

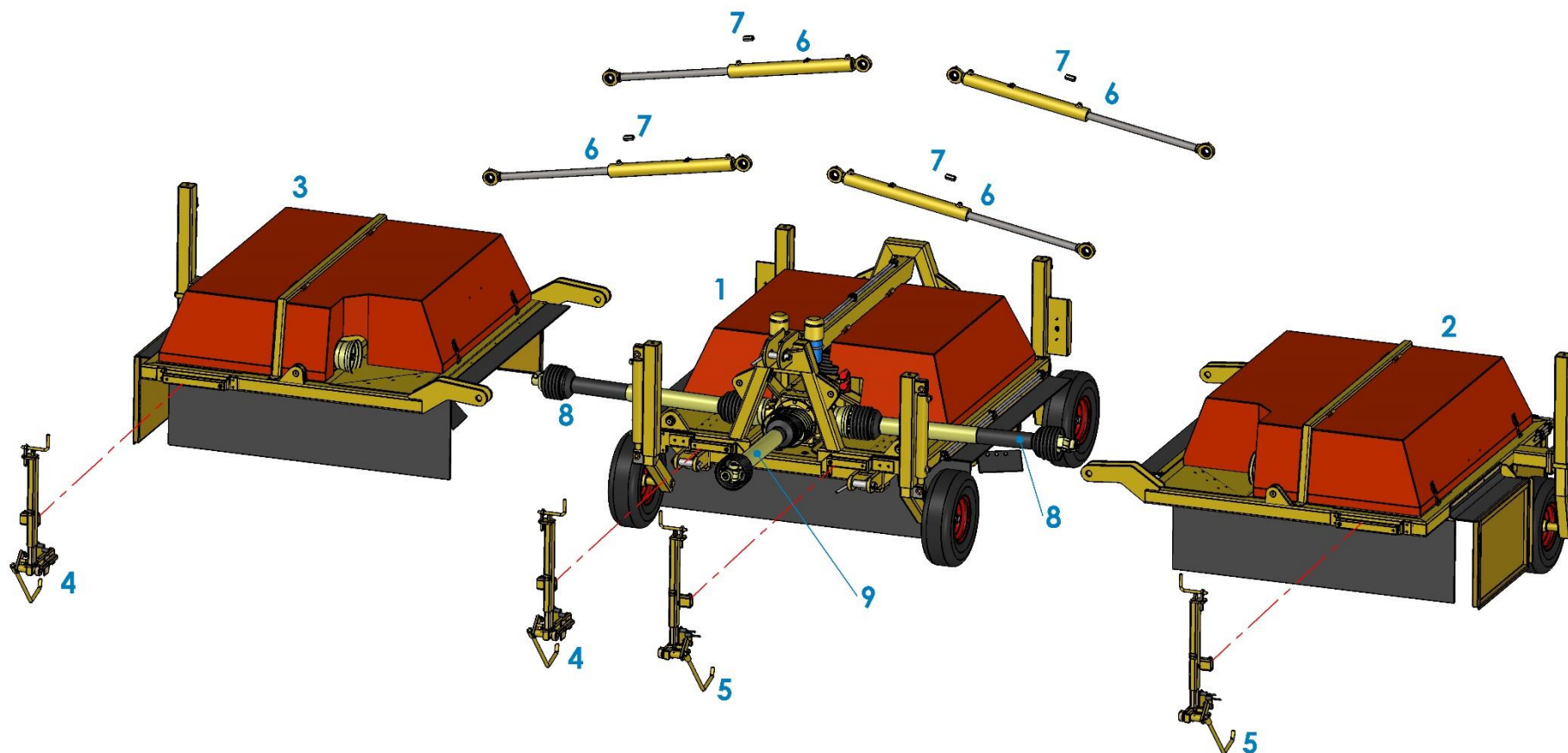
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SU15AO3B / SU18AO3B / SU20AO3B:

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A. Machine overview.

SU15AO3B / SU18AO3B / SU20AO3B

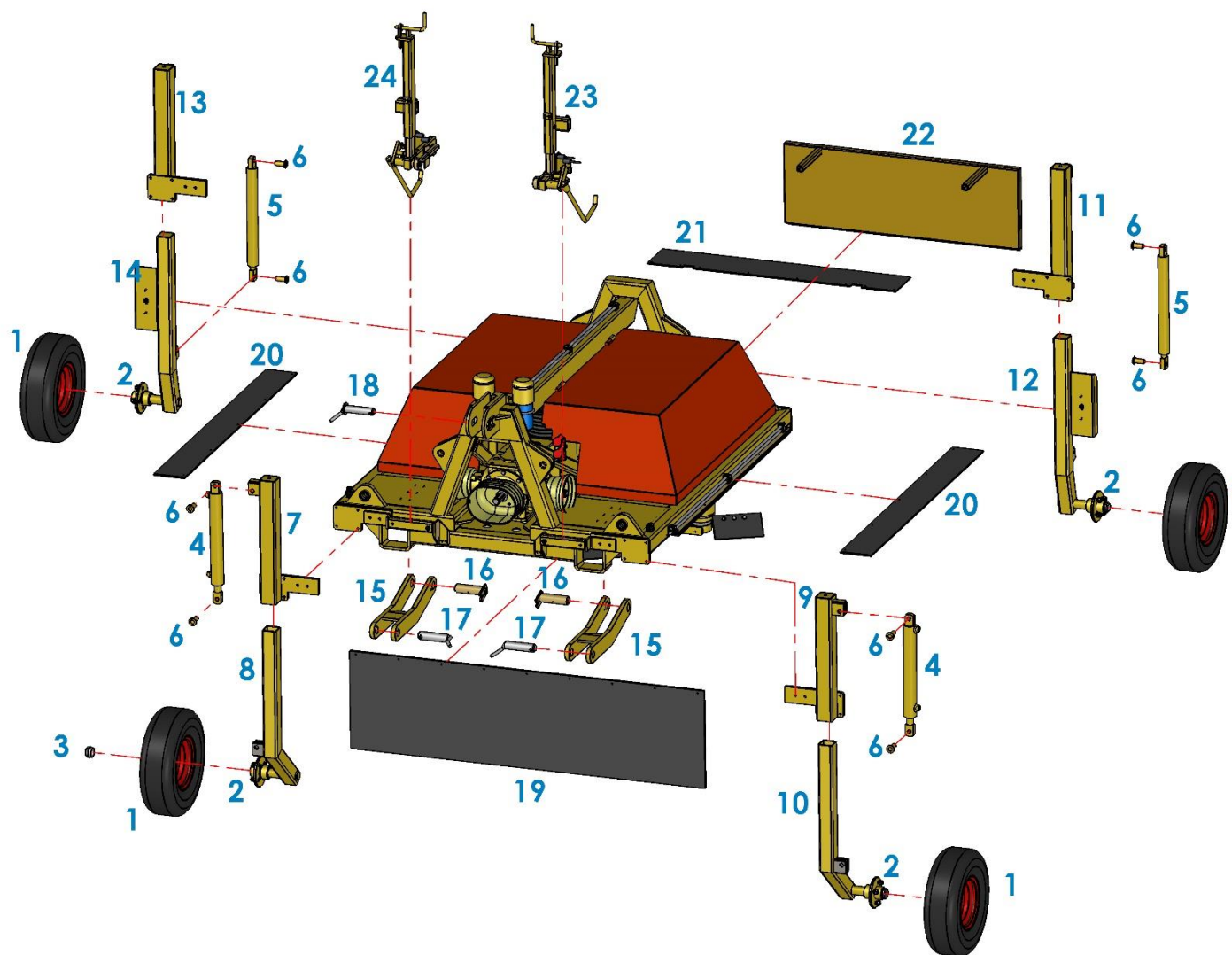


A. Machine overview.**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Middle machine	See index B		
02	Left machine	See index C		
03	Right machine	See index D		
04	Dept control right	See index I position A	See index I position A	See index I position B
05	Dept control left	See index I position B	See index I position B	See index I position A
06	Cylinder	PE8087/15	PE8087	PE8087/20
06a	Seal kit	TL1931	TL1931	TL1932
07	Hose break valve	TL6441		
08	PTO middle to side	TL8045		
09	PTO to tractor	TL8046		

B. Middle machine: wheels and rubbers.

SU15AO3B / SU18AO3B / SU20AO3B



B. Middle machine: wheels and rubbers.

SU15A03B / SU18A03B / SU20A03B

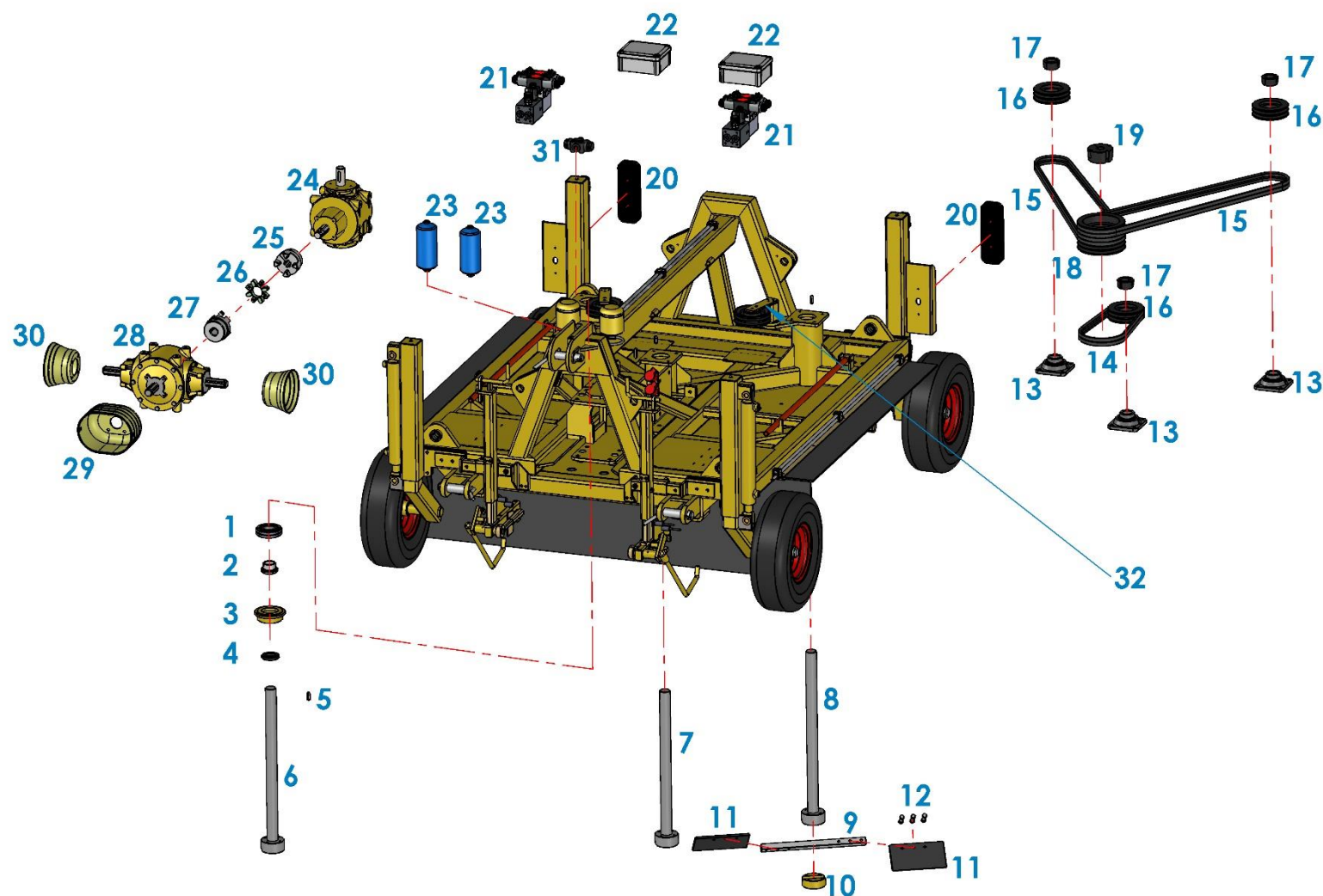
Pos.:	Description:	Article number.:		
		SU15A03B	SU18A03B	SU20A03B
01	Wheel complete	TL8003 (vulcanized = TL8003/R)		
01a	Inner tube	TL6453		
01b	Outer tire	TL6452		
02	Flange hub	TL8002 (see index H)		
03	Wheel cap	TL1372		
04	Cylinder	TL3670		
05	Cylinder	TL2419		
06	Mount pin	PE2417		
07	Outer wheel support middle machine right front*	PE8008	PE8008	PE8008
08	Inner wheel support middle machine right front*	PE8009/15	PE8009	PE8009
09	Outer wheel support middle machine left front*	PE8010	PE8010	PE8010
10	Inner wheel support middle machine left front*	PE8011/15	PE8011	PE8011
11	Outer wheel support middle machine right rear*	PE8018	PE8018	PE8018
12	Inner wheel support middle machine right rear*	PE8019	PE8019	PE8019
13	Outer wheel support middle machine left rear*	PE8020	PE8020	PE8020
14	Inner wheel support middle machine left rear*	PE8021	PE8021	PE8021
15	Lifting arm	PE1553		
16	Mount pin	PE1554		
17	Lifting arm pin	TL1502		
18	Toplink pin	TL1503		
19	Rubber	PE8014/15	PE8014	PE8074
20	Rubber	PE8016/15	PE8016	PE8016
21	Rubber	PE8022/15	PE8022	PE8076
22	Guard	PE8025/15	PE8025	PE8078
23	Dept control left	See index H position B	See index H position B	See index H position A
24	Dept control right	See index H position A	See index H position A	See index H position B

*Specify tandem wheels with PE****/P

*Reinforced wheel legs on request

C. Middle machine: drive and knives.

SU15AO3B / SU18AO3B / SU20AO3B



C. Middle machine: drive and knives.

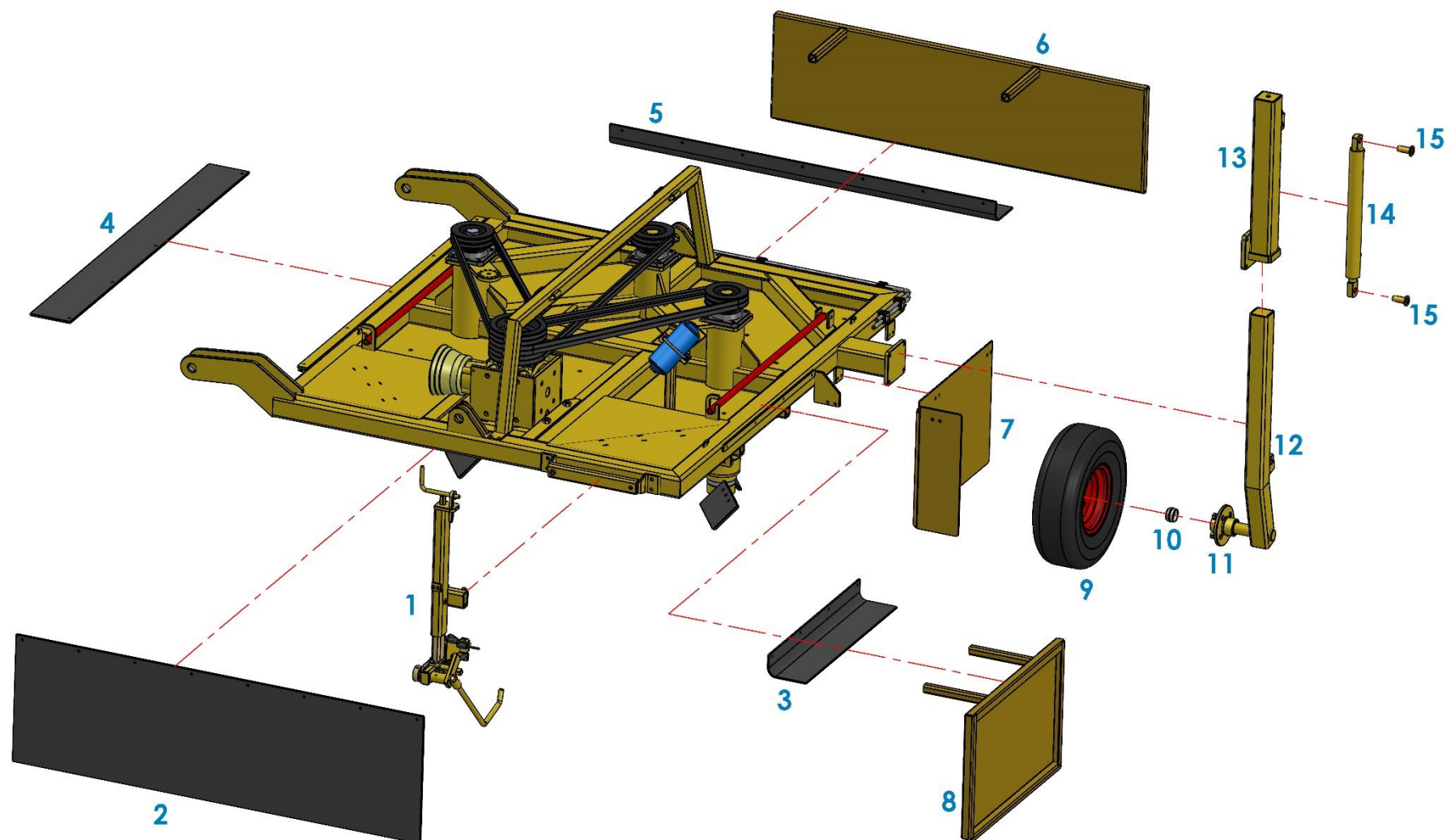
SU15AO3B / SU18AO3B / SU20AO3B

Pos.:	Description:	Article number:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Bearing	TL267		
02	Bush	TL264		
03	Housing	PE3556		
04	Seal	TL269		
05	Key	TL343		
06	Rotary axle L=730	PE2460		
07	Rotary axle L=690	PE2459		
08	Rotary axle L=770	PE2461		
09	Knife holder	PE2462	PE2462	PE2468
10	End boss	PE2464		
11	Knife	PE2463		
12	Set of bolts (for 1 knife)	TL2511		
13	Bearing	TL266		
14	Drive belt	TL8026	TL8026	TL8026
15	Drive belt	TL8100	TL8106	TL8079
16	Pulley	TL262		
17	Bush	TL2450		
18	Pulley	TL256		
19	Bush	TL255		
20	Lighting	TL3820		

Pos.:	Description:	Article number:		
		SU15AO3B	SU18AO3B	SU20AO3B
21	Valve block (See index L)	TL6530		
22	Electric box (See index M)	TL1933		
23	Air tank	TL1510		
24	Gearbox	TL8040		
25	Coupling 1 3/8 – 6t	TL7015	TL7014	
26	Spider	TL7017		
27	Coupling as 35	TL7016		
28	Gearbox	TL8041		
29	Protective cover PTO	TL2507		
30	Protective cover PTO	TL1204		
31	Flow divider	TL1451		
32	Belt tensioner (optional)	PE3694		

D. Left machine: wheels and rubbers.

SU15AO3B / SU18AO3B / SU20AO3B



D. Left machine: wheels and rubbers.**SU15A03B / SU18A03B / SU20A03B**

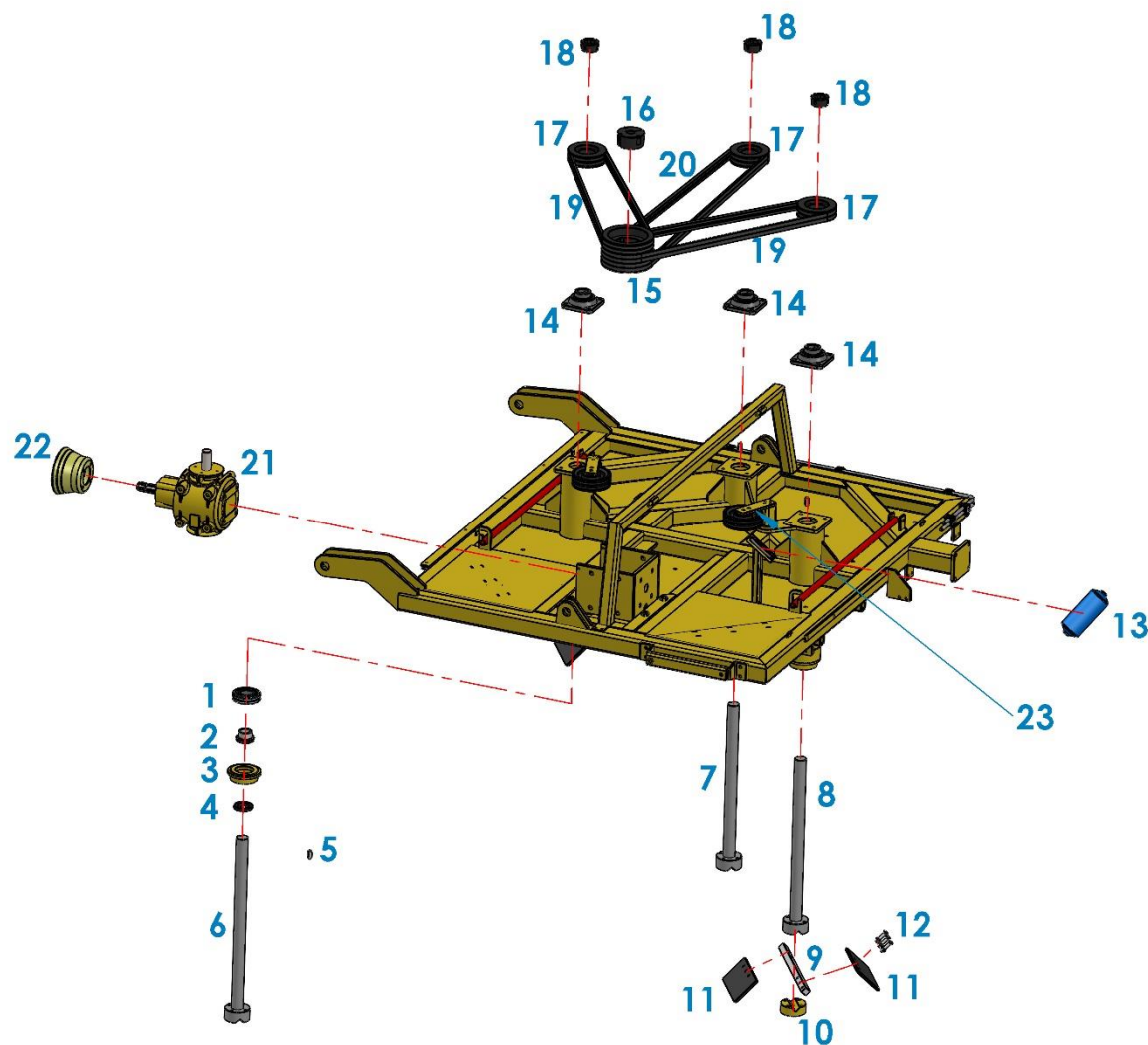
Pos.:	Description:	Article number.:		
		SU15A03B	SU18A03B	SU20A03B
01	Dept control	See index H position B	See index H position B	See index H position A
02	Rubber	PE8051/15	PE8051	PE8014
03	Rubber	PE8055/15	PE8055	PE8055
04	Rubber	PE8016/15	PE8016	PE8016
05	Rubber	PE8053/15	PE8053	PE8082
06	Guard	PE8025	PE3618	PE3619
07	Guard	TL3664		
08	Guard	PE8058	PE8058	PE8058
09	Wheel complete	TL8003 (vulcanized = TL8003/R)		
09a	Inner tube	TL6453		
09b	Outer tire	TL6452		
10	Wheel cap	TL1372		
11	Flange hub	TL8002 (see index H)		
12	Inner wheel support left machine*	PE8067		
13	Outer wheel support left machine*	PE8066		
14	Cylinder	TL2419		
15	Mount pin	TL2417		

*Specify tandem wheels with PE****/P

*Reinforced wheel legs on request

E. Left machine: drive and knives.

SU15AO3B / SU18AO3B / SU20AO3B

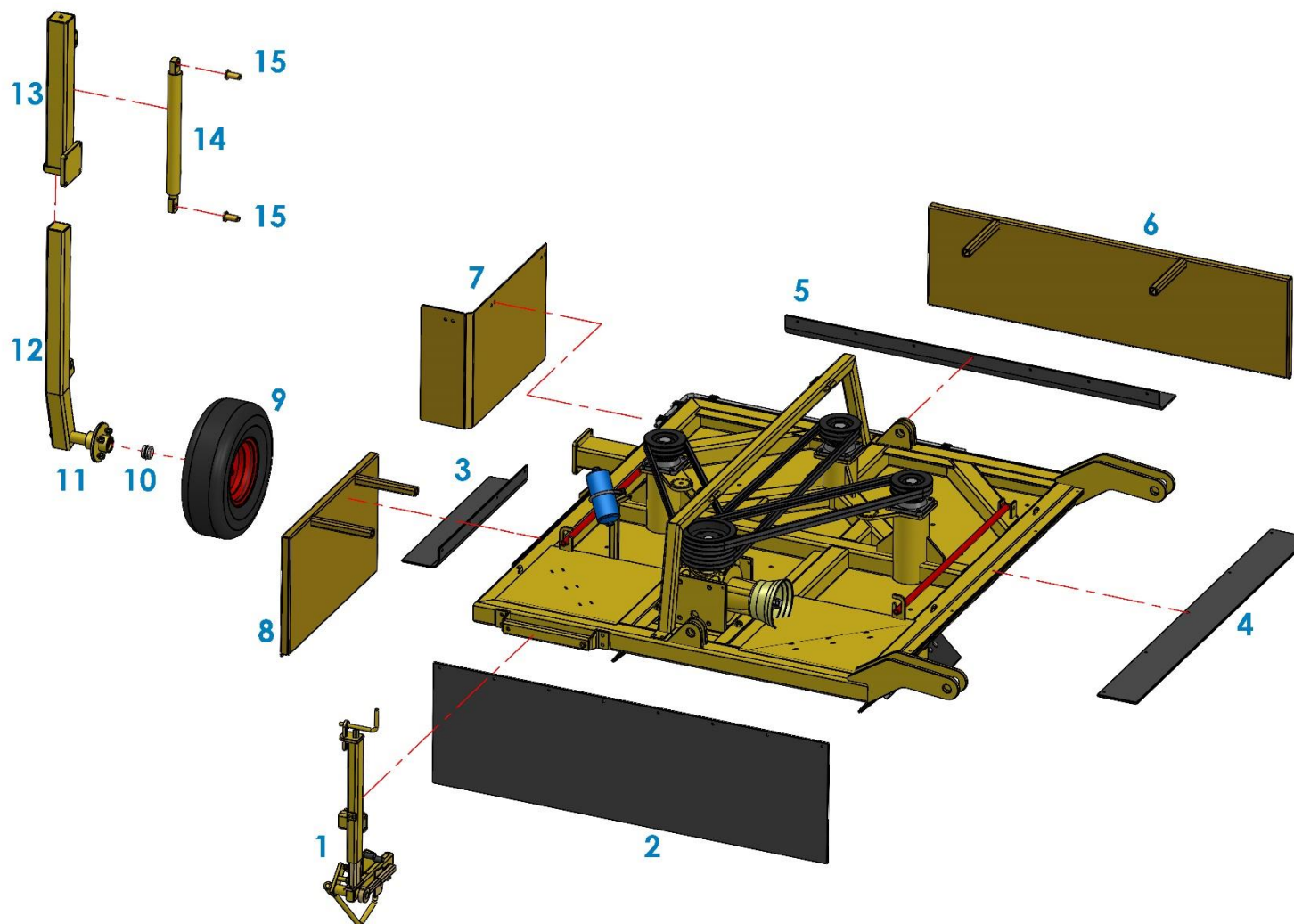


E. Left machine: drive and knives.**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Bearing	TL267		
02	Bush	TL264		
03	Housing	PE3556		
04	Seal	TL269		
05	Key	TL343		
06	Rotary axle L=770	PE2461		
07	Rotary axle L=690	PE2459		
08	Rotary axle L=730	PE2460		
09	Knife holder	PE2462	PE2462	PE2468
10	End boss	PE2464		
11	Knife	PE2463		
12	Set of bolts (for 1 knife)	TL2511		
13	Air tank	TL1510		
14	Bearing	TL266		
15	Pulley	TL343		
16	Bush	TL255		
17	Pulley	TL262		
18	Bushy	TL2450		
19	Drive belt	TL8101	TL8061	TL8103
20	Drive belt	TL8062	TL8062	TL2479
21	Gearbox	TL8040		
22	PTO protective cover	TL1204		
23	Belt tensioner (optional)	PE3694		

F. Right machine: wheels and rubbers.

SU15AO3B / SU18AO3B / SU20AO3B



F. Right machine: wheels and rubbers.

SU15A03B / SU18A03B / SU20A03B

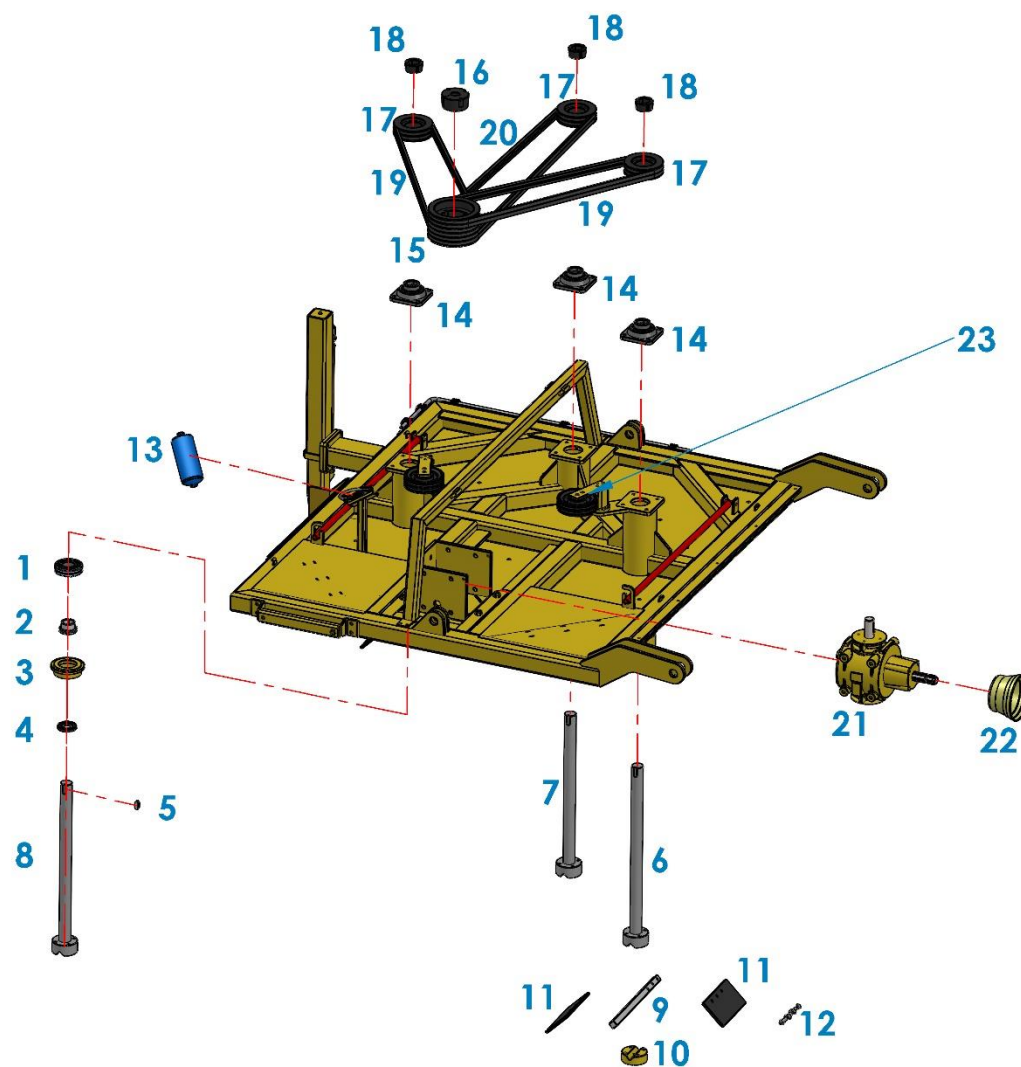
Pos.:	Description:	Article number.:		
		SU15A03B	SU18A03B	SU20A03B
01	Dept control	See index H position A	See index H position A	See index H position B
02	Rubber		PE8051	PE8080
03	Rubber		PE8055	PE8055
04	Rubber		PE8016	PE8016
05	Rubber		PE8053	PE8082
06	Guard		PE8068	PE8086
07	Guard	On demand		
08	Guard	PE8058	PE8058	PE8058
09	Wheel complete	TL8003 (vulcanized = TL8003/R)		
09a	Inner tube	TL6453		
09b	Outer tire	TL6452		
10	Wheel cap	TL1372		
11	Flange hub	TL8002 (see index H)		
12	Inner wheel support right machine*	PE8050		
13	Outer wheel support right machine*	PE8049		
14	Cylinder	TL2419		
15	Mount pin	TL2417		

*Specify tandem wheels with PE****/P

*Reinforced wheel legs on request

G. Right machine: drive and knives.

SU15AO3B / SU18AO3B / SU20AO3B

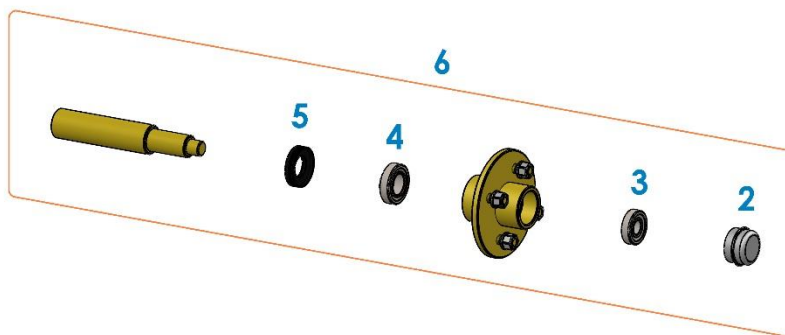
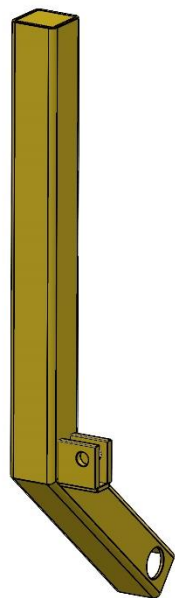


G. Right machine: drive and knives.**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Bearing	TL267		
02	Bush	TL264		
03	Housing	PE3556		
04	Seal	TL269		
05	Key	TL343		
06	Rotary axle L=770	PE2461		
07	Rotary axle L=690	PE2459		
08	Rotary axle L=730	PE2460		
09	Knife holder	PE2462	PE2462	PE2468
10	End boss	PE2464		
11	Knife	PE2463		
12	Set of bolts (for 1 knife)	TL2511		
13	Air tank	TL1510		
14	Bearing	TL266		
15	Pulley	TL343		
16	Bush	TL255		
17	Pulley	TL262		
18	Bushy	TL2450		
19	Drive belt	TL8101	TL8061	TL8103
20	Drive belt	TL8062	TL8062	TL2479
21	Gearbox	TL8040		
22	PTO protective cover	TL1204		
23	Belt tensioner (optional)	PE3694		

H. Wheel hub.

SU15AO3B / SU18AO3B / SU20AO3B



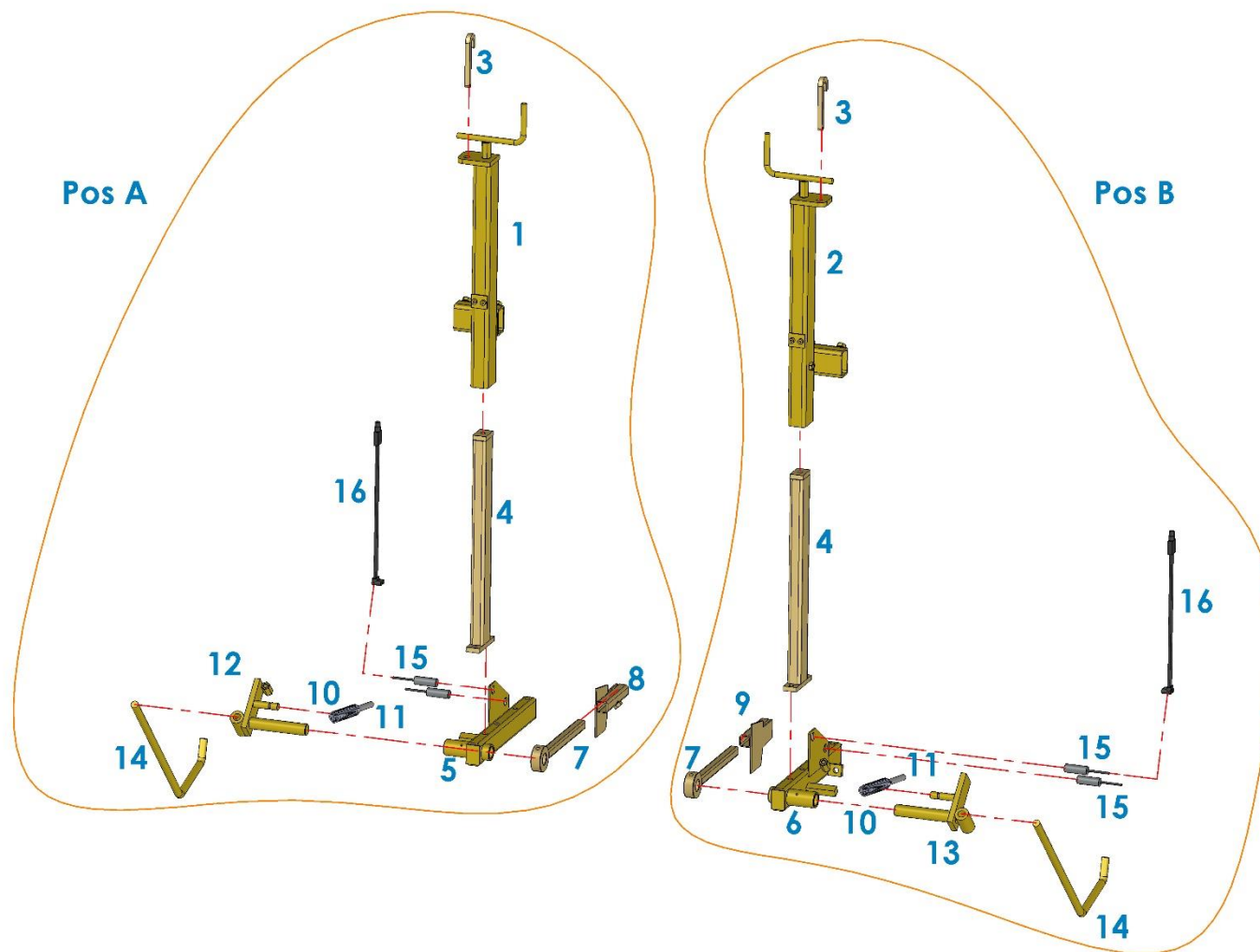
H. Wheel hub.

SU15AO3B / SU18AO3B / SU20AO3B

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01a	Wheel complete	TL8003		
01b	Wheel complete vulcanized	TL8003/R		
01c	Inner tube	TL6453		
01d	Outer tire	TL6452		
02	Wheel cap	TL1372		
03	Bearing	TL1558		
04	Bearing	TL2652		
05	Seal	TL1370		
06	Complete hub	TL8002		

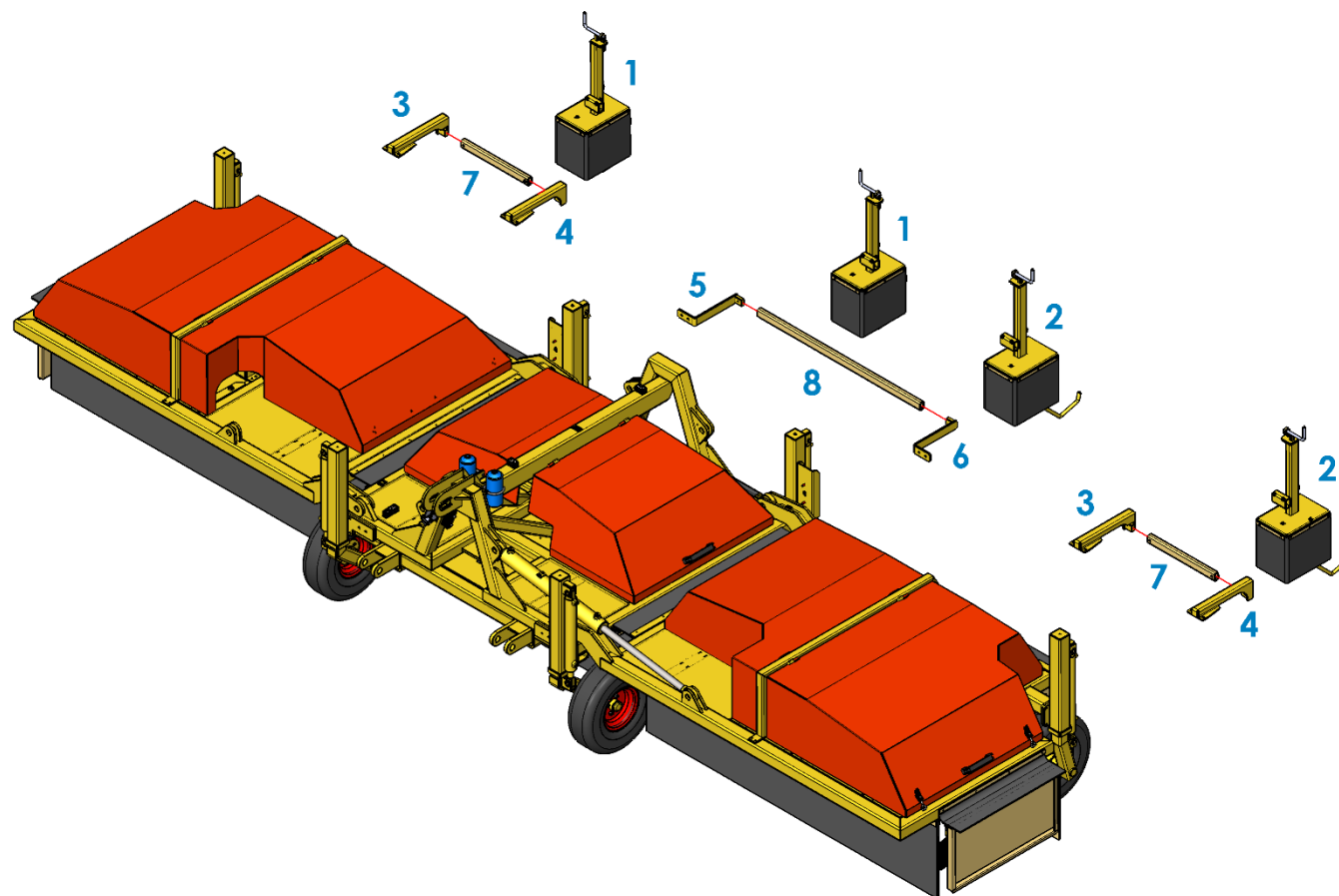
I. Dept Control (Front)

SU15AO3B / SU18AO3B / SU20AO3B



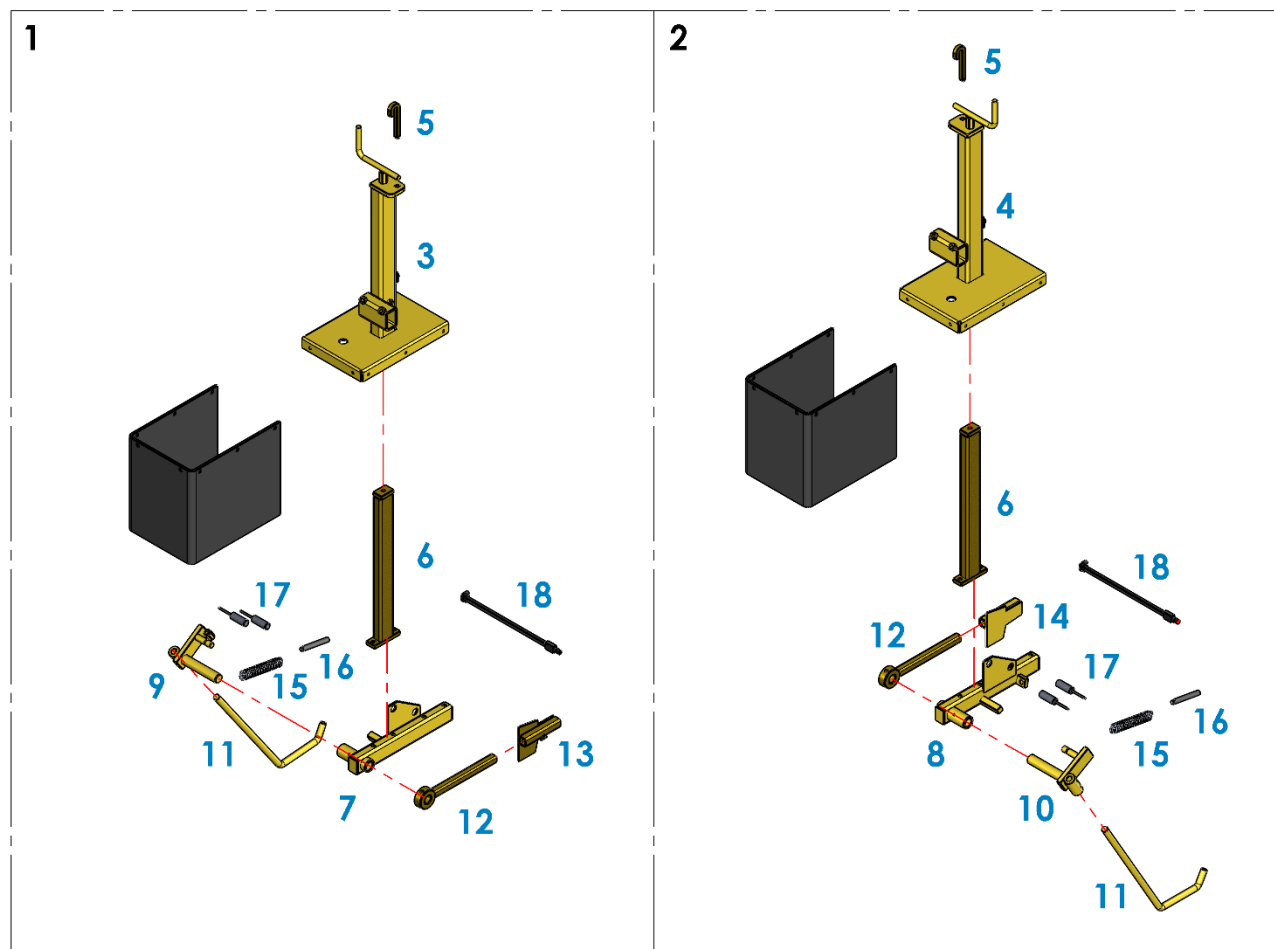
I. Dept Control (Front)**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Spindle	PE6522		
02	Spindle	PE6523		
02	Spindle	PE6523		
03	Pin	PE6524		
04	support	PE6505		
05	Arm	PE6511		
06	Arm	PE6510		
07	Arm reaction plate	PE6514		
08	Reaction plate	PE6513		
09	Reaction plate	PE6512		
10	Spring	TL6517		
11	Bolt	PE6518		
12	Probe bracket	PE6516		
13	Probe bracket	PE6515		
14	Probe	PE6509		
15	Sensor	TL6502/ST		
16	Y-splitter	TL1478		



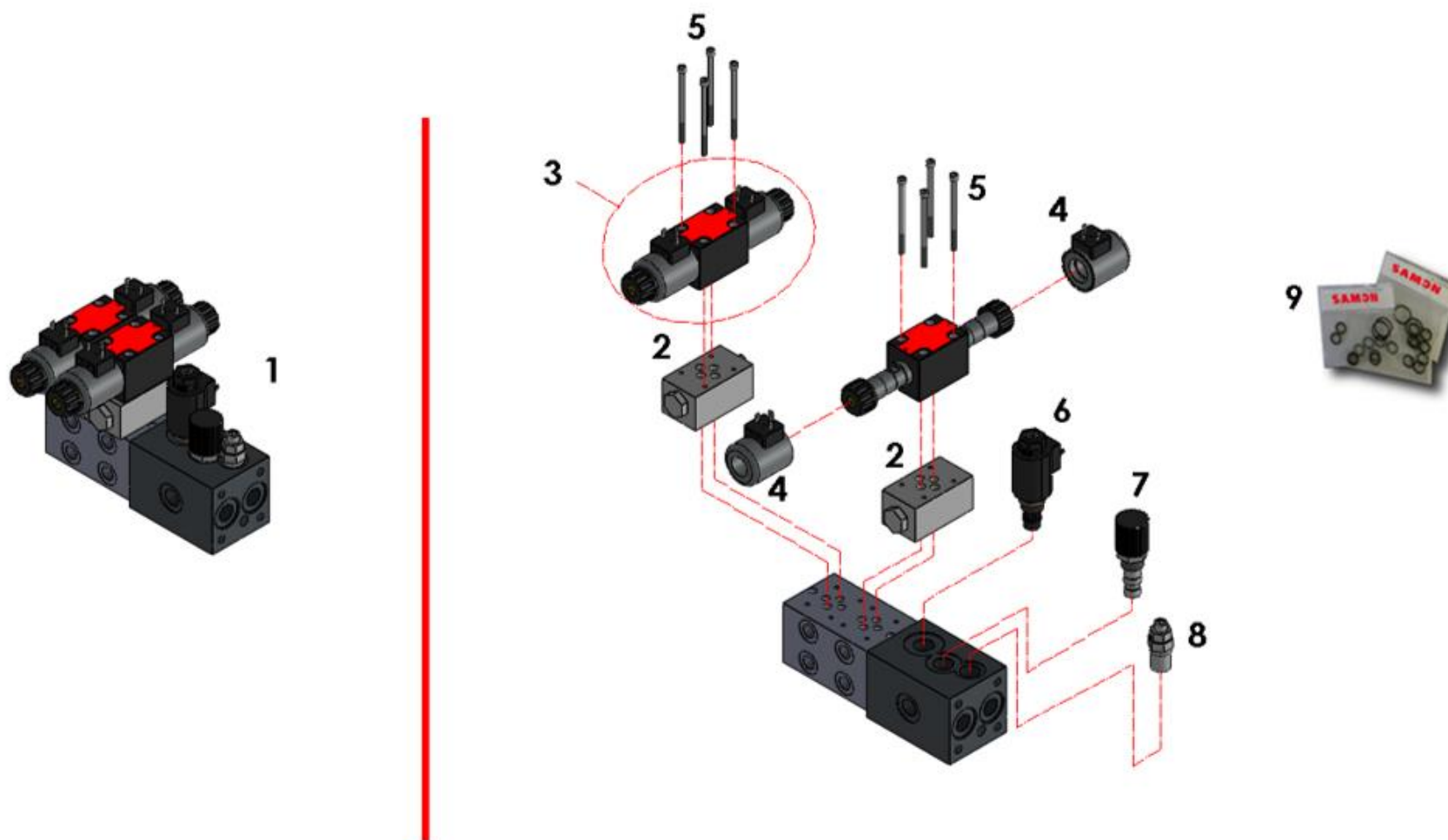
J. Depth Control (Rear 1/2)**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Automatic Depth Control Right	See page S-21		
02	Automatic Depth control Left	See page S-21		
03	Mount ADC Right	PE1872		
04	Mount ADC Left	PE1873		
05	Outer Mount ADC Middle Machine	PE1827		
06	Inner Mount ADC Middle Machine	PE1828		
07	Connection Bar Side	*	PE1606	PE6506
08	Connection Bar Middle	*	PE1826	PE1905



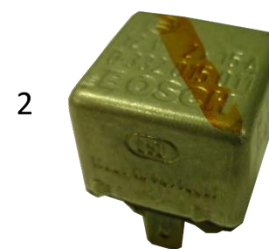
K. Depth Control (2/2)**SU15AO3B / SU18AO3B / SU20AO3B**

Pos:	Order no:	Description:
01	*	Automatic Depth Control Right
02	*	Automatic Depth Control Left
03	PE1527	Spindle Right
04	PE1528	Spindle Left
05	PE6524	Linch pin (square)
06	PE6505	Support leg
07	PE6511	Arm Right
08	PE6510	Arm Left
09	PE6516	Probe bracket Right
10	PE6515	Probe bracket Left
11	PE6509	Probe
12	PE6514	Arm reaction plate
13	PE6513	Reaction plate Right
14	PE6512	Reaction plate Left
15	TL6517	Spring
16	PE6518	Bolt
17	PE6502/ST	Sensor
18	TL1478	Y-splitter
19	TL1479	Cable + Connector M12 L=5 mtr.
20	TL1480	Cable + Connector M12 L=10 mtr.



L. Valve block automatic dept control.**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Valve block complete	TL6530		
02	Pilot operated check valve	TL7645		
03	Valve	TL1340		
04	Coil 12V	TL7532		
05	Bolt set	TL1341		
06	2/2 valve	TL3376		
07	Flow control valve	TL8090		
08	Pressure relief valve	TL1342		
09	Seal kit	PE6531		



M. Electronics automatic dept control.**SU15AO3B / SU18AO3B / SU20AO3B**

Pos.:	Description:	Article number.:		
		SU15AO3B	SU18AO3B	SU20AO3B
01	Electrical box complete	TL1933		
02	Relay	TL8048		
03	Fuse 10A	TL6521		