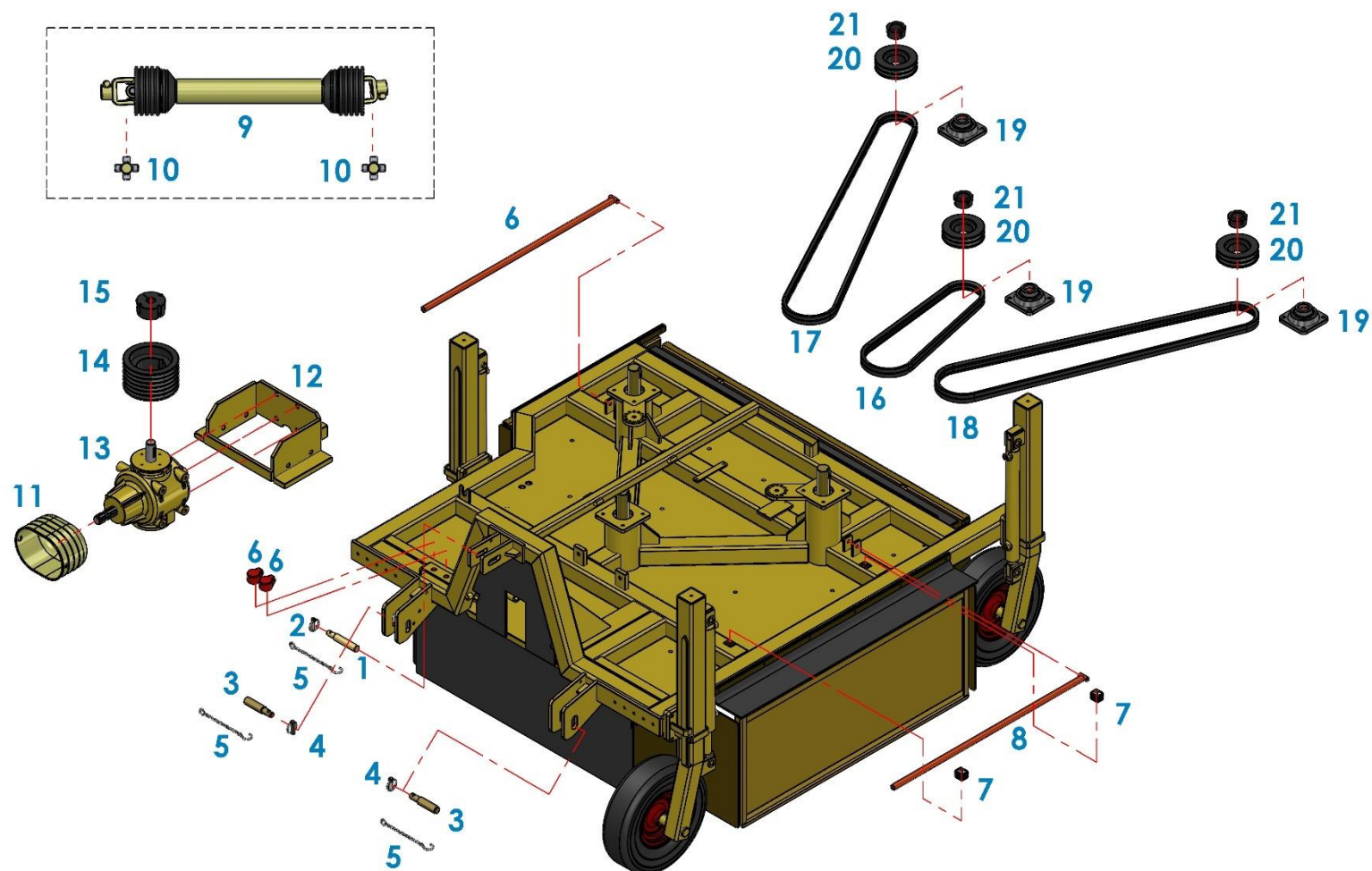
Index	Description.	Page
A.	Locking pins and Drive-unit	S-17
B.	Wheelsets and Cylinders	S-19
C.	Rotary axles, Knife holders and Knives	S-21
D.	Hoods, Guards and Rubber flaps	S-23

General

Index	Description.	Page
A.	Gearbox	S-25
B.	Automatic Depth Control (Optionall)	S-27
C.	Valve block Automatic Depth Control	S-29
D.	Electronics Automatic Depth Control	S-31

A. Locking pins and Drive-unit

SU15FOB / SU18FOB / SU20FO/3



Modifications for technical improvements reserved .

www.samon.nl - info@samon.nl

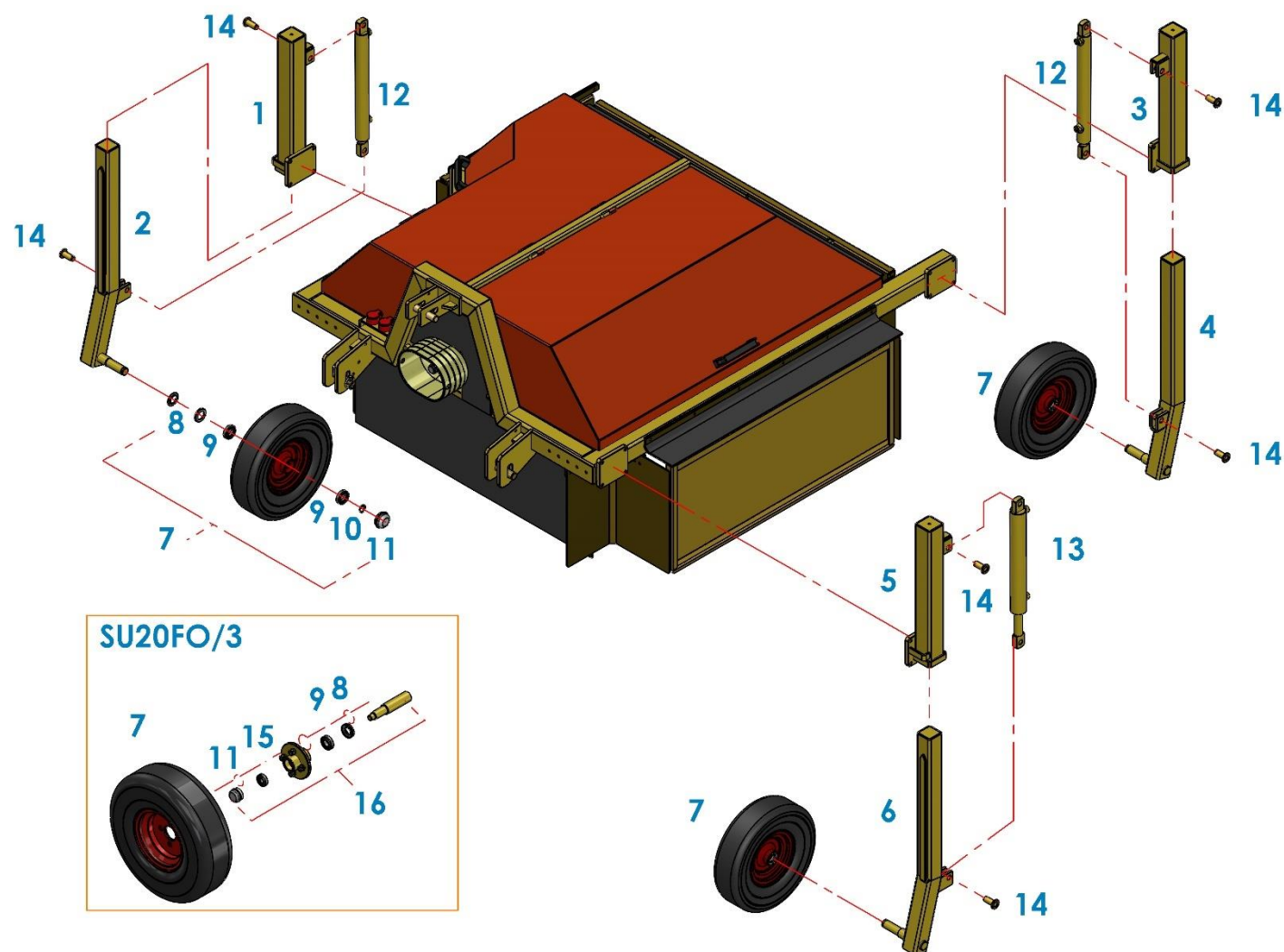
A. Locking pins and Drive-unit**SU15FOB / SU18FOB / SU20FO/3**

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Toplink pin	PE205		
02	Linch pin	TL860		
03	Lower link pin	PE208		
04	Linch pin	TL880		
05	Safety wire	TL1086		
06	Holder	TL321		
07	Pipe clamp	TL2610		
08	Hood support	PE2509		
09	PTO	TL2449		
10	Cross bearing	TL323		
11	Protective cover PTO	TL2507		
12	Gearbox bracket	PE3558		
13	Gearbox	TL3566		
14	Pulley	TL256		
15	Bush	TL255		
16	Drive belt	TL2482	TL2483	TL2483
17	Drive belt	TL2479	TL2484	TL1720
18	Drive belt	TL2485	TL2485	TL1720
19	Bearing	TL266		
20	Pulley	TL262		
21	Bush	TL2450		

SU193FO		
16	Drive belt	TL1902
17	Drive belt	TL274
18	Drive belt	TL274

B. Wheelsets and Cylinders

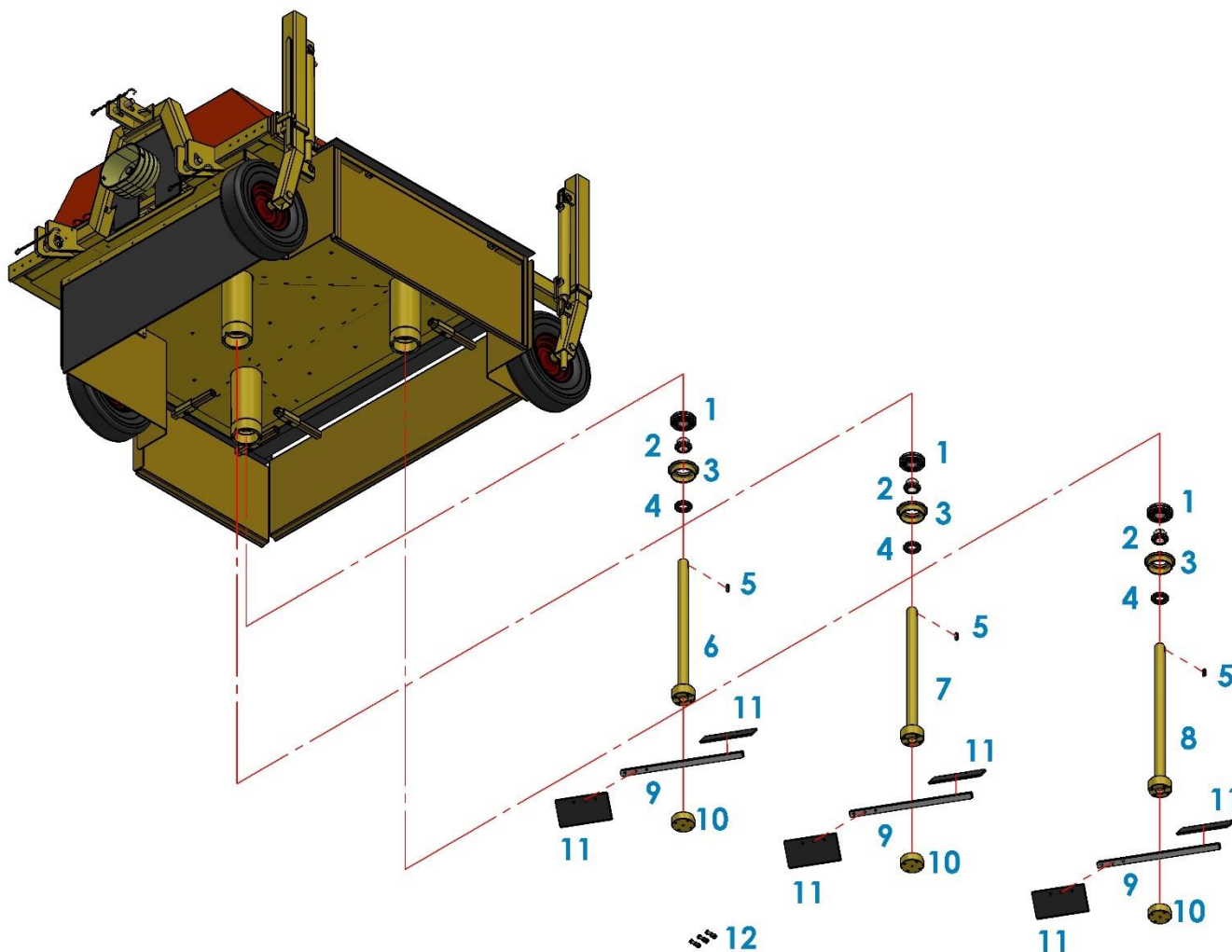
SU15FOB / SU18FOB / SU20FO/3



B. Wheelsets and Cylinders

SU15FOB / SU18FOB / SU20FO/3

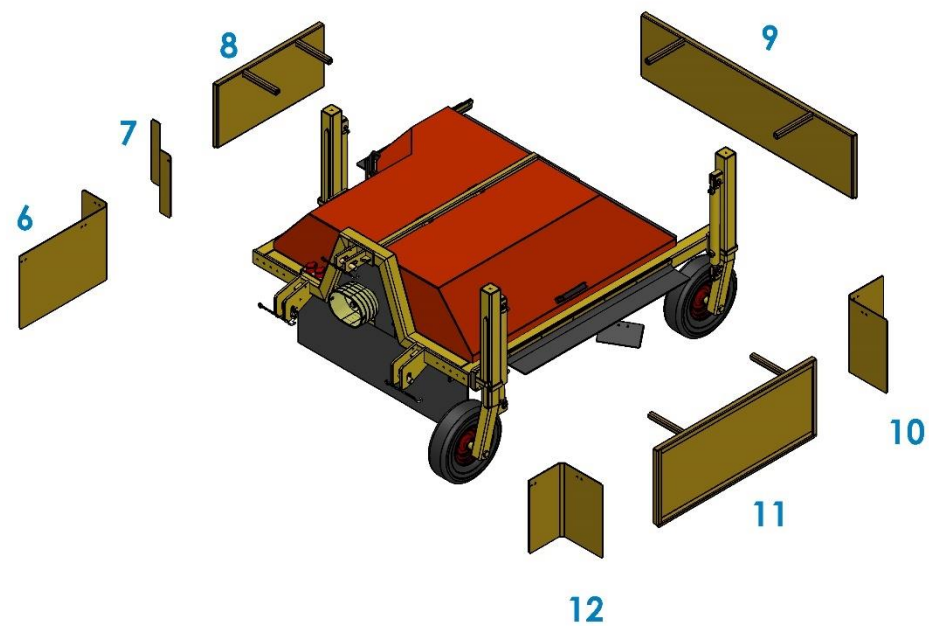
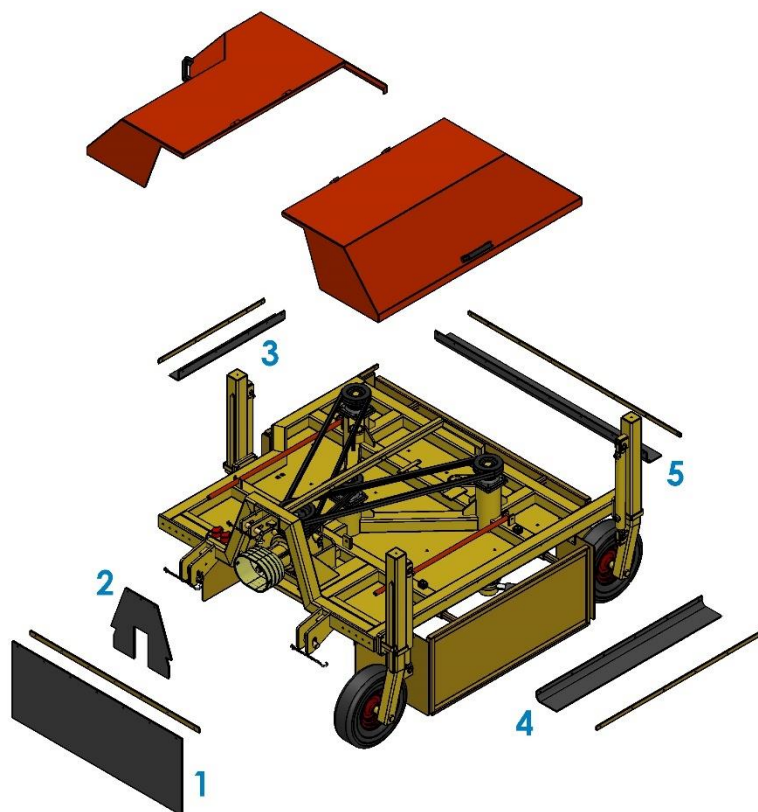
Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Outer wheel support (L)	PE2407		
02	Inner wheel support (L)	PE3610		PE1562
03	Outer wheel support (RV)	PE3685		
04	Inner wheel support (RV)	PE2416		PE1565
05	Outer wheel support (RA)	PE3604		
06	Inner wheel support (RA)	PE3687		PE1564
07	Wheel complete	TL2500		TL8003
08	Lamellar seal	TL535		TL356
09	Bearing	TL684		TL1625
10	Retainer ring	TL891		
11	Wheel cap	TL897		TL1371
12	Cylinder	TL2419		
12a	Seal kit for TL2419	TL3672		
13	Cylinder	TL3670		
13a	Seal kit for TL3670	TL3671		
14	Mount pin	PE2417		
15	Bearing	TL1624		
16	Wheel complete	TL355		
17	Breather hoses topper	PE3695		



C. Rotary axles, Knife holders and Knives

SU15FOB / SU18FOB / SU20FO/3

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Bearing	TL267		
02	Bush	TL264		
03	Housing	PE3556		
04	Seal	TL269		
05	Key	TL343		
06	Rotary axle L=730	PE2460		
07	Rotary axle L=690	PE2459		
08	Rotary axle L=770	PE2461		
09	Knife holder	PE2468		
10	End boss	PE2464		
11	Knife Note: always replace both knives from the same holder at once.	PE2463		
12	Bolt set knife	TL2511		

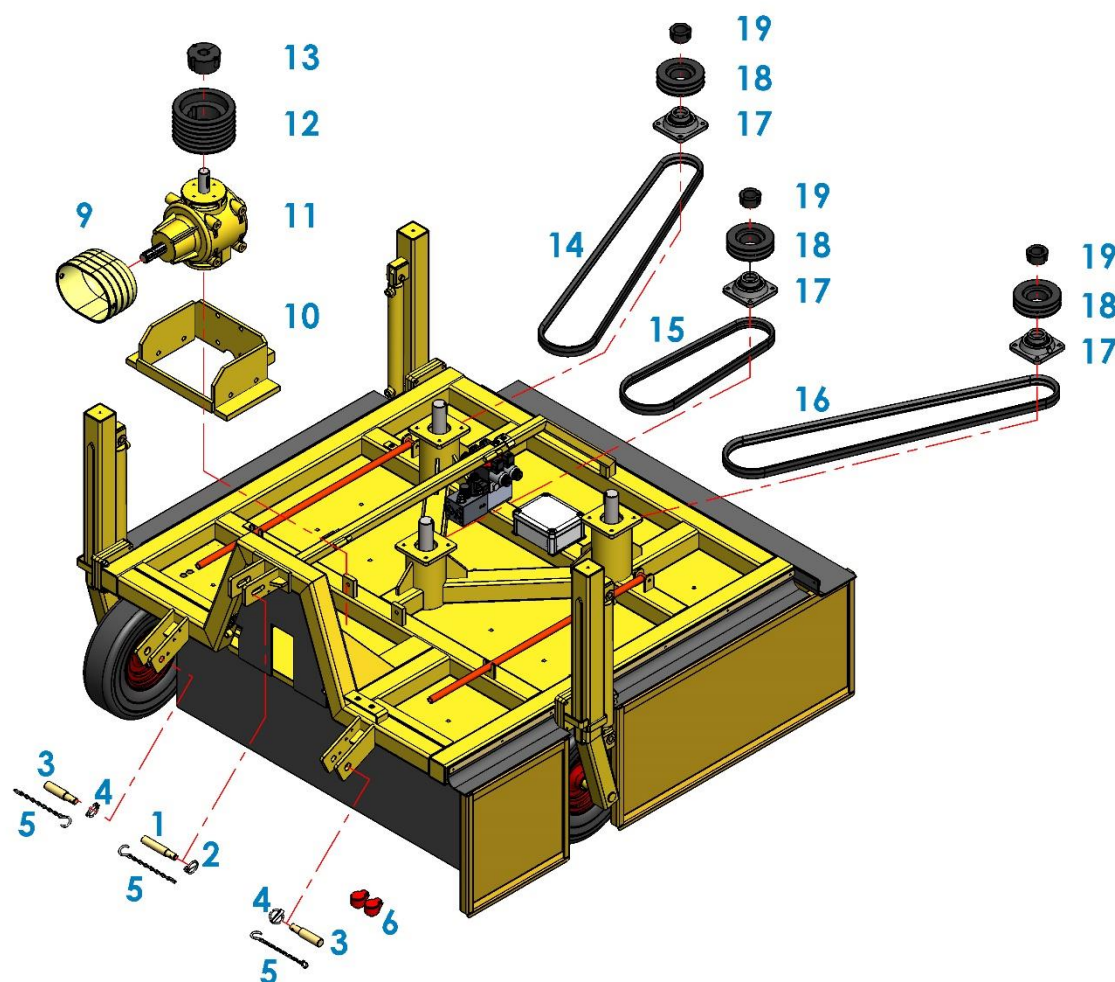
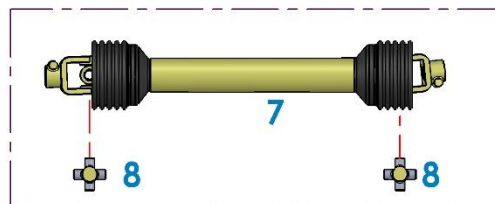


D. Hoods, Guards and Rubber flaps**SU15FOB / SU18FOB / SU20FO/3**

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Rubber	TL3702	TL3679	TL1753
02	Rubber	TL3661		
03	Rubber	TL3630		TL1754
04	Rubber	TL3642		TL1756
05	Rubber	TL3652	TL1888	TL1755
06	Guard	TL3664		TL1758
07	Guard	PE3697	PE3698	
08	Guard	PE3699		PE8058*
09	Guard	PE3703	PE3704	PE3704
10	Guard	TL3665		PE1577
11	Guard	PE3615		PE3615*
12	Guard	PE1577		TL3665

A. Locking pins and Drive-unit

SU15AO / SU18AO / SU20AO/3



A. Locking pins and Drive-unit

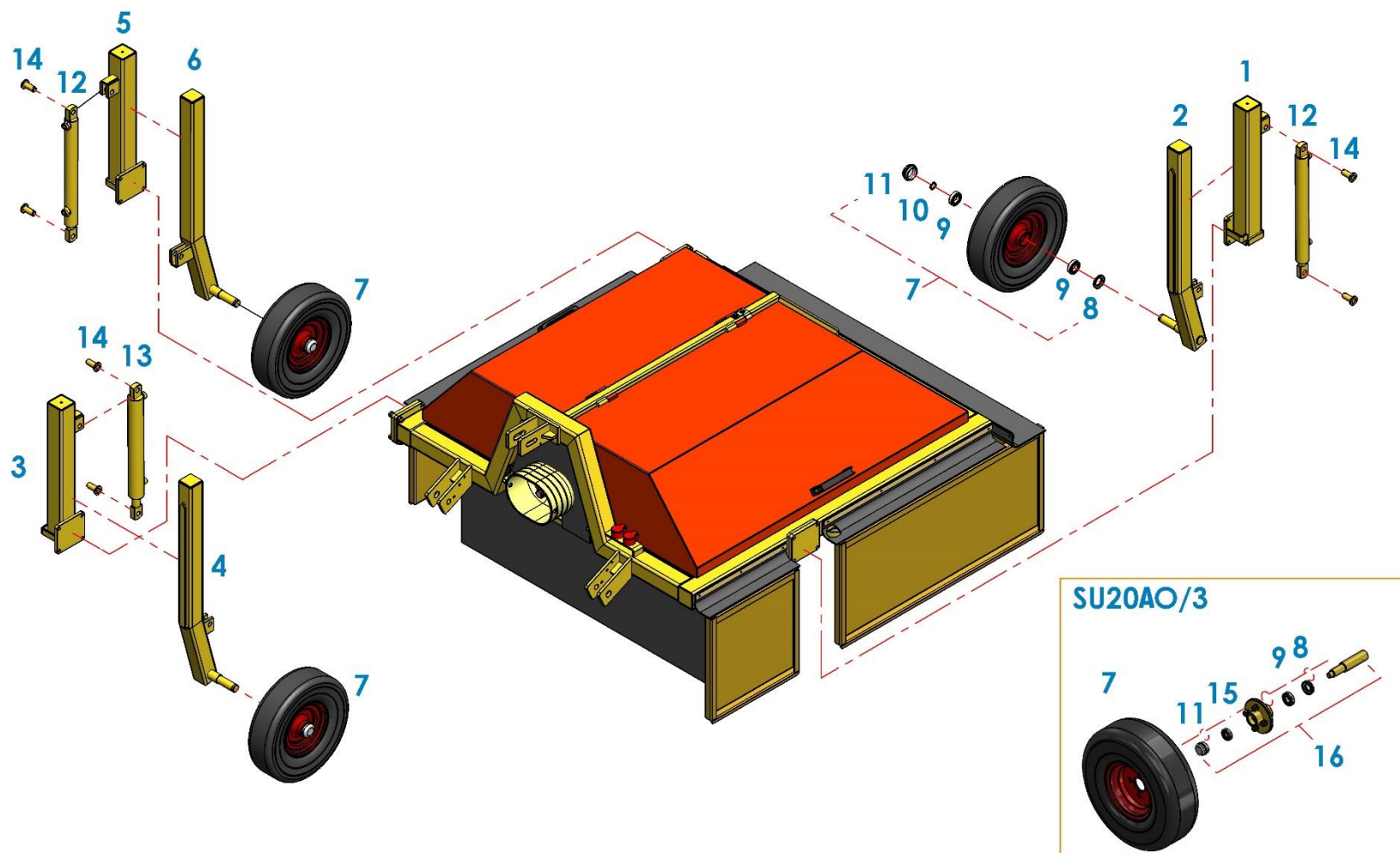
SU15AO / SU18AO / SU20AO/3

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Top link pin	PE205		
02	Linch pin	TL860		
03	Lower link pin	PE208		
04	Linch pin	TL880		
05	Safety wire	TL1086		
06	Holder	TL321		
07	PTO	TL273		
08	Cross bearing	TL323		
09	Protective cover PTO	TL2507		
10	Gearbox bracket	PE3558		
11	Gearbox	TL3565		
12	Pulley	TL256		
13	Bush	TL255		
14	Drive belt	TL346	TL3574	TL1720
15	Drive belt	TL2597		TL2483
16	Drive belt	TL346	TL3574	TL1720
17	Bearing	TL266		
18	Pulley	TL262		
19	Bush	TL2450		

SU193AO		
14	Drive belt	TL274
15	Drive belt	TL1902
16	Drive belt	TL274

B. Wheelsets and Cylinders

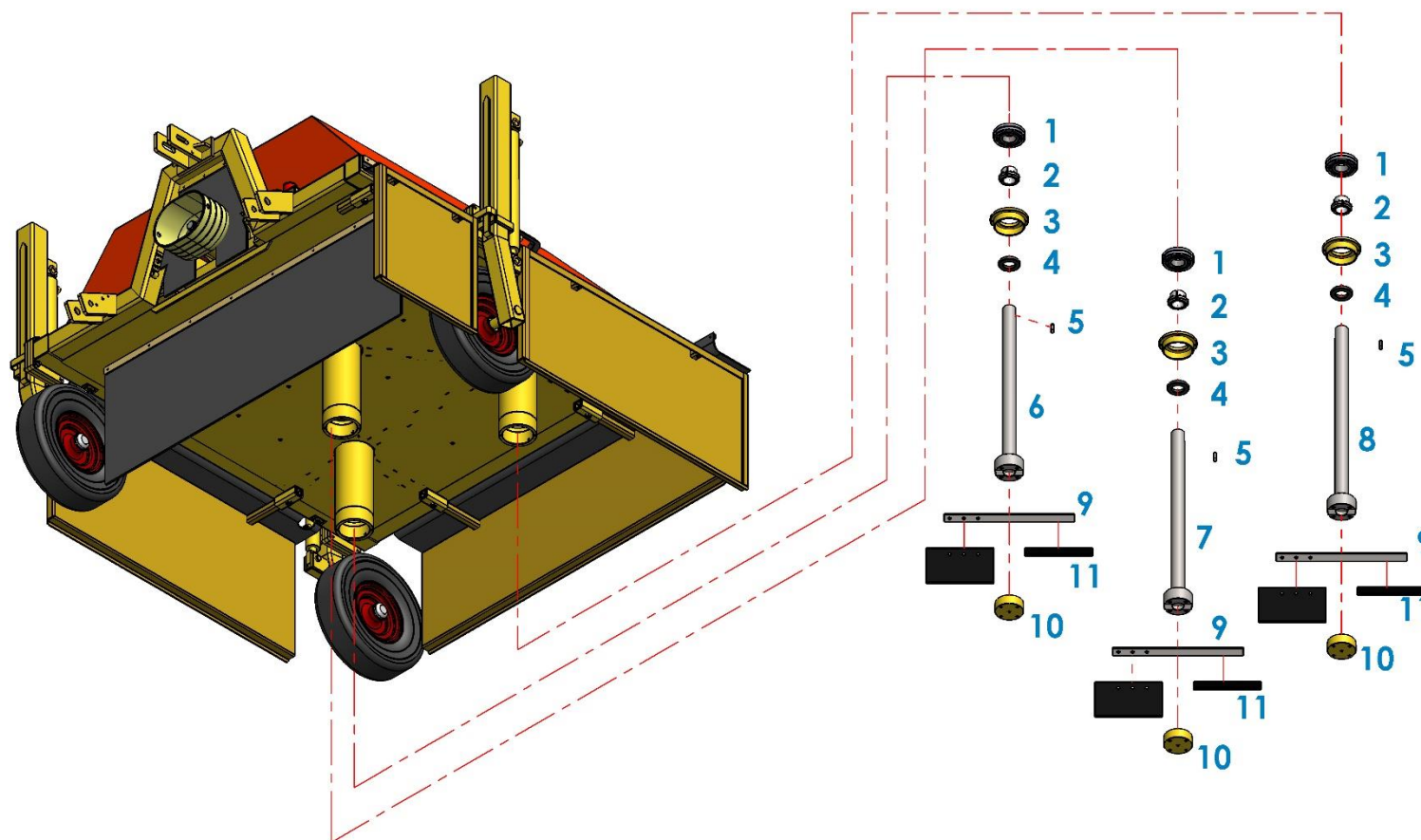
SU15AO / SU18AO / SU20AO/3



B. Wheelsets and Cylinders

SU15AO / SU18AO / SU20AO/3

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Outer wheel support (L)	PE3604		
02	Inner wheel support (L)	PE3607		PE1567
03	Outer wheel support (RV)	PE2407		
04	Inner wheel support (RV)	PE3688		PE1569
05	Outer wheel support (RA)	PE3686		
06	Inner wheel support (RA)	PE2410		PE1568
07	Wheel complete	TL2500		TL8003
08	Lamella seal	TL535		TL356
09	Bearing	TL684		TL1625
10	Retainer ring	TL891		
11	Wheel cap	TL897		TL1371
12	Cylinder	TL2419		
12a	Seal kit Cylinder TL2419	TL3672		
13	Cylinder	TL3670		
13a	Seal kit Cylinder TL3670	TL3671		
14	Mounting pin	TL2417		
15	Breather hoses topper	PE3695		



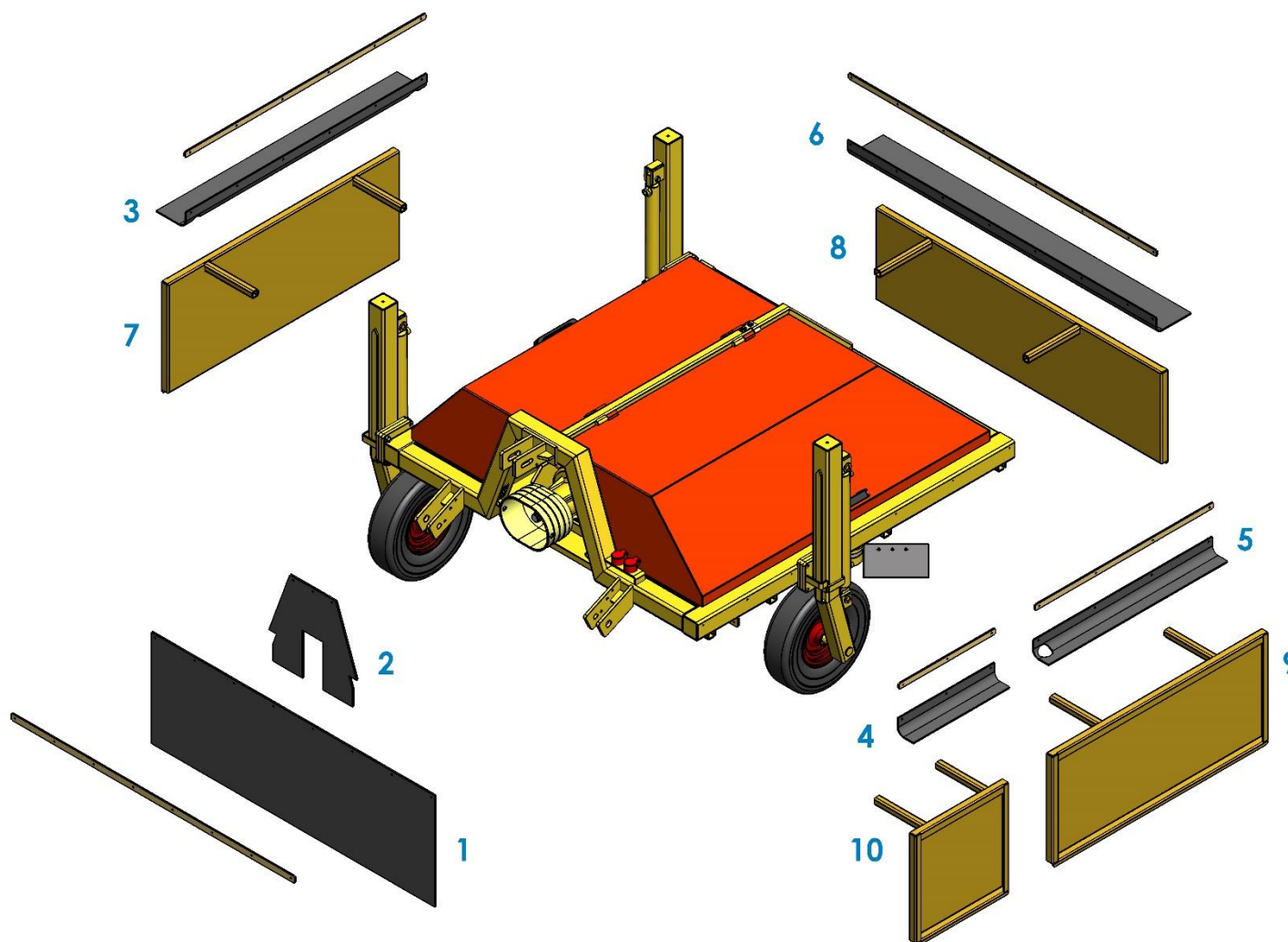
C. Rotary axles, Knife holders and Knives

SU15AO / SU18AO / SU20AO/3

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Bearing	TL267		
02	Bush	TL264		
03	Housing	PE3556		
04	Seal	TL269		
05	Key	TL343		
06	Rotary axle L=730	PE2460		
07	Rotary axle L=690	PE2459		
08	Rotary axle L=770	PE2461		
09	Knife holder	PE2462		
10	End boss	PE2464		
11	Knife	PE2463		
12	Bolt set knife	TL2511		

D. Hoods, Guards and Rubber flaps

SU15AO / SU18AO / SU20AO/3

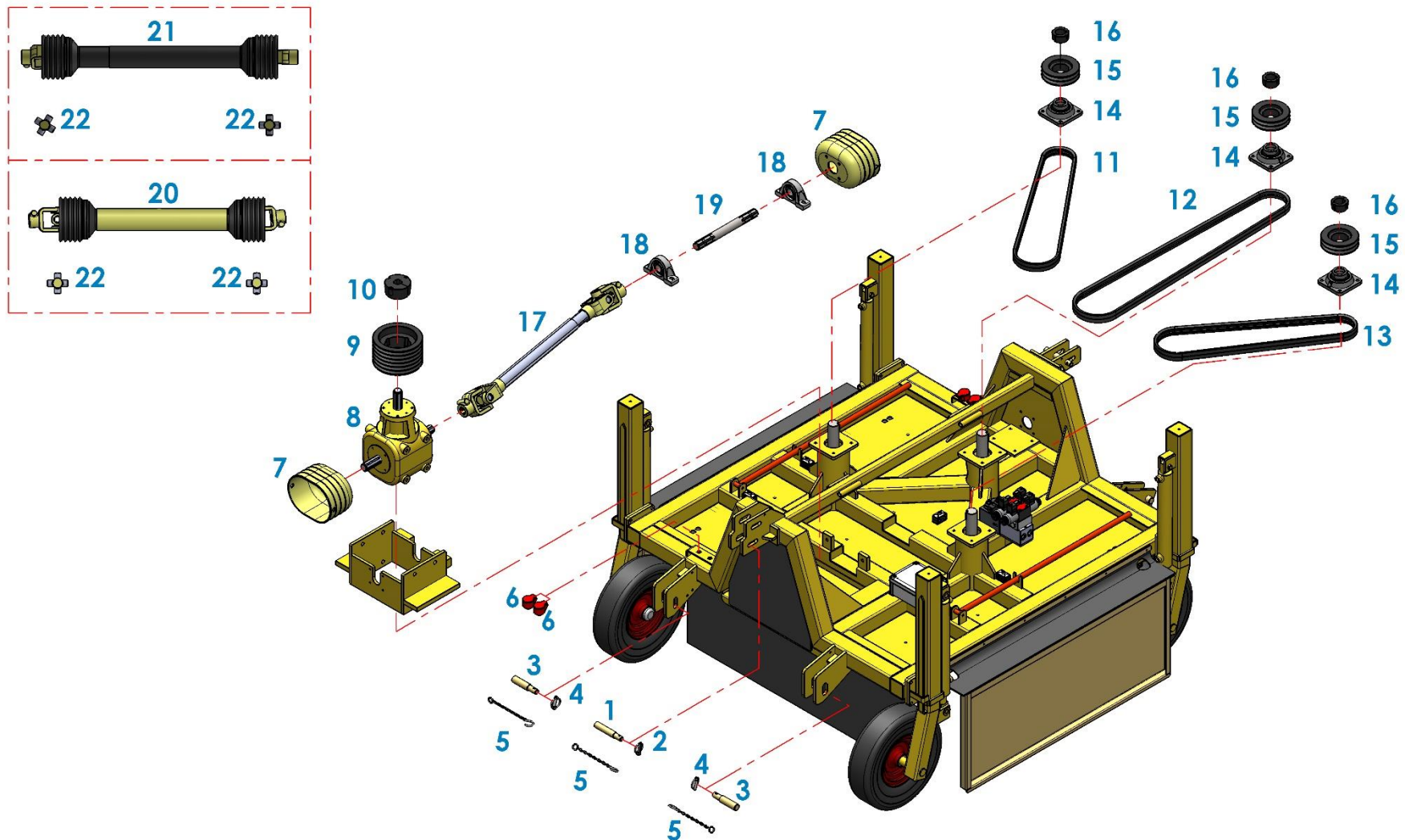


D. Hoods, Guards and Rubber flaps**SU15AO / SU18AO / SU20AO/3**

Pos.	Description:	Type		
		1.5 m	1,8 m	2.0 m
01	Rubber	TL3679	PE3571	TL1571
02	Rubber	TL3661		
03	Rubber	TL3642/G		TL1889
04	Rubber	TL3640	TL3640/18	TL1890
05	Rubber	TL3641	TL3641/18	TL1891
06	Rubber	TL3652	TL3682	TL3684
07	Guard	PE3615		PE1585
08	Guard	PE3618	PE3619	PE3704
09	Guard	PE3617		
10	Guard	PE3616		

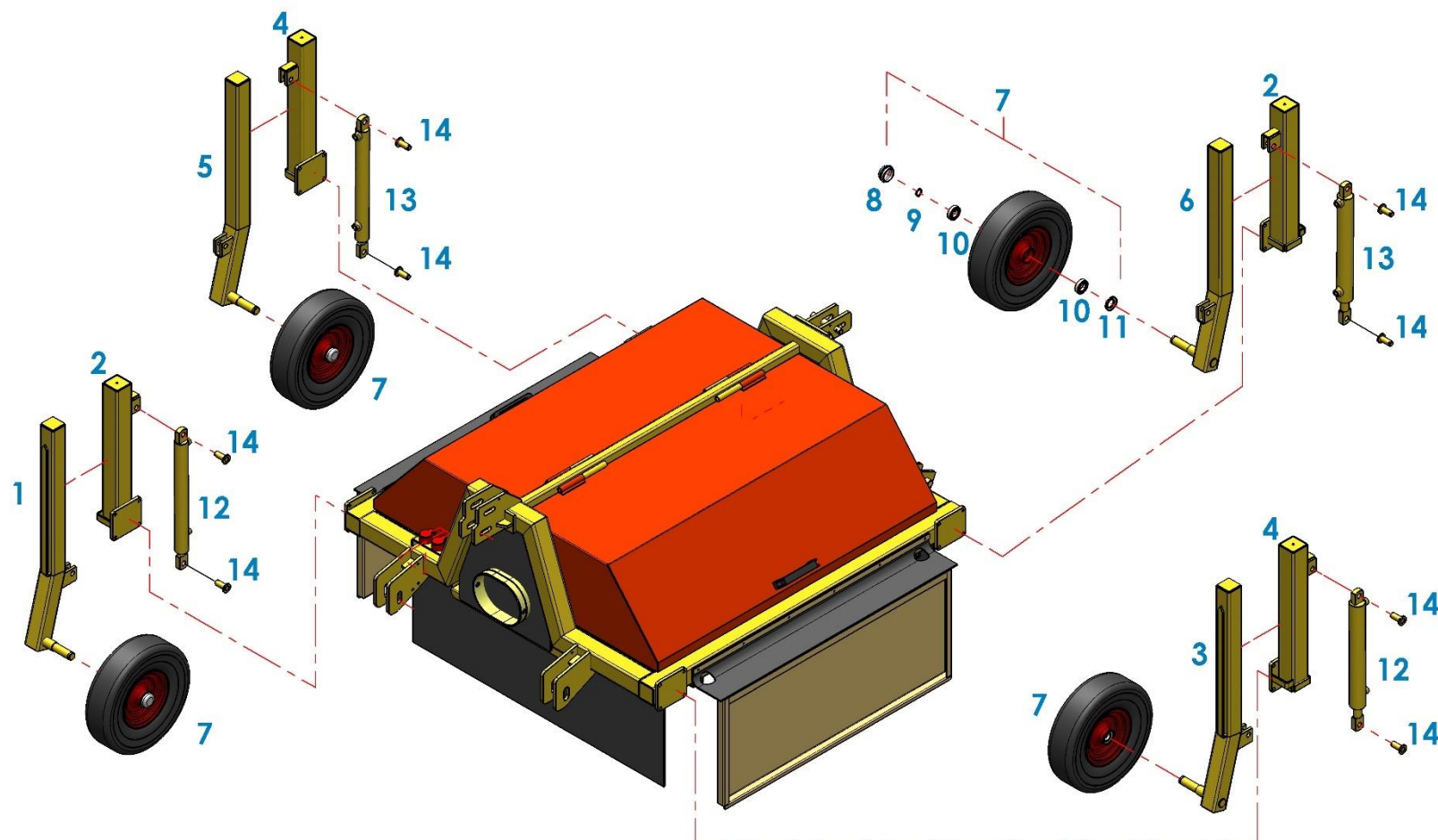
A. Locking pins and Drive-unit

SU15FAO / SU18FAO



A. Locking pins and Drive-unit**SU15FAO / SU18FAO**

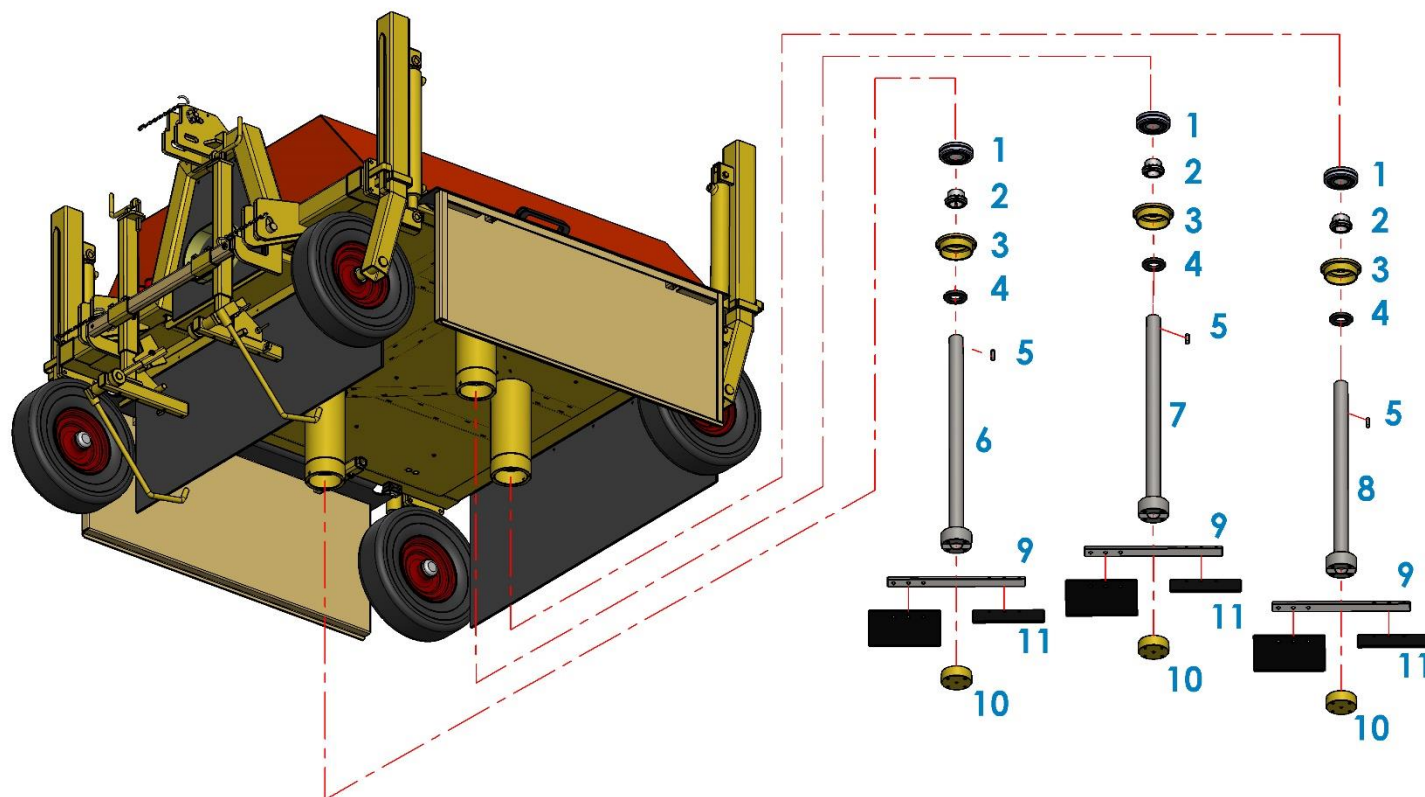
Pos.	Description:	Type	
		1.5 m	1,8 m
01	Top link pin	PE205	
02	Linch pin	TL860	
03	Lower link pin	PE208	
04	Linch pin	TL880	
05	Safety wire	TL1086	
06	Holder	TL321	
07	Protective cover PTO	PE2507	
08	Gearbox	TL3700	
09	Pulley	TL256	
10	Bush	TL255	
11	Drive belt	TL3611	TL3614
12	Drive belt	TL346	TL346
13	Drive belt	TL3611	TL3614
14	Bearing	TL266	
15	Pulley	TL262	
16	Bush	TL2450	
17	PTO	TL3701	
18	Bearing	TL1413	
19	Axe	TL1688	
20	PTO (Front)	TL2449	
21	PTO (Rear)	TL273	
22	Cross bearing	TL323	



B. Wheelsets and Cylinders

SU15FAO / SU18FAO

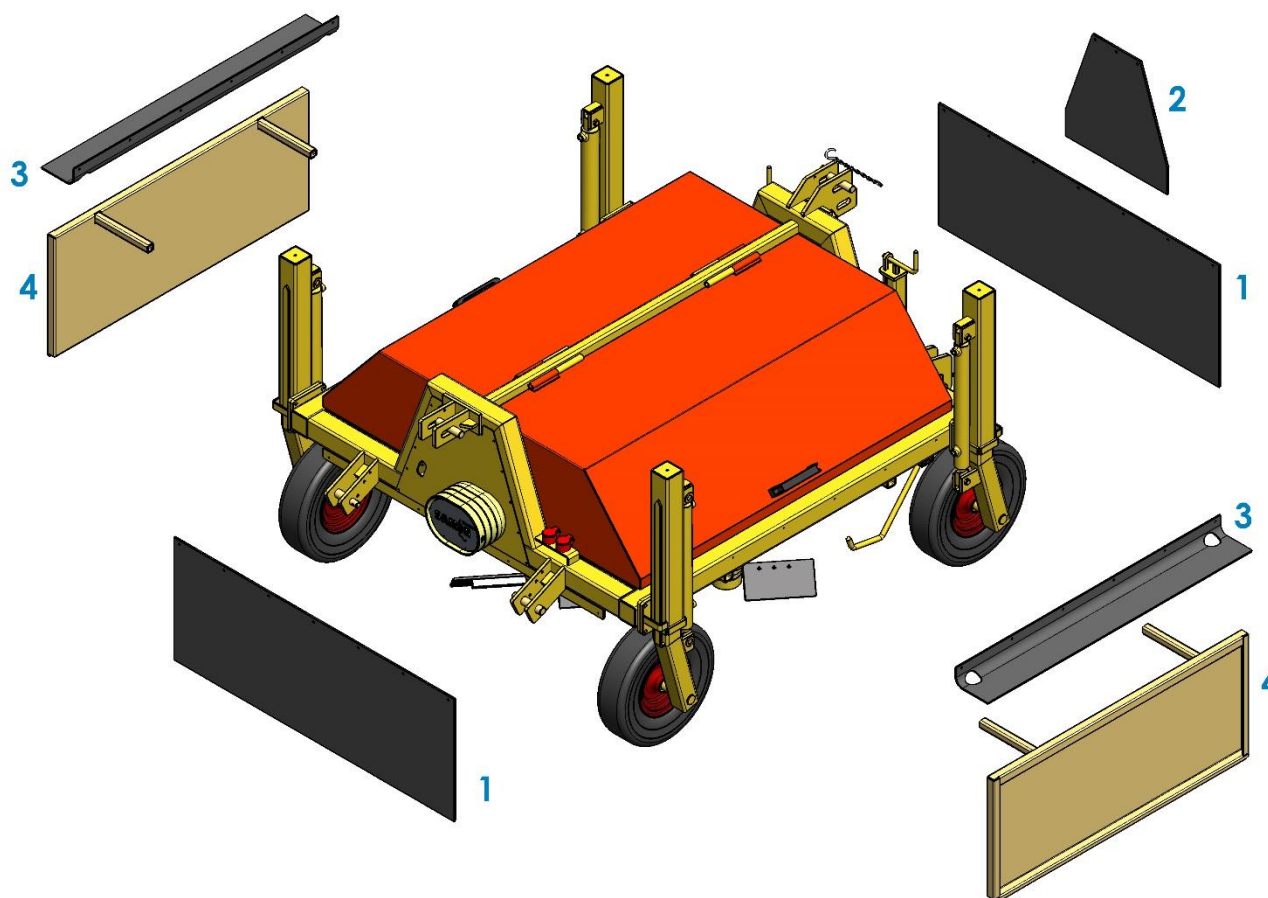
Pos.	Description:	Type	
		1.5 m	1,8 m
01	Inner wheel support	PE3610	
02	Outer wheel support	PE2407	
03	Inner wheel support	PE3687	
04	Outer wheel support	PE3604	
05	Inner wheel support	PE3607	
06	Inner wheel support	PE3688	
07	Wheel complete	TL2500	
08	Lamella seal	TL535	
09	Bearing	TL684	
10	Retainer ring	TL891	
11	Wheel cap	TL897	
12	Cylinder	TL2419	
12a	Seal kit Cylinder TL2419	TL3672	
13	Cylinder	TL3670	
13a	Seal kit Cylinder TL3670	TL3671	
14	Mounting pin	TL2417	
15	Breather hoses topper	PE3695	



C. Rotary axles, Knife holders and Knives

SU15FAO / SU18FAO

Pos.	Description:	Type	
		1.5 m	1,8 m
01	Bearing	TL267	
02	Bush	TL264	
03	Housing	PE3556	
04	Seal	TL269	
05	Key	TL343	
06	Rotary axle L=770	PE2461	
07	Rotary axle L=730	PE2460	
08	Rotary axle L=690	PE2459	
09	Knife holder	PE2462	
10	End boss	PE2464	
11	Knife	PE2463	
12	Bolt set knife	TL2511	

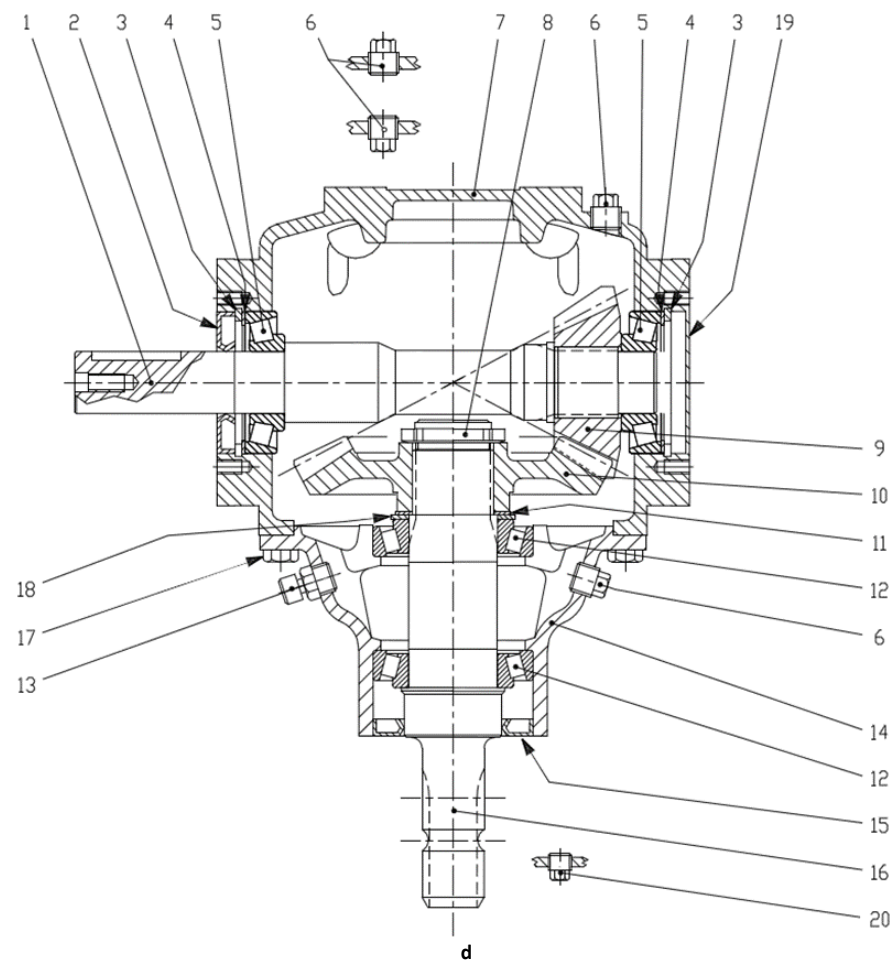


D. Hoods, Guards and Rubber flaps**SU15FAO / SU18FAO**

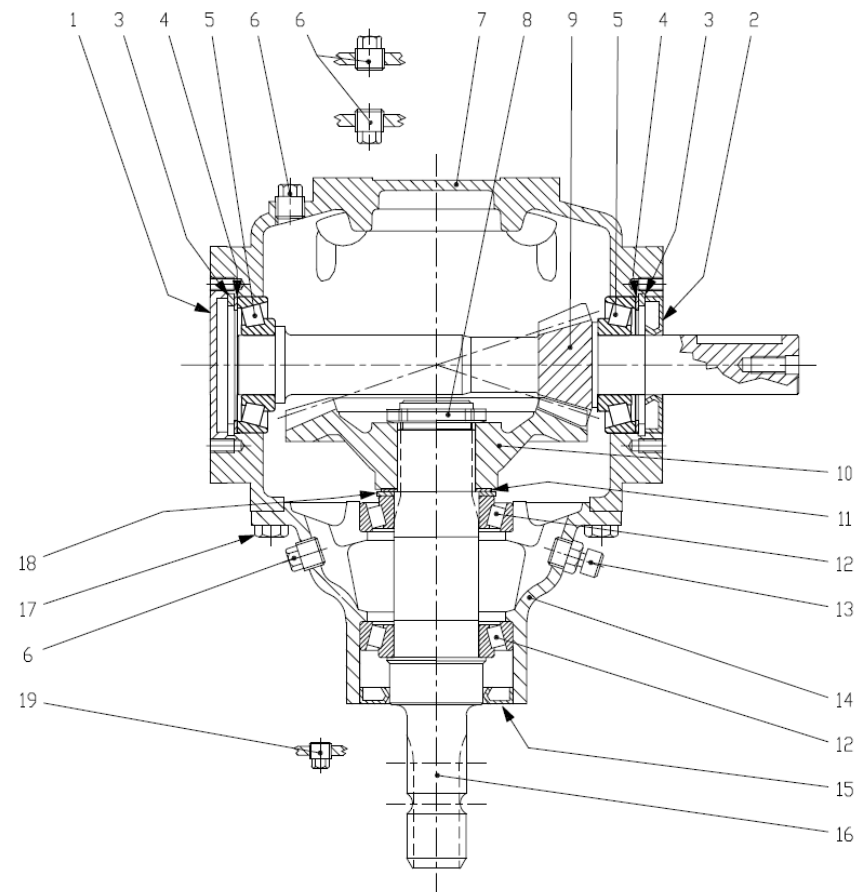
Pos.	Description:	Type	
		1.5 m	1,8 m
01	Rubber	TL1749	TL1744
02	Rubber	TL1587	
03	Rubber	TL3642/G	
04	Guard	PE3615	

A. Gearbox

General



Vorne

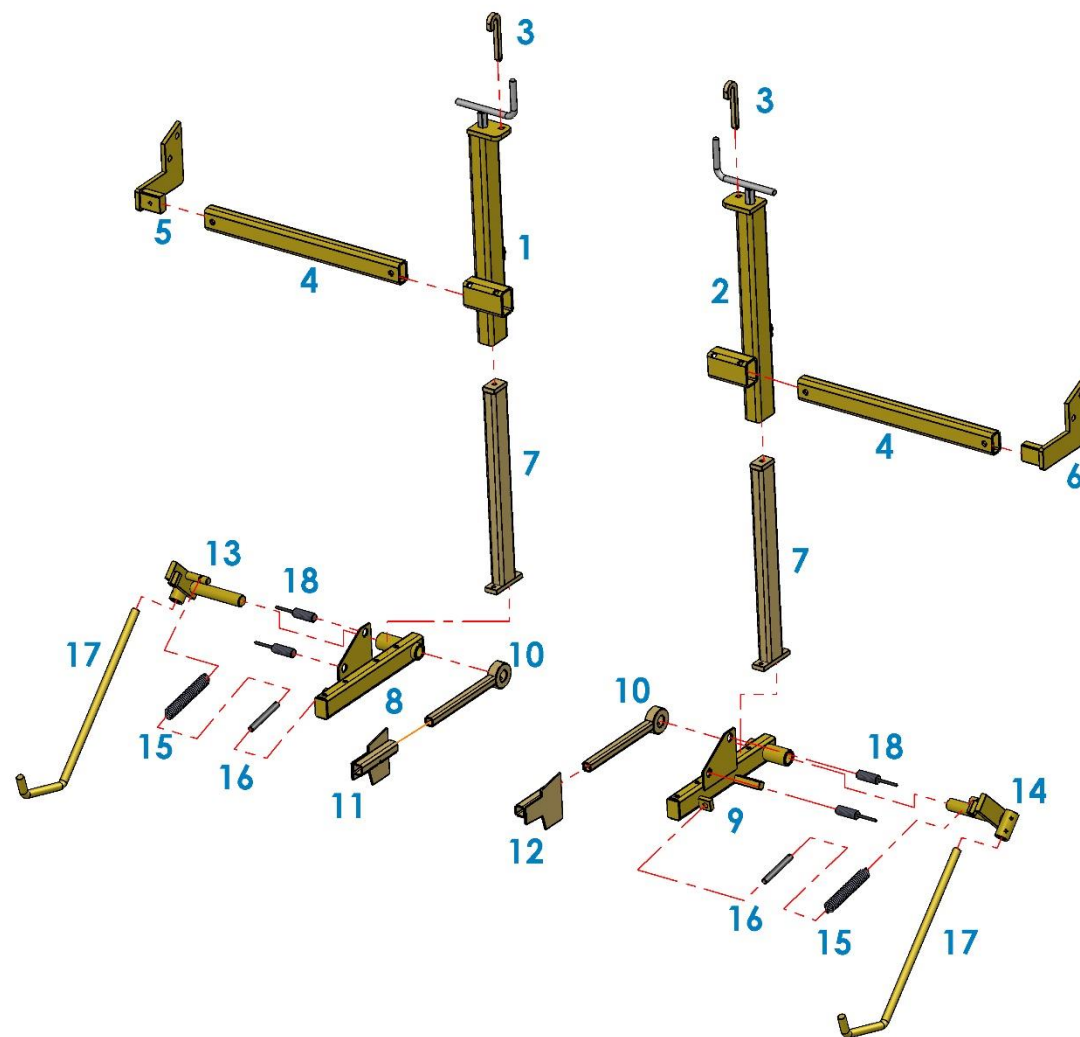


Hinten

Modifications for technical improvements reserved .

A. Gearbox**General**

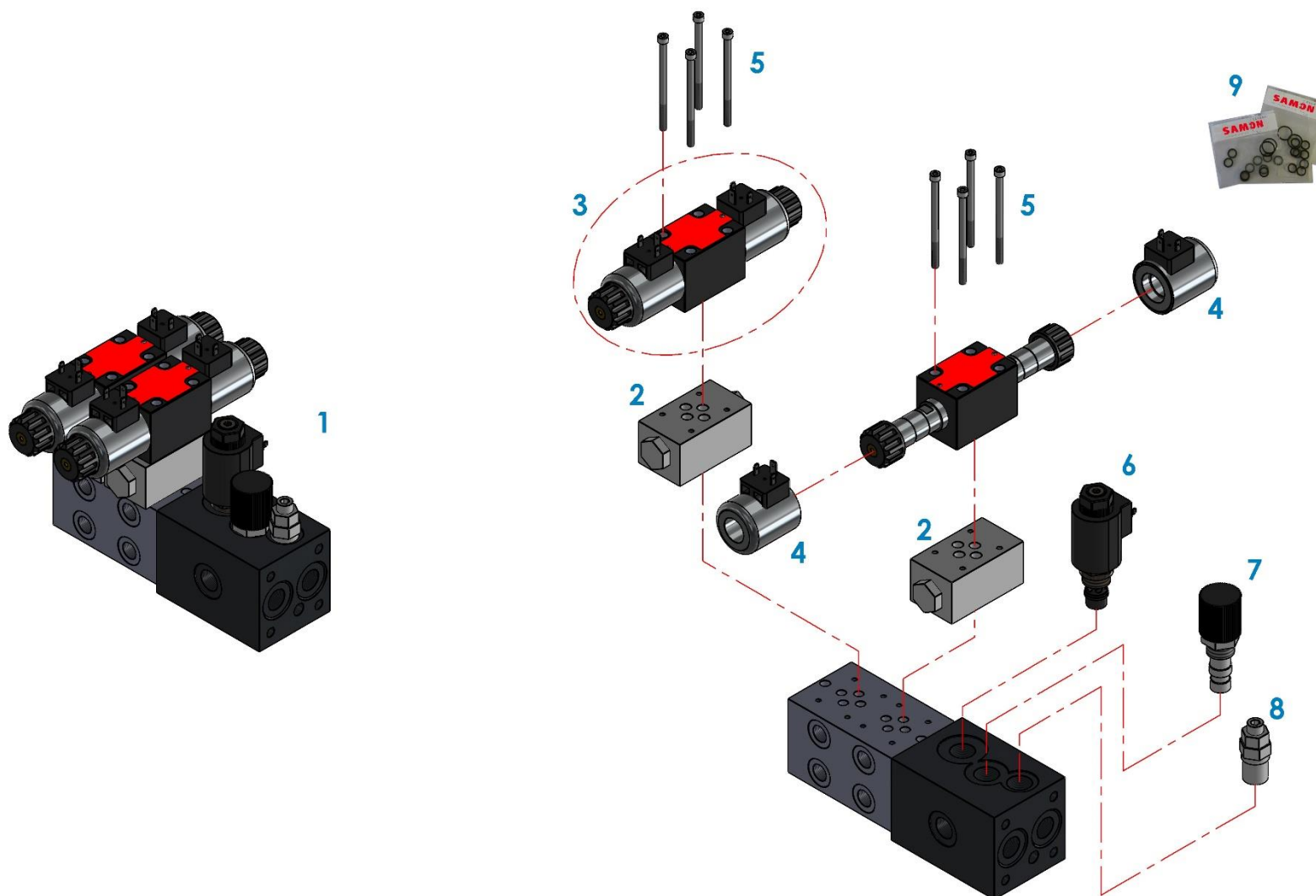
Pos.	Description Front	Order Nr.:	Pos.	Description Rear:	Order Nr.:
01	Shaft	TL3597	01	Lid	TL3578
02	Seal	TL3579	02	Seal	TL3579
03	Retainer ring	TL3580	03	Retainer ring	TL3580
04	Spacer	TL3581	04	Spacer	TL3581
05	Bearing	TL3582	05	Bearing	TL3582
06	Plug	TL3583	06	Plug	TL3583
07	Housing	TL3584	07	Housing	TL3584
08	Nut	TL3585	08	Nut	TL3585
09	Gear	TL3598	09	Shaft with gear	TL3586
10	Gear	TL3599	10	Gear	TL3587
11	Spacer	TL3588	11	Spacer	TL3588
12	Bearing	TL3589	12	Bearing	TL3589
13	Filler cap	TL3590	13	Filler cap	TL3590
14	Flange	TL3591	14	Flange	TL3591
15	Seal	TL3592	15	Seal	TL3592
16	Shaft	TL3593	16	Shaft	TL3593
17	Bolt	TL3594	17	Bolt	TL3594
18	Spacer	TL3595	18	Spacer	TL3595
19	Lid	TL3578	19	Plug	TL3596
20	Plug	TL3596			



B. Automatic Depth Control

General

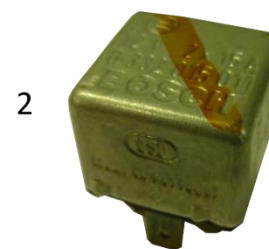
Pos:	Description:	Order nr.:
01	Spindle (Square Linch pin)	PE6522
02	Spindle (Square Linch pin)	PE6523
03	Linch pin (Square)	PE6524
04	Connection bar	PE6506
05	Bracket	PE6507
06	Bracket	PE6508
07	Support	PE6505
08	Arm	PE6510
09	Arm	PE6511
10	Arm reaction plat	PE6514
11	Reaction plate	PE6513
12	Reaction plate	PE6512
13	Probe bracket	PE6515
14	Probe bracket	PE6516
15	Spring	TL6517
16	Bolt	PE6518
17	Probe	PE6509
18	Sensor	TL6502



C. Valve block Automatic Depth Control

General

Pos:	Description:	Order nr.:
01	Valve block complete	TL6530
02	Pilot operated check valve	TL7645
03	Valve	TL1340
04	Coil 12V	TL7532
05	Bolt set	TL1341
06	2/2 valve	TL3376
07	Flow control valve	TL8090
08	Pressure relief valve	TL1342
09	Seal kit	PE6531



D. Electronic Automatic Depth Control

General

Pos:	Description:	Order nr.:
01	Electrical box complete	TL6501
02	Relay	TL8048
03	Fuse 10A	TL6521