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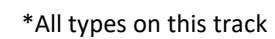
SU225F:

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SU15* / SU18*



A. Locking pins and Drive-unit.

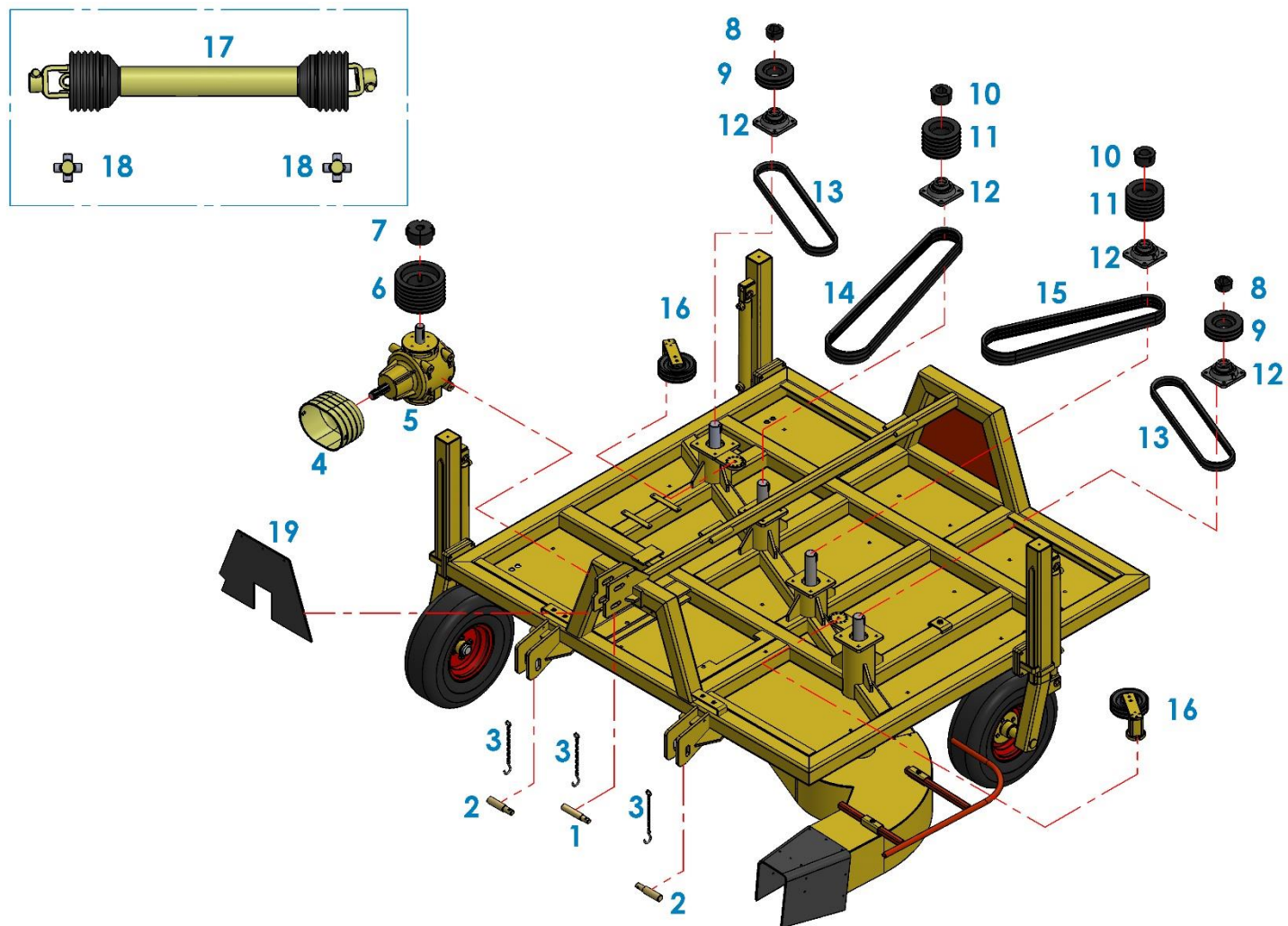
SU15* / SU18*

Pos:	Description:	Order no.:		
		Type F	Type A	Type FA
01	Toplink pin	PE205		
02	Lower link pin	PE208		
03	Safety wire	TL1086		
04	Protective cover PTO	TL2507		
05	Gearbox	TL3566	TL3565	TL3700
06	Pulley	TL256		
07	Bush	TL255		
08	Bush	TL2450		
09	Pulley	TL262		
10	Bearing	TL266		
11	Drive belt	TL2476	TL2479	TL8103
12	Drive belt	TL2478	TL2481	TL1689
13	Drive belt	TL2477	TL2480	TL3690
14	PTO	TL2449	TL273	Both
15	Cross bearing	TL323		
16	Rubber	TL3661		
17	PTO	TL3701		
18	Bearing	TL1413		
19	Splined shaft	TL1688		

*All types on this track

A. Locking pins and Drive-unit.

SU20F / SU20A / SU225F

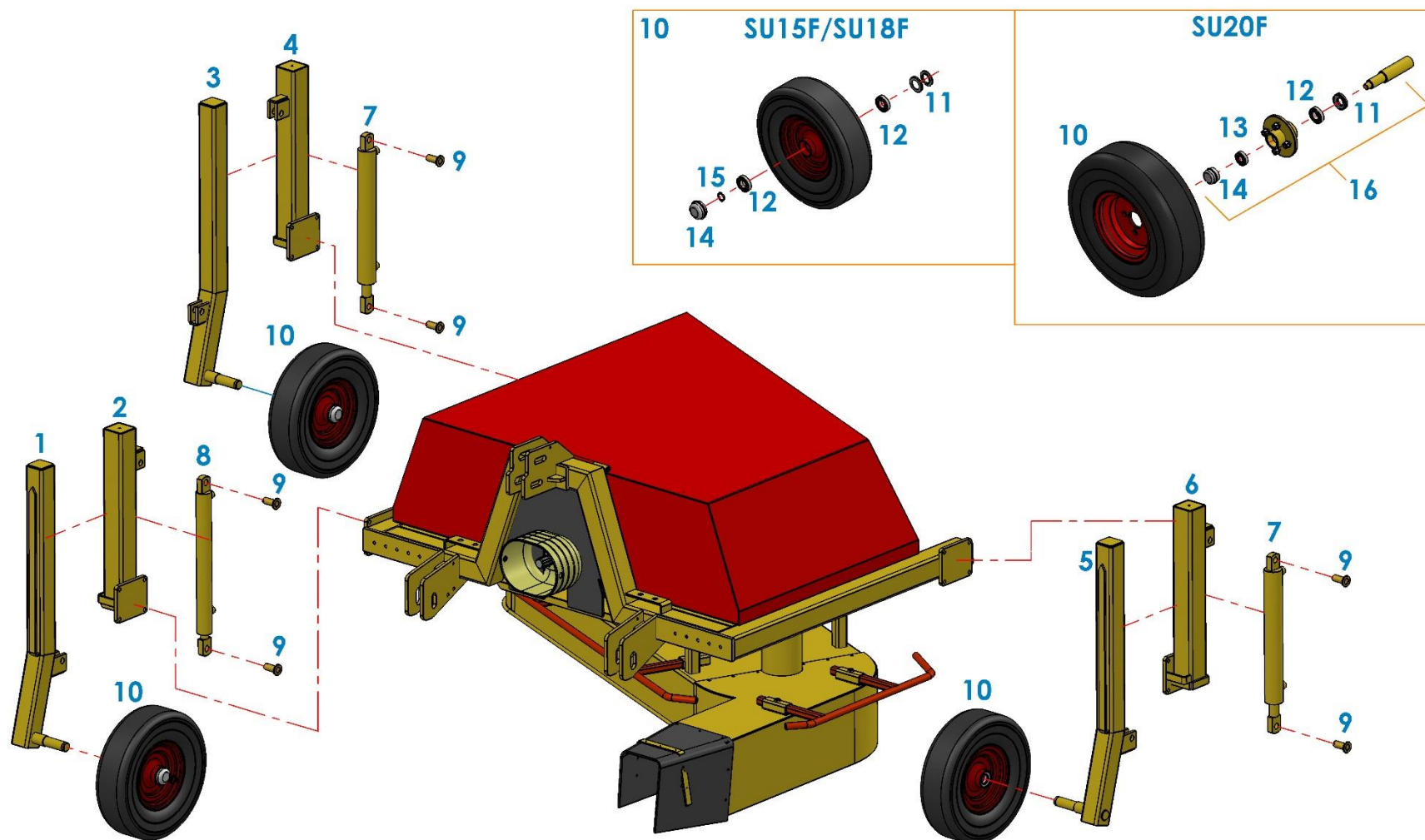


A. Locking pins and Drive-unit.**SU20F / SU20A / SU225F**

		Order no.:		
Pos:	Description:	SU20F	SU225F	SU20A
01	Toplink pin	PE205		
02	Lower link pin	PE208		
03	Safety wire	TL1086		
04	Protective cover PTO	TL2507		
05	Gearbox	TL3566		TL3565
06	Pulley	TL256		
07	Bush	TL255		
08	Bush	TL2450		
09	Pulley	TL262		
10	Bush	TL330		
11	Pulley	TL276		
12	Bearing	TL266		
13	Drive belt	TL2477	TL1509	On Request
14	Drive belt	TL3693	TL3614	On Request
15	Drive belt	TL1535	TL3699	On Request
16	Tensioner	PE3694		
17	PTO	TL2449		TL273
18	Cross bearing	TL323		
19	Rubber	TL1572		

B. Wheelsets and Cylinders.

SU15F / SU18F / SU20F / SU15FA / SU18FA



*Image may differ

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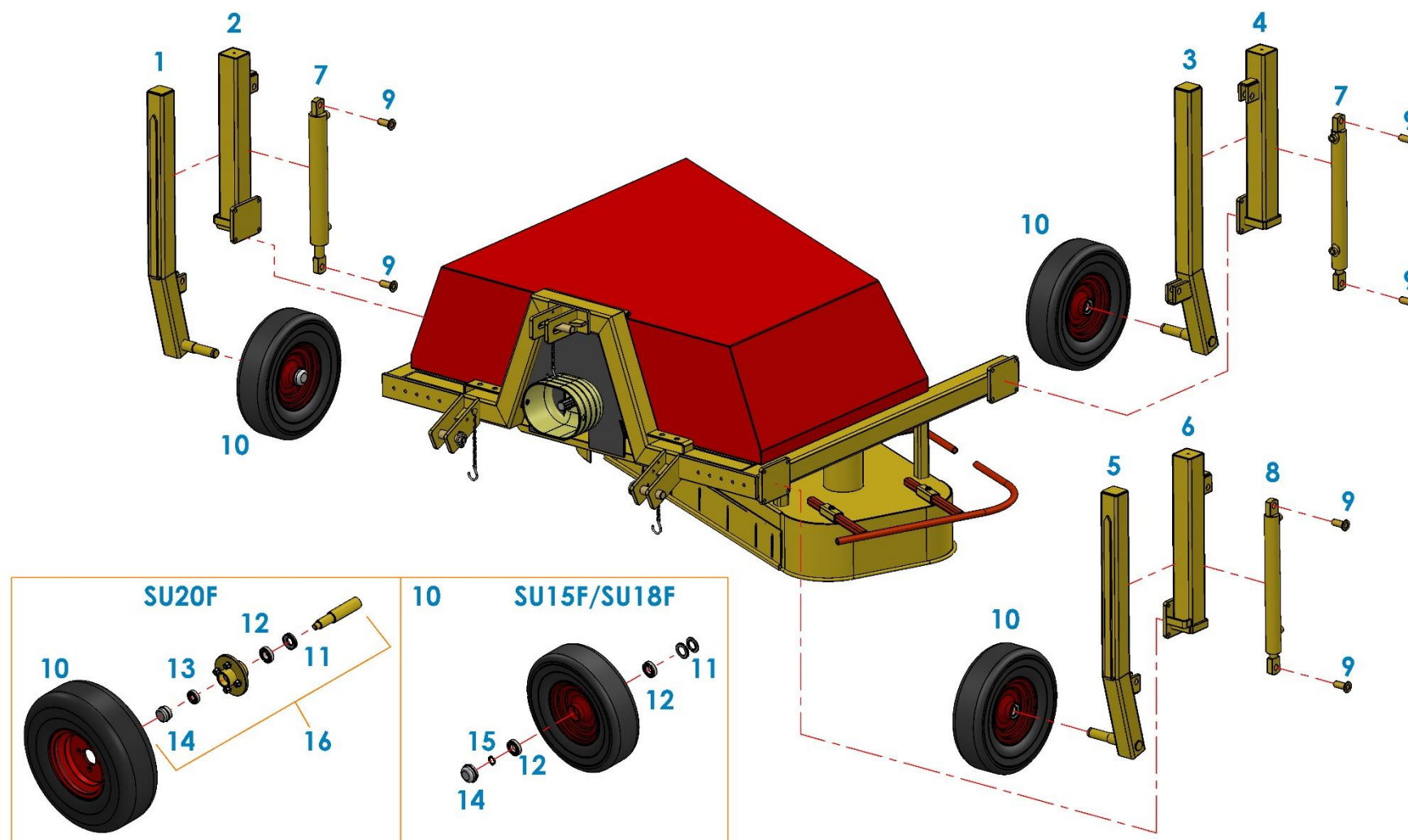
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B. Wheelsets and Cylinders.**SU15F / SU18F / SU20F / SU15FA / SU18FA**

Pos:	Description:	Order no.:		
		Type FA	Type F	SU20F
01	Inner wheel support (LA)	PE3610		PE1562
02	Outer wheel support (LA)	PE2407		
03	Inner wheel support (LV)	PE1673	PE1672	PE1563
04	Outer wheel support (LV)	PE3604	PE3686	
05	Inner wheel support (RA)	PE3687		PE1564
06	Outer wheel support (RA)	PE3604		
07	Cylinder	TL2419		
07a	Seal kit for TL2419	TL3672		
08	Cylinder	TL3670		
08a	Seal kit for TL3670	TL3671		
09	Mount pin	PE2417		
10	Wheel complete	TL2500		TL8003
11	Lamella seal	TL535		TL356
12	Bearing	TL684		TL1625
13	Bearing	TL1624		
14	Hubcap	TL897		TL1371
15	Retainer ring	TL891		
16	Hub complete	TL355		
17	Breather hoses topper	PE3695		

B. Wheelsets and Cylinders.

SU15A / SU18A / SU20A

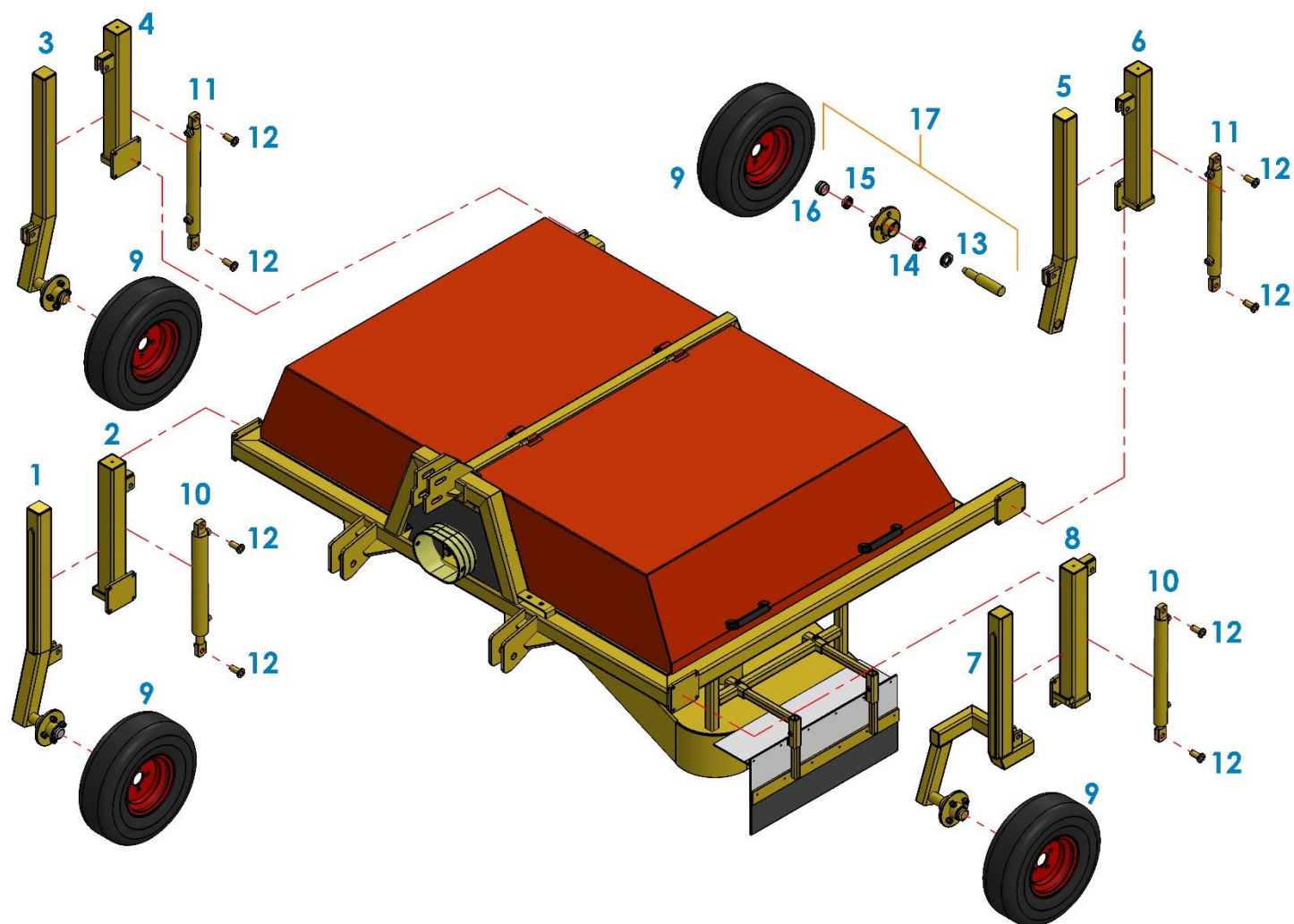


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B. Wheelsets and Cylinders.**SU15A / SU18A / SU20A**

Pos:	Description:	Order no.:	
		Type A	SU20A
01	Inner wheel support (RV)	PE3688	PE1569
02	Outer wheel support (RV)	PE2407	
03	Inner wheel support (LV)	PE3607	PE1567
04	Outer wheel support (LV)	PE3686	
05	Inner wheel support (LA)	PE1673	PE1566
06	Outer wheel support (LA)	PE3604	
07	Cylinder	TL2419	
07a	Seal kit for TL2419	TL3672	
08	Cylinder	TL3670	
08a	Seal kit for TL3670	TL3671	
09	Mount pin	PE2417	
10	Wheel complete	TL2500	TL8003
11	Lamella seal	TL535	TL356
12	Bearing	TL684	TL1625
13	Bearing	TL1624	
14	Hubcap	TL897	TL1371
15	Retainer ring	TL891	
16	Hub complete	TL355	
17	Breather hoses topper	PE3695	

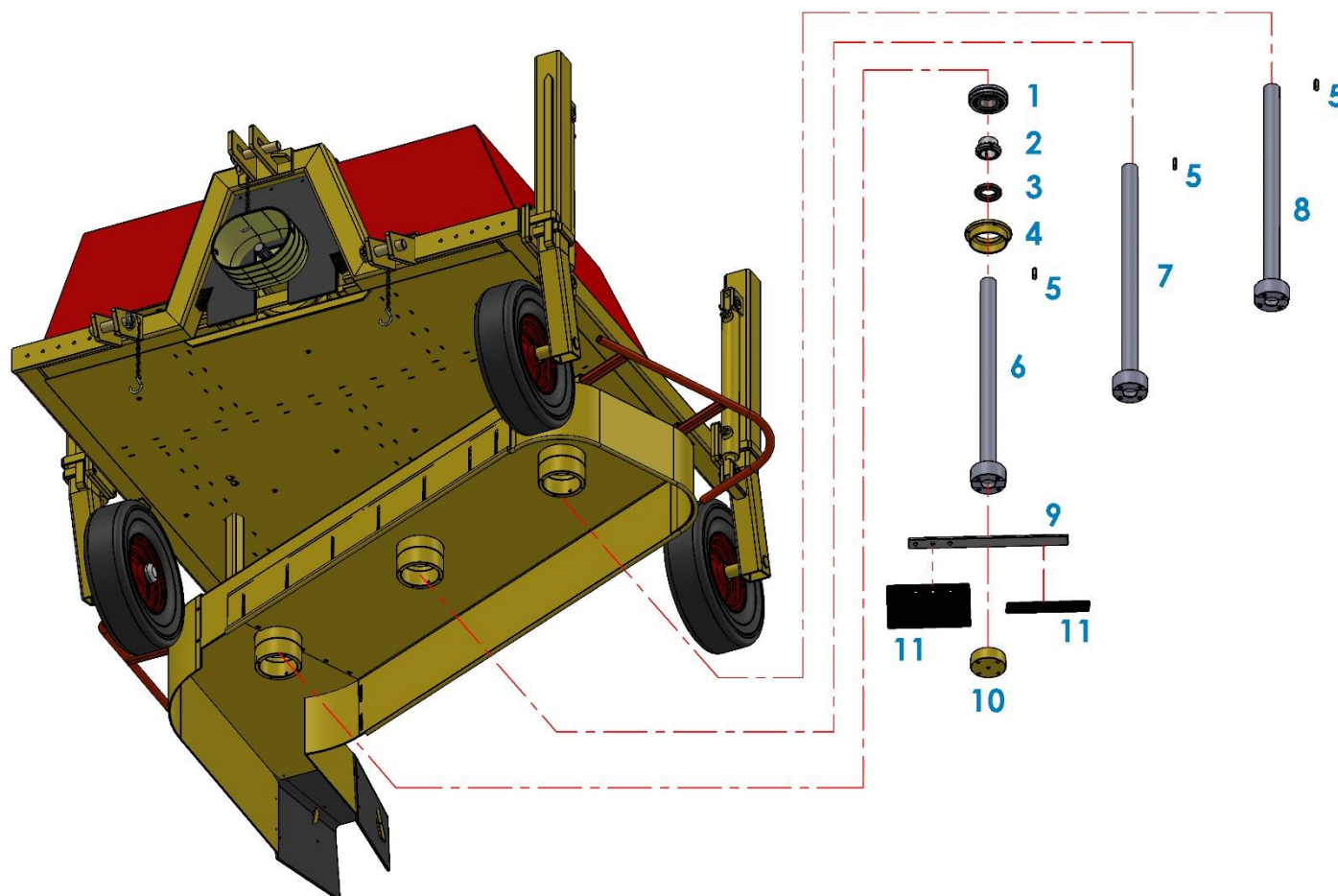


B. Wheelsets and Cylinders.**SU225F**

Pos:	Description:	Order no.:
01	Inner wheel support (LA)	PE1562
02	Outer wheel support (LA)	PE2407
03	Inner wheel support (LV)	PE1563
04	Outer wheel support (LV)	PE3686
05	Inner wheel support (RV)	PE1565
06	Outer wheel support (RV)	PE3685
07	Inner wheel support (RA)	PE1564
08	Outer wheel support (RA)	PE3604
09	Wheel complete	TL8003
10	Cylinder	TL3670
10a	Seal kit for TL2419	TL3671
11	Cylinder	TL2419
11a	Seal kit for TL3670	TL3672
12	Mount pin	PE2417
13	Lamella seal	TL356
14	Bearing	TL1625
15	Bearing	TL1624
16	Wheel cap	TL1371
17	Hub complete	TL355
18	Breather hoses topper	PE3695

C. Rotary axles, Knife holders and Knives.

SU15* / SU18*



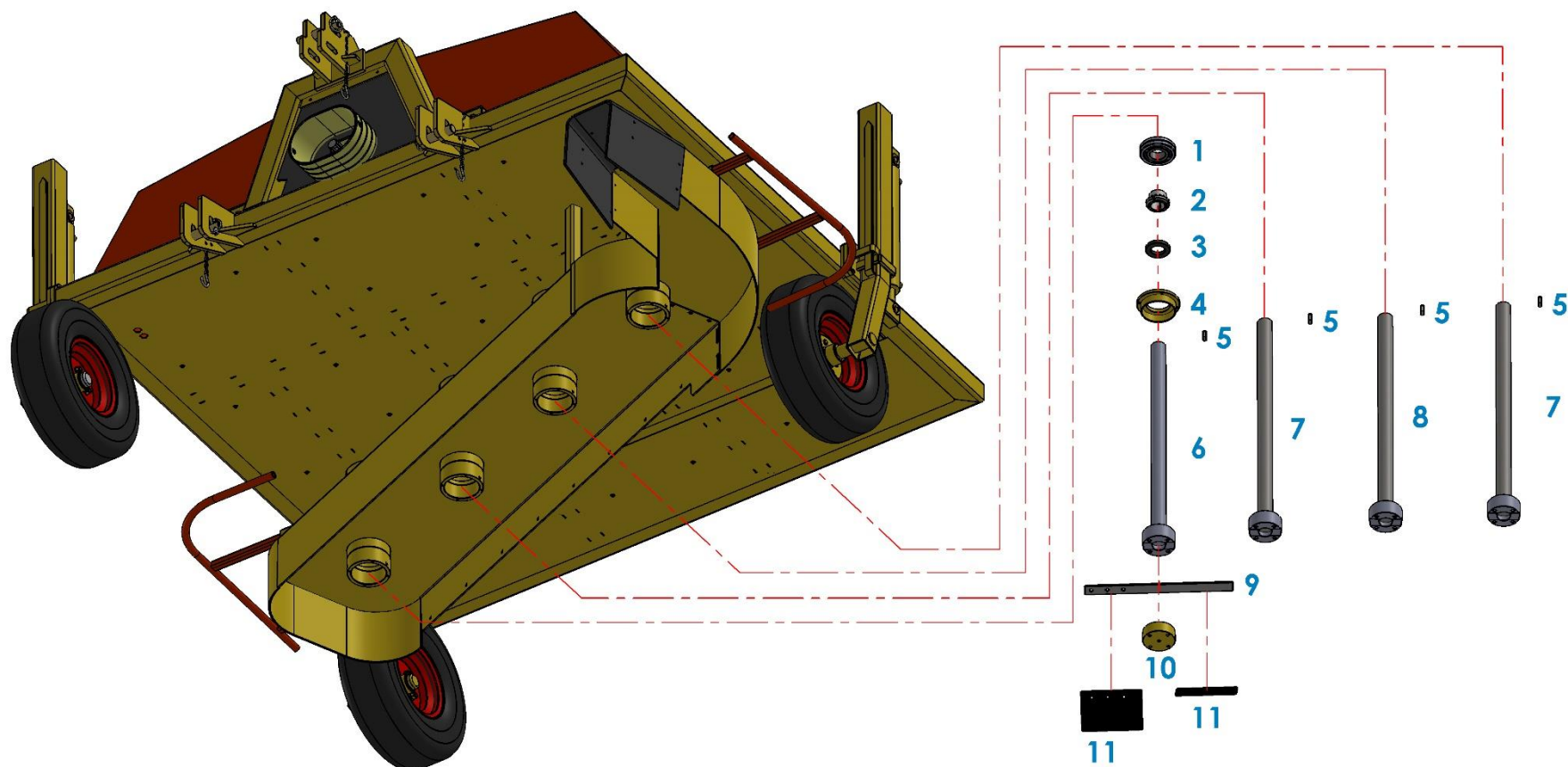
*All types on this track

C. Rotary axles, Knife holders and Knives.

SU15* / SU18*

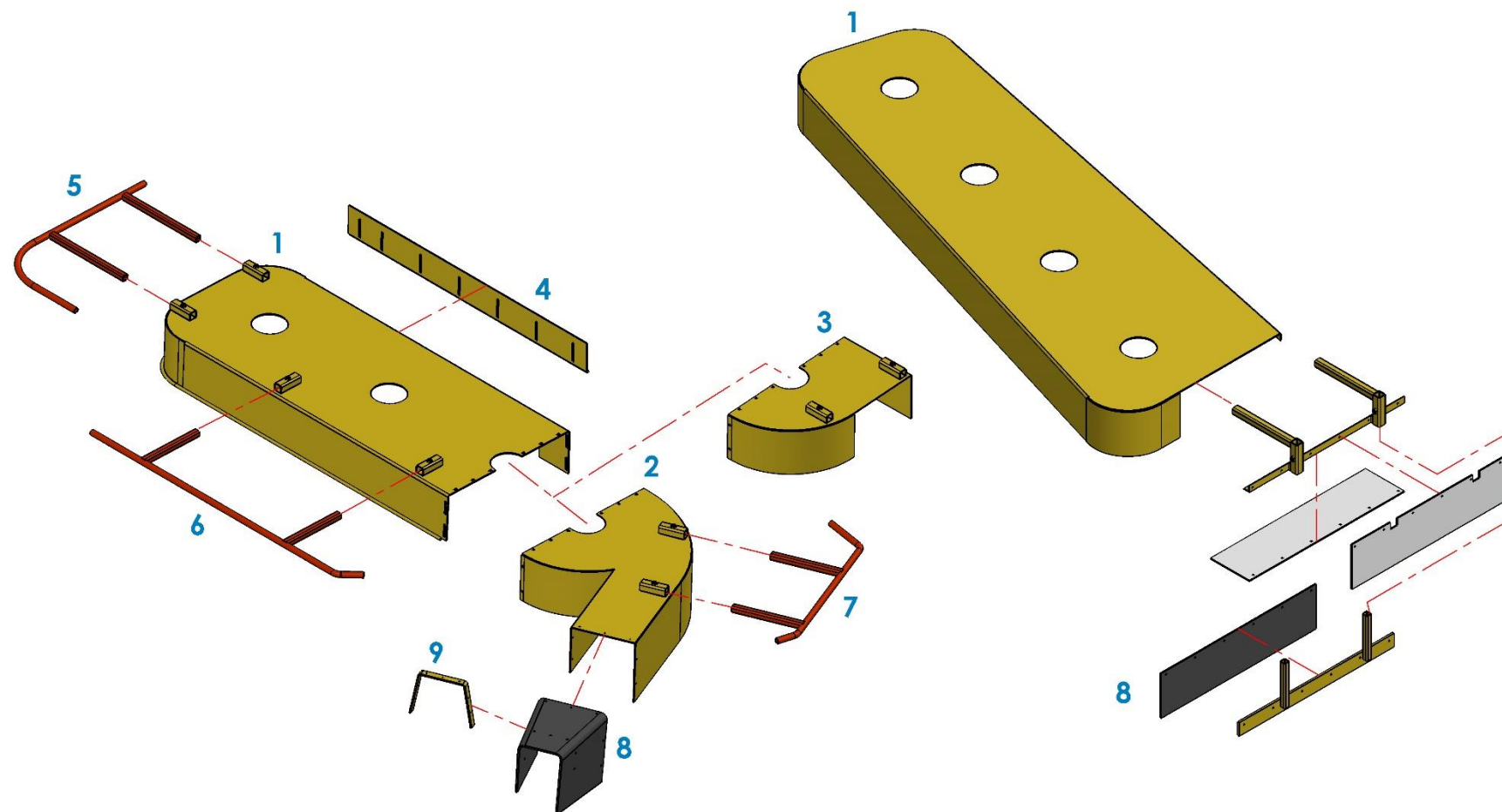
Pos:	Description:	Order no.:
		All Types
01	Bearing	TL267
02	Bush	TL264
03	Seal	TL269
04	Housing	PE3556
05	Key	TL343
06	Rotary axle L=690	PE2459
07	Rotary axle L=770	PE2461
08	Rotary axle L=730	PE2460
09	Knife holder	PE2462
10	End boss	PE2464
11	Knife Note: always replace both knives from the same holder at once.	PE2463
12	Bolt set knife	TL2511

*All types on this track



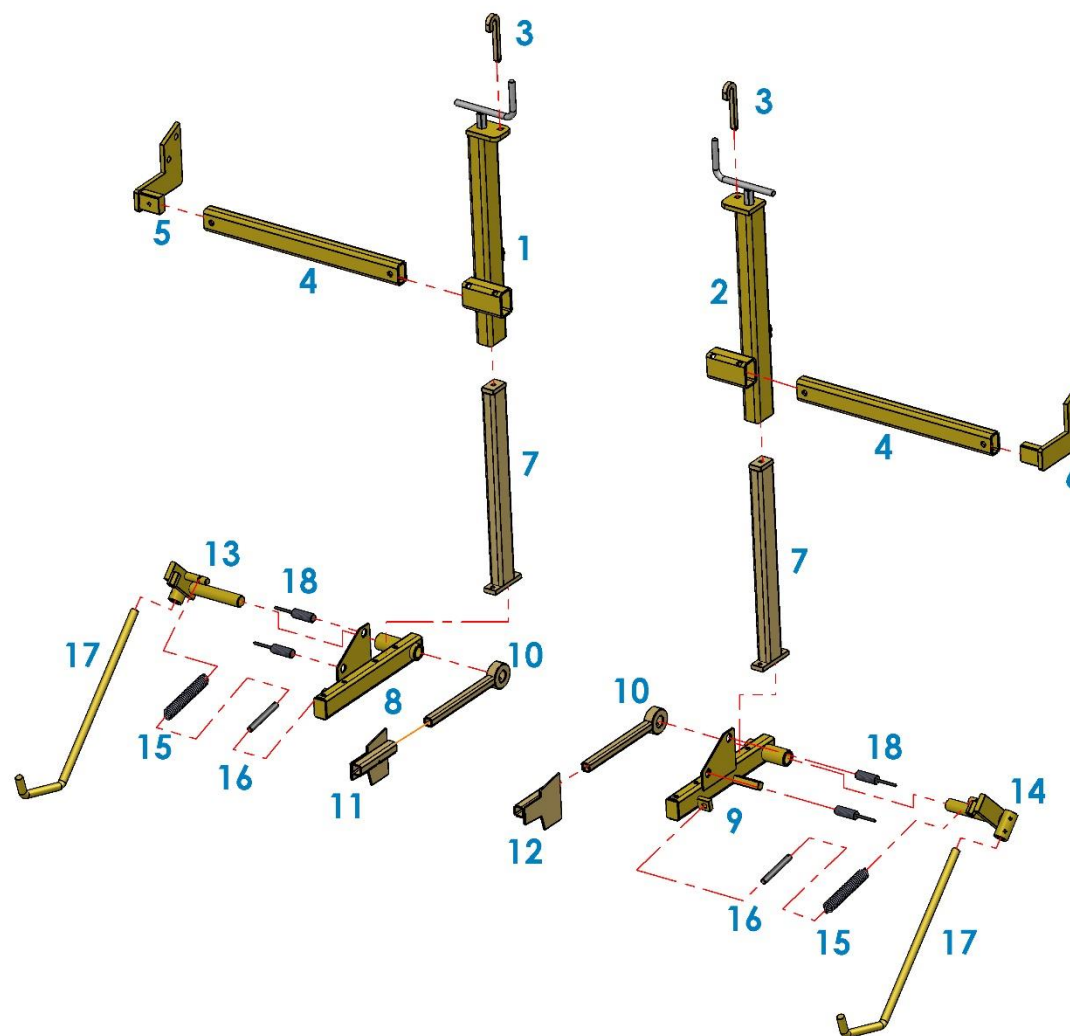
C. Rotary axles, Knife holders and Knives.**SU20F / SU20A / SU225F**

Pos:	Description:	Order no.:	
		SU20	SU225
01	Bearing	TL267	
02	Bush	TL264	
03	Seal	TL269	
04	Housing	PE3556	
05	Key	TL343	
06	Rotary axle L=770	PE2461	
07	Rotary axle L=810	PE2458	
08	Rotary axle L=790	PE2457	
09	Knife holder	PE2462	
10	End boss	PE2464	
11	Knife Note: always replace both knives from the same holder at once.	PE2469	PE2463
12	Bolt set knife	TL2511	



D. Leaf Guide Tray.**General**

Pos:	Description:	Order no.:			
		SU15	SU18	SU20	SU225
01	Leaf guide tray	PE2467		PE3532	PE1684
02	Nozzle	PE2551	PE2561	PE1685	NVT
03	Open Nozzle	PE2471			
04	Plate	PE2472			
05	Guard	PE3538			
06	Guard	PE3535	PE3536	NVT	
07	Guard	PE3547			
08	Rubber nozzle	TL3544			PE1686
09	Rubber reinforcement	PE3545			

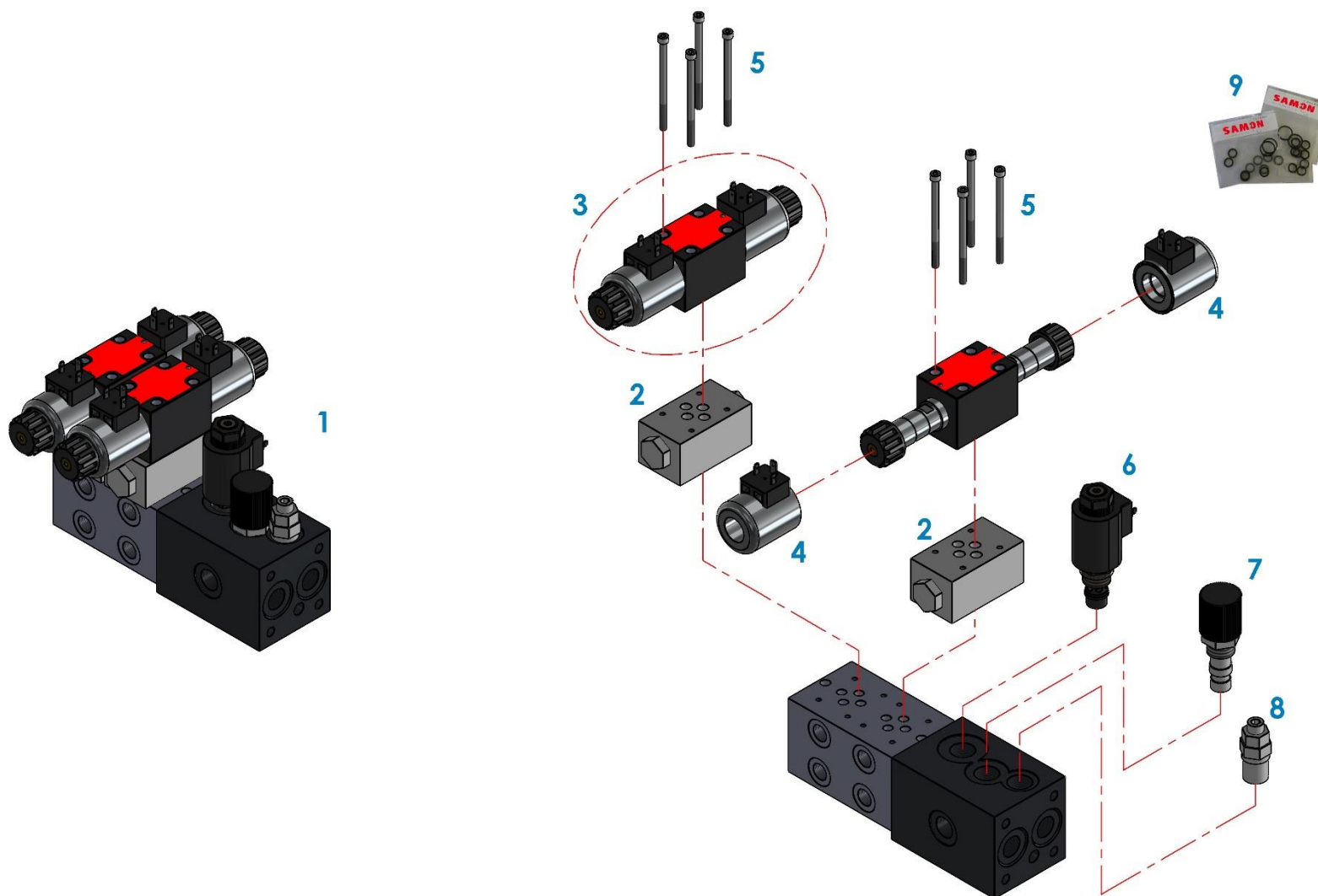


E. Automatic Depth Control.**General**

Pos:	Description:	Order no.:
01	Spindle	PE6522
02	Spindle	PE6523
03	Linch pin	PE6524
04	Connection bar	PE1606
05	Bracket	PE6507
06	Bracket	PE6508
07	Support	PE6505
08	Arm	PE6510
09	Arm	PE6511
10	Arm reaction plat	PE6514
11	Reaction plate	PE6513
12	Reaction plate	PE6512
13	Probe bracket	PE6515
14	Probe bracket	PE6516
15	Spring	TL6517
16	Bolt	PE6518
17	Probe	PE6509
18	Sensor	TL6502/3

F. Valve block Automatic Depth Control.

General

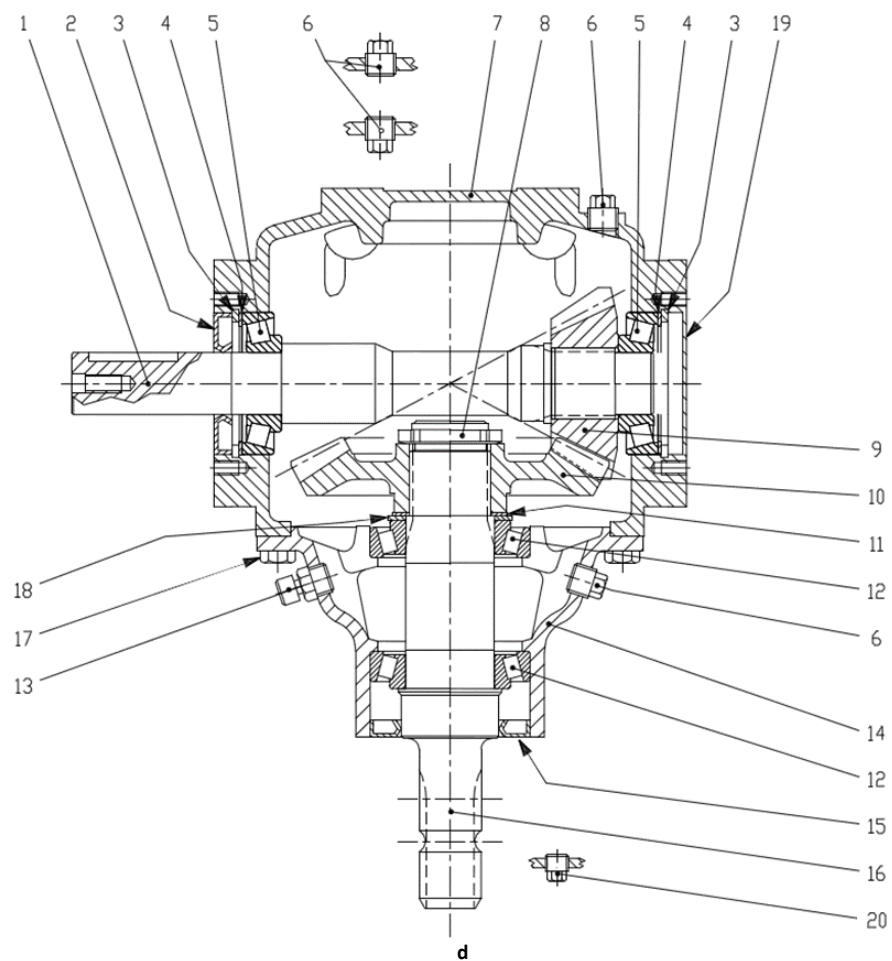


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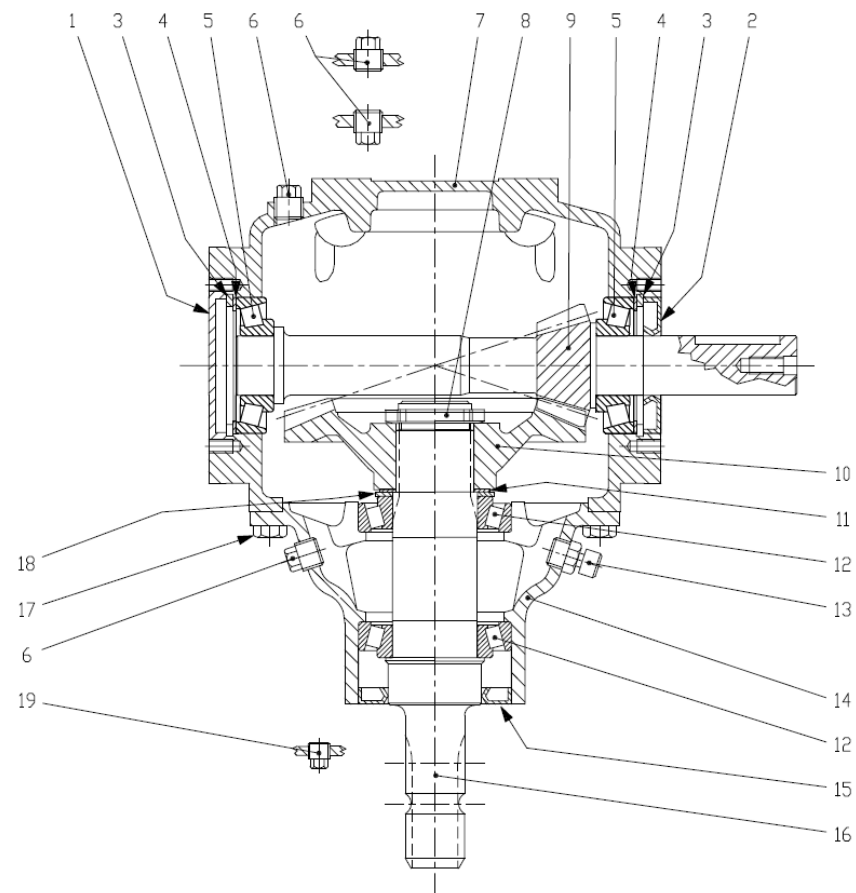
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F. Valve block Automatic Depth Control.**General**

Pos:	Description:	Order no.:
01	Valve block complete	TL6530
02	Pilot operated check valve	TL7645
03	Valve	TL1340
04	Coil 12V	TL7532
05	Bolt set	TL1341
06	2/2 valve	TL3376
07	Flow control valve	TL8090
08	Pressure relief valve	TL1342
09	Seal kit	PE6531



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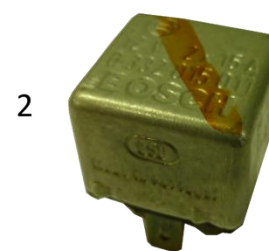


(A)

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G. Gearbox**General**

Pos.	Description (F)	Order no.:	Pos.	Description (A)	Order no.:
01	Arbre	TL3597	01	Couvercle	TL3578
02	Bague retour	TL3579	02	Bague retour	TL3579
03	Joint à embout	TL3580	03	Joint à embout	TL3580
04	Bague remplissage	TL3581	04	Bague remplissage	TL3581
05	Palier	TL3582	05	Palier	TL3582
06	Plug	TL3583	06	Plug	TL3583
07	Boîtier	TL3584	07	Boîtier	TL3584
08	Ecrou	TL3585	08	Ecrou	TL3585
09	Pignon	TL3598	09	Axe de pignon	TL3586
10	Pignon	TL3599	10	Pignon	TL3587
11	Bague remplissage	TL3588	11	Bague remplissage	TL3588
12	Palier	TL3589	12	Palier	TL3589
13	Bouchon de remplissage	TL3590	13	Bouchon de remplissage	TL3590
14	Bride de palier	TL3591	14	Bride de palier	TL3591
15	Bague retour	TL3592	15	Bague retour	TL3592
16	Arbre	TL3593	16	Arbre	TL3593
17	Boulon	TL3594	17	Boulon	TL3594
18	Bague remplissage	TL3595	18	Bague remplissage	TL3595
19	Couvercle	TL3578	19	Plug	TL3596
20	Plug	TL3596			



H. Electronic Automatic Depth Control.

General

Pos:	Description:	Order no.:
01	Electrical box complete	TL6501
02	Relay	TL8048
03	Fuse 10A	TL6521